

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 16.04.98
Test oil : ISO 4113

Combination No. : 9 400 030 722

Injection pump
Pump designation : PES4A95D320/3RS2880
EP type number : 9 410 037 214

Governor
Governor design. : RSV475...1100A0C837R
Governor no. : 9 420 034 707

Cust. part No. : DEP: 3928603

Customer-spec. information

Customer : CDC
Motor : CUMMINS-4BTA-3.9
Power KW : 82.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.45
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 9.00
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 12.85
Tolerance mm : + 0.05

Det. quantity
 cm³/1000 strokes : 110.0

 Tolerance
 cm³/1000 strokes : + - 1.0

 Check tolerance
 cm³/1000S. : + - 3.0

 Spread

 Tolerance
 cm³/1000 strokes : 4.0

 Check tolerance
 cm³/1000S. : 6.5

 Rated speed rpm : 475

 Rack travel in mm : 6.15
 Tolerance mm : + - 0.10
 Det. quantity
 cm³/1000 strokes : 22.6
 Tolerance
 cm³/1000 strokes : + - 2.0
 Check tolerance
 cm³/1000S. : + - 4.5
 Spread
 Tolerance
 cm³/1000 strokes : 6.0
 Check tolerance
 cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800

 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20

 governor spring
 pre-tension
 click setting x : 4.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100

Android pressure
 hPa : 1200
 Det. quantity
 cm³/1000 strokes : 110.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 6.5

 CONTROL LEVER
 control lever
 position degree : 106.0
 tolerance degree : + - 4.0

 RATED SPEED
 rack travel mm : 11.80
 Rated speed rpm : 1155
 Tolerance 1/min : + - 5

 rack travel mm : 6.50
 Rated speed rpm : 1235
 Tolerance 1/min : + - 5

 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1350

 rack travel mm : 6.50
 Rated speed rpm : 1235
 Tolerance 1/min : + - 15

LOW IDLE

control lever
 position degree : 85.0
 tolerance degree : + - 4.0

 Control lever difference
 Grad : 21.0
 tolerance degree : + - 6.0

 Setting point w/out bumper spring

 Rated speed rpm : 475
 rack travel mm : 5.15
 Tolerance mm : + - 0.10

 Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 475
rack travel mm : 6.15
Tolerance mm : + - 0.10

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 12.85
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 14.20
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 800
Pressure hPa : 1200

Rated speed rpm : 800
Pressure hPa : -
rack travel mm : 10.90
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 800
Pressure hPa : 650
rack travel mm : 12.45
Tolerance mm : + - 0.20

Pressure hPa : 550
rack travel mm : 11.75
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 750
Del. quantity
cm3/1000 strokes : 130.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.0

Aneroid pressure

hPa : -
Rated speed rpm : 800
Del. quantity
cm3/1000 strokes : 84.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 121.4
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 475
Rack travel in mm : 6.15
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 22.6
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.5
Spread
Tolerance
cm3/1000 strokes : 6.0
Check tolerance
cm3/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 401 876 790

Injection pump
Pump designation : PE6P120A320RS3189
EP type number : 0 411 826 759

Governor
Governor design. : RSV650...750P4A421
: -10
Governor no. : 0 421 833 369

Cust. part No. : 864845 P05 V. 06/96

Customer-spec. information
Customer : PENTA
Motor : TD1010G

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Vibration
damper
(RoBo diaphragm) : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 200
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 019

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 075
Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 2.65
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 10.50
Tolerance mm : + - 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 11.60
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 256.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 650

Rack travel in mm : 3.50
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 25.0

Tolerance
cm³/1000 strokes : \pm 2.5

Check tolerance
cm³/1000S. : \pm 5.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : \pm 0.20

governor spring
pre-tension
click setting x : 4.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700

Aneroid pressure : -

Del. quantity
cm³/1000 strokes : 256.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 90.0
tolerance degree : \pm 4.0

RATED SPEED

rack travel mm : 10.60

Rated speed rpm : 753

Tolerance 1/min : \pm 3

rack travel mm : 4.00

Rated speed rpm : 783

Tolerance 1/min : \pm 7

rack travel mm : 0.85

Tolerance mm : \pm 0.55

Rated speed rpm : 900

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 750
rack travel mm : 10.60

Rated speed rpm : 778
Tolerance 1/min : \pm 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : \pm 0.55
Rated speed rpm : 900

Rated speed rpm : 751
rack travel mm : 10.60

Rated speed rpm : 779
Tolerance 1/min : \pm 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 900

Rated speed rpm : 752
rack travel mm : 10.60

Rated speed rpm : 780
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 900

Rated speed rpm : 753
rack travel mm : 10.60

Rated speed rpm : 781
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 900

Rated speed rpm : 754
rack travel mm : 10.60

Rated speed rpm : 782
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 900

Rated speed rpm : 755
rack travel mm : 10.60

Rated speed rpm : 783
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 900

LOW IDLE

control lever position degree : 83.0
tolerance degree : + - 4.0

Testing:

Rated speed rpm : 650
rack travel mm : 3.50
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 680
Tolerance 1/min : + - 30

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

TORQUE CONTROL

Rated speed rpm : 700
rack travel mm : 11.60
Tolerance mm : + - 0.05

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50

LOW IDLE

Rated speed rpm : 650
Rack travel in mm : 3.50
Tolerance mm : + - 0.10
Del. quantity cm³/1000 strokes : 25.0
Tolerance cm³/1000 strokes : + - 2.5
Check tolerance cm³/1000S. : + - 5.0
Spread
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 31.08.94
Test oil : ISO 4113

Combination No. : 0 402 040 700

Injection pump
Pump designation : PES12P120A920RS3335
EP type number : 0 412 020 701

Governor
Governor design. : RQV350...1400PA1145
Governor no. : 0 421 814 092

Cust. part No. :

Customer-spec. information
Customer : FINCANTIERI
Motor : 1312 T2

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0

x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1-12- 9- 4- 5
: - 8- 11- 2- 3
: - 10- 7- 6

Phasing : 0-45-60-105-120
: -165-180-225-240
: -285-300-345

Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 15.30
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spread

Tolerance
 cm³/1000 strokes : 7.0

 Check tolerance
 cm³/1000S. : 11.0

Rated speed rpm : 350

Rack travel in mm : 8.10
 Tolerance mm : + - 0.10

Del. quantity
 cm³/1000 strokes : 39.0

Tolerance
 cm³/1000 strokes : + - 3.0

Check tolerance
 cm³/1000S. : + - 6.0

Speed

Tolerance
 cm³/1000 strokes : 10.0

Check tolerance
 cm³/1000S. : 14.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1415
 guide sleeve
 travel mm : 8.40
 Tolerance mm : + - 0.15

Rated speed rpm : 350
 guide sleeve
 travel mm : 1.63
 Tolerance mm : + - 0.20

Rated speed rpm : 910
 guide sleeve
 travel mm : 5.33
 Tolerance mm : + - 0.25

Rated speed rpm : 394
 guide sleeve
 travel mm : 2.38
 Tolerance mm : + - 0.25

Rated speed rpm : 444
 guide sleeve
 travel mm : 2.95
 Tolerance mm : + - 0.25

Rated speed rpm : 520
 guide sleeve
 travel mm : 3.49
 Tolerance mm : + - 0.25

Rated speed rpm : 1740
 guide sleeve
 travel mm : 11.50
 Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
 position degree : - 1
 Rated speed rpm : 1490

Rack travel in mm : 14.30
 Tolerance mm : + - 1.30

CONTROL LEVER

control lever
 position degree : 117.0
 tolerance degree : + - 4.0

RATED SPEED
 rack travel mm : 14.30
 Rated speed rpm : 1395
 Tolerance 1/min : + - 5

rack travel mm : 4.00
 Rated speed rpm : 1630
 Tolerance 1/min : + - 15

rack travel mm : 1.00
 Tolerance mm : + - 0.70
 Rated speed rpm : 1750

LOW IDLE

control lever
 position degree : 73.0
 tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 9.60

Testing:

Rated speed rpm : 350
 rack travel mm : 8.10
 Tolerance mm : + - 0.10

Rated speed rpm : 525

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 15.30
Tolerance mm : + - 0.05

Rated speed rpm : 1350
rack travel mm : 15.30
Tolerance mm : + - 0.15

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.80
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 400
rack travel mm : 12.00
Tolerance mm : + - 0.20

Pressure hPa : 500
rack travel mm : 13.75
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1000
Rated speed rpm : 1350
Del. quantity cm3/1000 strokes : 278.0
Tolerance cm3/1000 strokes : + - 3.0
Check tolerance cm3/1000S. : + - 6.0

Aneroid pressure hPa : -
Rated speed rpm : 500

Del. quantity cm3/1000 strokes : 139.0
Tolerance cm3/1000 strokes : + - 1.0
Check tolerance cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

ESS test: With 24 V solenoid activated,
rack must reach start position in max.
control lever setting.

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity cm3/1000 strokes : 420.0
Tolerance cm3/1000 strokes : + - 15.0
Check tolerance cm3/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 8.10
Tolerance mm : + - 0.10
Del. quantity cm3/1000 strokes : 39.0
Tolerance cm3/1000 strokes : + - 3.0
Check tolerance cm3/1000S. : + - 6.0
Spread Tolerance
cm3/1000 strokes : 10.0
Check tolerance cm3/1000S. : 14.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 402 046 882

Injection pump
Pump designation : PES6P110A320RS3329
EP type number : 0 412 016 743

Governor
Governor design. : RQV325...1250PA1385
Governor no. : 0 421 814 209

Cust. part No. : 1351707

Customer-spec. information

Customer : DAF
Motor : NS177M-CBP
Power KW : 177.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 140
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.25
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 12.80
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2
: - 4

Phasing : 0- 60- 120- 180
: - 240- 300

Tolerance : + 0.50
Check
tolerance °NW : + 0.70

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.70

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1000

Rack travel in mm : 12.80
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 154.5

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 325

Rack travel in mm : 4.40
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 26.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1303
guide sleeve

travel mm : 10.33
Tolerance mm : \pm 0.15

Rated speed rpm : 325
guide sleeve

travel mm : 1.25
Tolerance mm : \pm 0.20

Rated speed rpm : 865
guide sleeve

travel mm : 5.43
Tolerance mm : \pm 0.25

Rated speed rpm : 520
guide sleeve

travel mm : 3.02
Tolerance mm : \pm 0.25

Rated speed rpm : 1510
guide sleeve

travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1

Rated speed rpm : 1360

Rack travel in mm : 11.80
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000

Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 154.5

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 123.0

tolerance degree : \pm 4.0

RATED SPEED

rack travel mm : 11.80

Rated speed rpm : 1290

Tolerance 1/min : \pm 5

Check
speed 1/min : \pm 10

rack travel mm : 4.00

Rated speed rpm : 1375

Tolerance 1/min : \pm 15

Check
speed 1/min : \pm 20

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1500

Pressure hPa : 410
rack travel mm : 11.40
Tolerance mm : + - 0.05

LOW IDLE

control lever position degree : 77.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 225

CRT mm min. : > 6.00

Testing:

Rated speed rpm : 325
rack travel mm : 4.40
Tolerance mm : + - 0.10

Rated speed rpm : 375

TORQUE CONTROL

Rated speed rpm : 1000
rack travel mm : 12.80
Tolerance mm : + - 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 600
Pressure hPa : 1500
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 600
Pressure hPa : -
rack travel mm : 7.30
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 600
Pressure hPa : 210
rack travel mm : 8.60
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : -
Rated speed rpm : 1000
Del. quantity cm³/1000 strokes : 93.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 325
Rack travel in mm : 4.40
Tolerance mm : + - 0.10
Del. quantity cm³/1000 strokes : 26.0
Tolerance cm³/1000 strokes : + - 3.0
Check tolerance cm³/1000S. : + - 6.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 402 086 705

Injection pump
Pump designation : PES6P100B321RS3388
EP type number : 0 412 006 714

Governor
Governor design. : RSV400...1125POA694
Governor no. : 0 421 833 617

Cust. part No. : 51.10100-7606

Customer-spec. information

Customer : MAN
Motor : D0826 LE527
Power KW : 169.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 2.0
Tolerance bar : ± 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : ± 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : ± 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : ± 1.0

Prestroke mm : 3.30
Tolerance mm : ± 0.05
Check tolerance mm : ± 0.10

Rack travel in mm : 13.50
Tolerance mm : ± 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : ± 0.50
Check tolerance °NW : ± 0.75

Start of delivery blocking

Tolerance : ± 0.10
Check tolerance °NW : ± 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 925

Rack travel in mm : 13.90
 Tolerance mm : \pm 0.05
 Del. quantity cm³/1000 strokes : 169.0
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 4.0
 Spread
 Tolerance cm³/1000 strokes : 4.0
 Check tolerance cm³/1000S. : 6.0

Rated speed rpm : 400
 Rack travel in mm : 4.80
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 25.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 6.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : \pm 0.20
 governor spring pre-tension
 click setting x : 5.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 925
 Aneroid pressure hPa : 1500
 Del. quantity cm³/1000 strokes : 169.0
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 4.0
 Spread
 Tolerance cm³/1000 strokes : 4.0
 Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever position degree : 104.4
 tolerance degree : \pm 4.0
 RATED SPEED
 rack travel mm : 12.10
 Rated speed rpm : 1175
 Tolerance 1/min : \pm 5
 rack travel mm : 4.00
 Rated speed rpm : 1260
 Tolerance 1/min : \pm 15
 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1400
 rack travel mm : 4.00
 Rated speed rpm : 1265
 Tolerance 1/min : \pm 15

LOW IDLE

control lever position degree : 80.0
 tolerance degree : \pm 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 400
 rack travel mm : 4.30
 Tolerance mm : \pm 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.80
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 500
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 925
rack travel mm : 13.90
Tolerance mm : + - 0.05

Rated speed rpm : 1125
rack travel mm : 13.10
Tolerance mm : + - 0.10

Rated speed rpm : 700
rack travel mm : 14.00
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 13.70
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1500
rack travel mm : 14.00
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 150
rack travel mm : 10.00
Tolerance mm : + - 0.05

Pressure hPa : 800
rack travel mm : 13.20
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 1125
Del. quantity
cm3/1000 strokes : 146.5
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

Aneroid pressure
hPa : 1500
Rated speed rpm : 700
rack travel mm : 14.00
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 180.5
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 90.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 9.50
Tolerance mm : + - 0.20
Del. quantity
cm3/1000 strokes : 112.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.80
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 25.0
Tolerance
cm³/1000 strokes : +- 3.0
Check tolerance
cm³/1000S. : +- 6.0
Speed
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 626

Injection pump
Pump designation : PE6P120A320RS7299
EP type number : 0 412 626 885

Governor
Governor design. : RQV275...1000PA1076K
Governor no. : 0 421 815 357

Cust. part No. : 1280160

Customer-spec. information

Customer : DAF
Motor : WS 268 M
Power KW : 268.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 160
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Start of delivery mark

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 13.55
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 250.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance cm³/1000S. : + 4.0

Spred

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 4.80
Tolerance mm : + 0.10

Del. quantity cm³/1000 strokes : 17.0
Tolerance cm³/1000 strokes : + 3.0

Check tolerance cm³/1000S. : + 6.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1045

guide sleeve travel mm : 9.82
Tolerance mm : + 0.20

Rated speed rpm : 275

guide sleeve travel mm : 2.14
Tolerance mm : + 0.15

Rated speed rpm : 689

guide sleeve travel mm : 6.43
Tolerance mm : + 0.25

Rated speed rpm : 284

guide sleeve travel mm : 2.27
Tolerance mm : + 0.25

Rated speed rpm : 334

guide sleeve travel mm : 3.17
Tolerance mm : + 0.25

Rated speed rpm : 390

guide sleeve travel mm : 3.79
Tolerance mm : + 0.25

Rated speed rpm : 1310

guide sleeve travel mm : 13.50
Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
Rated speed rpm : 1130

Rack travel in mm : 12.60
Tolerance mm : + 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
Aneroid pressure hPa : 1500

Del. quantity cm³/1000 strokes : 250.0
Tolerance cm³/1000 strokes : + 1.0
Check tolerance cm³/1000S. : + 4.0

Spred
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 120.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 12.55
Rated speed rpm : 1042
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1160
Tolerance 1/min : + 15

rack travel mm : 0.70
Tolerance mm : + 0.70
Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.50

Testing:

Rated speed rpm : 275
rack travel mm : 4.80
Tolerance mm : + - 0.10

Rated speed rpm : 275

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 13.55
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 13.05
Tolerance mm : + - 0.05

Rated speed rpm : 600
rack travel mm : 12.10
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 11.70
Tolerance mm : + - 0.10

Rated speed rpm : 980
rack travel mm : 13.70
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 13.55
Tolerance mm : + - 0.05

Rated speed rpm : 980

Pressure hPa : -
rack travel mm : 8.60
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 980

Pressure hPa : 720
rack travel mm : 12.25
Tolerance mm : + - 0.05

Pressure hPa : 360
rack travel mm : 9.80
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 263.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 12.10
Tolerance mm : + - 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 154.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 4.80
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 17.0
Tolerance
cm³/1000 strokes : \pm 3.0
Check tolerance
cm³/1000S. : \pm 6.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 671

Injection pump
Pump designation : PE6P120A320RS7421
EP type number : 0 412 626 956

Governor
Governor design. : RQV275...1150PA1297K
Governor no. : 0 421 815 524

Cust. part No. : 1316184/1

Customer-spec. information

Customer : DAF
Motor : PF 212 M
Power KW : 205.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 160
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 12.35
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 231.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 4.90
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 16.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1206
guide sleeve
travel mm : 10.12
Tolerance mm : + - 0.15

Rated speed rpm : 275
guide sleeve
travel mm : 1.71
Tolerance mm : + - 0.20

Rated speed rpm : 813
guide sleeve
travel mm : 6.81
Tolerance mm : + - 0.25

Rated speed rpm : 450
guide sleeve
travel mm : 3.85
Tolerance mm : + - 0.25

Rated speed rpm : 1480
guide sleeve
travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1329

Rack travel in mm : 11.10
Tolerance mm : + - 2.70

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850
Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 231.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 118.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 11.10
Rated speed rpm : 1195

Tolerance 1/min : + - 5
Check
speed 1/min : + - 10

rack travel mm : 4.00
Rated speed rpm : 1300
Tolerance 1/min : + - 15

Check
speed 1/min : + - 20

rack travel mm : 0.70
Tolerance mm : \pm 0.70
Rated speed rpm : 1400

LOW IDLE

control lever
position degree : 71.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.00

Testing:

Rated speed rpm : 275
rack travel mm : 4.90
Tolerance mm : \pm 0.10

Rated speed rpm : 350

TORQUE CONTROL

Rated speed rpm : 850
rack travel mm : 12.35
Tolerance mm : \pm 0.05

Rated speed rpm : 1130
rack travel mm : 12.10
Tolerance mm : \pm 0.10

Rated speed rpm : 1000
rack travel mm : 12.15
Tolerance mm : \pm 0.10

Rated speed rpm : 800
rack travel mm : 12.25
Tolerance mm : \pm 0.10

Rated speed rpm : 650
rack travel mm : 11.50
Tolerance mm : \pm 0.10

Rated speed rpm : 500
rack travel mm : 10.85
Tolerance mm : \pm 0.10

Rated speed rpm : 1150
rack travel mm : 12.10
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 875
Pressure hPa : 1500
rack travel mm : 12.35
Tolerance mm : \pm 0.10

Rated speed rpm : 875
Pressure hPa : -
rack travel mm : 8.00
Tolerance mm : \pm 0.10

MEASUREMENT

Rated speed rpm : 875

Pressure hPa : 420
rack travel mm : 11.35
Tolerance mm : \pm 0.05

Pressure hPa : 150
rack travel mm : 9.20
Tolerance mm : \pm 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 1130
Del. quantity
cm³/1000 strokes : 207.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 12.15
Tolerance mm : \pm 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 138.0

Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 12.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 675

Injection pump
Pump designation : PE6P120A320RS7299
EP type number : 0 412 626 885

Governor
Governer design. : RQV275...1000PA1337K
Governer no. : 0 421 815 554

Cust. part No. : 1322504

Customer-spec. information

Customer : DAF
Motor : WS 268 M
Power KW : 268.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 140
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 13.55
Tolerance mm : + 0.05

Det. quantity
cm³/1000 strokes : 250.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.10
Tolerance mm : + - 0.10

Det. quantity
cm³/1000 strokes : 17.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1047

guide sleeve
travel mm : 7.35
Tolerance mm : + - 0.15

Rated speed rpm : 275

guide sleeve
travel mm : 2.04
Tolerance mm : + - 0.20

Rated speed rpm : 820

guide sleeve
travel mm : 5.14
Tolerance mm : + - 0.25

Rated speed rpm : 480

guide sleeve
travel mm : 3.34
Tolerance mm : + - 0.25

Rated speed rpm : 1282
guide sleeve
travel mm : 12.00
Tolerance mm : + - 0.25

Rated speed rpm : 1370
guide sleeve
travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1248

Rack travel in mm : 12.80
Tolerance mm : + - 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
Aneroid pressure
hPa : -

Del. quantity
cm³/1000 strokes : 250.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 110.0
tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 12.55
Rated speed rpm : 1042
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1150
Tolerance 1/min : + - 15

rack travel mm : 0.70
Tolerance mm : + - 0.70
Rated speed rpm : 1250

LOW IDLE

control lever
position degree : 75.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.50

Testing:

Rated speed rpm : 275
rack travel mm : 5.10
Tolerance mm : + - 0.10

Rated speed rpm : 350

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 13.55
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 13.05
Tolerance mm : + - 0.05

Rated speed rpm : 600
rack travel mm : 12.35
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 11.90
Tolerance mm : + - 0.10

Rated speed rpm : 980
rack travel mm : 13.70
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 13.55

Tolerance mm : + - 0.05
Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 8.20
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 980
Pressure hPa : 820
rack travel mm : 12.25
Tolerance mm : + - 0.05

Pressure hPa : 400
rack travel mm : 9.40
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 263.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 12.35
Tolerance mm : + - 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 144.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.10

Tolerance mm : + - 0.10

Del. quantity

cm³/1000 strokes : 17.0

Tolerance

cm³/1000 strokes : + - 3.0

Check tolerance

cm³/1000S. : + - 6.0

Spred

Tolerance

cm³/1000 strokes : 8.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 11.05.98
Test oil : ISO 4113

Combination No. : 0 402 676 839

Injection pump
Pump designation : PE6P120A320LS7898
EP type number : 0 412 626 957

Governor
Governor design. : RSV350...850POA683
Governor no. : 0 421 833 602

Cust. part No. : 0280743102

Customer-spec. information

Customer : MB-NFZ
Motor : OM441 A
Power KW : 165.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 220
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.25
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 6- 3- 5- 2- 4-
: 1

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 6

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 12.70
 Tolerance mm : \pm 0.05

 Del. quantity cm³/1000 strokes : 191.0

 Tolerance cm³/1000 strokes : \pm 1.0

 Check tolerance cm³/1000S. : \pm 4.0

 Spread

 Tolerance cm³/1000 strokes : 6.0

 Check tolerance cm³/1000S. : 10.0

 Rated speed rpm : 350

 Rack travel in mm : 5.20
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 19.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 6.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800

 Rack travel in mm : 0.50
 Tolerance mm : \pm 0.20

 governor spring pre-tension click setting x : 3.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850
 Aneroid pressure hPa : 1000
 Del. quantity cm³/1000 strokes : 191.0
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 4.0
 Spread
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 10.0

CONTROL LEVER

control lever position degree : 89.0
 tolerance degree : \pm 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 875
 rack travel mm : 11.70

 Rated speed rpm : 940
 Tolerance 1/min : \pm 4
 rack travel mm : 4.00

 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1050

Rated speed rpm : 876
 rack travel mm : 11.70

 Rated speed rpm : 941
 Tolerance 1/min : \pm 4
 rack travel mm : 4.00

 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1050

Rated speed rpm : 877
 rack travel mm : 11.70

 Rated speed rpm : 942
 Tolerance 1/min : \pm 4
 rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1050

Rated speed rpm : 878
rack travel mm : 11.70

Rated speed rpm : 943
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1050

Rated speed rpm : 879
rack travel mm : 11.70

Rated speed rpm : 944
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1050

Rated speed rpm : 880
rack travel mm : 11.70

Rated speed rpm : 945
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1050

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 100

CRF mm min. : > 19.00

Testing:

Rated speed rpm : 350
rack travel mm : 5.20
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 395

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

TORQUE CONTROL
Rated speed rpm : 850
rack travel mm : 12.70
Tolerance mm : + - 0.05

Rated speed rpm : 600
rack travel mm : 12.70
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 12.70
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 11.00
Tolerance mm : + - 0.15

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 380
rack travel mm : 11.60
Tolerance mm : + - 0.20

Pressure hPa : 450
rack travel mm : 12.05
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 190.0
Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance : +
cm3/1000S. : + 6.0
Spred
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 145.0
Tolerance
cm3/1000 strokes : +
- 1.0
Check tolerance
cm3/1000S. : + 4.0
Spred
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm3/1000 strokes : 190.0
Tolerance
cm3/1000 strokes : +
- 10.0
Check tolerance
cm3/1000S. : + 14.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 5.20
Tolerance mm : +
- 0.10
Del. quantity
cm3/1000 strokes : 19.0
Tolerance
cm3/1000 strokes : +
- 3.0
Check tolerance
cm3/1000S. : + 6.0
Spred
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 18.05.98
Test oil : ISO 4113

Combination No. : 9 400 085 382

Injection pump
Pump designation : PES6A100D120RS2869
EP type number : 9 400 084 038

Governor
Governor design. : RQV350...1100AB1303R
Governor no. : 9 420 080 381

Cust. part No. : 3356052

Customer-spec. information
Customer : CUMMINS
Motor : 6 CTAA 215 hp
Power KW : 159.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.10
Check tolerance °NW : + 0.23

Barrel no. : 1

Beginning of delivery difference

and maximum rack travel : 10.50
Tolerance mm : + 1.50
Difference ° CS : 4.00

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 12.75
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 145.5

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 350

Rack travel in mm : 5.40
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 17.5

Tolerance
cm³/1000 strokes : + 2.0

Check tolerance
cm³/1000S. : + 4.5

Spred

Tolerance
cm³/1000 strokes : 5.5

Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 850

guide sleeve
travel mm : 4.75
Tolerance mm : + 0.25

Rated speed rpm : 1050

guide sleeve
travel mm : 5.90
Tolerance mm : + 0.10

Rated speed rpm : 350

guide sleeve
travel mm : 1.45
Tolerance mm : + 0.25

Rated speed rpm : 600
guide sleeve
travel mm : 3.65
Tolerance mm : + 0.25

Rated speed rpm : 1350
guide sleeve
travel mm : 8.35
Tolerance mm : + 0.25

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1360

Rack travel in mm : 16.50
Tolerance mm : + 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100
Aneroid pressure
hPa : 1100
Del. quantity
cm³/1000 strokes : 145.5
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 3.0
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 55.0
tolerance degree : + 4.0

control lever
position degree : 110.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 11.70
Rated speed rpm : 1170
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1350
Tolerance 1/min : + - 15

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1500

LOW IDLE

control lever
position degree : 68.0
tolerance degree : + - 4.0

control lever
position degree : 13.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 100

CRT mm min. : > 8.00

Testing:

Rated speed rpm : 350
rack travel mm : 5.40
Tolerance mm : + - 0.10

Rated speed rpm : 375

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 12.75
Tolerance mm : + - 0.05

Rated speed rpm : 800
rack travel mm : 12.75
Tolerance mm : + - 0.05

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1100
rack travel mm : 12.75
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 690
rack travel mm : 2.25
Tolerance mm : + - 0.15

Pressure hPa : 300
rack travel mm : 0.70
Tolerance mm : + - 0.10

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 270

Check
speed 1/min : > 80
Check
speed 1/min : < 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1100
Rated speed rpm : 800
Del. quantity
cm³/1000 strokes : 148.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 82.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : + - 1.00
Del. quantity
cm³/1000 strokes : 164.0
Tolerance
cm³/1000 strokes : + - 8.0

Check tolerance
cm³/1000S. : +⁻ 11.0

LOW IDLE

Rated speed rpm : 350

Rack travel in mm : 5.40

Tolerance mm : +⁻ 0.10

Del. quantity

cm³/1000 strokes : 17.5

Tolerance

cm³/1000 strokes : +⁻ 2.0

Check tolerance

cm³/1000S. : +⁻ 4.5

Spred

Tolerance

cm³/1000 strokes : 5.5

Check tolerance

cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 20.05.98
Test oil : ISO 4113

Combination No. : 0 400 865 030

Injection pump
Pump designation : PESSA95D410/3RS2935
EP type number : 0 410 895 970

Governor
Governor design. : RSV550...900A1C953L
Governor no. : 0 420 232 643

Cust. part No. : 0423 2529 KY

Customer-spec. information

Customer : KHD
Motor : F5L913 COM1
Power KW : 56.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.00
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 5- 4- 2

Phasing : 0-72-144-216-288
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 11.00
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 76.0

Tolerance cm³/1000 strokes : + 1.0

Check tolerance cm³/1000S. : + 3.0

Spread

Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 8.0

Rated speed rpm : 550
 Rack travel in mm : 6.00
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 14.0
 Tolerance cm³/1000 strokes : + - 2.0
 Check tolerance cm³/1000S. : + - 4.5
 Spread
 Tolerance cm³/1000 strokes : 5.5
 Check tolerance cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : FREE
 Rated speed rpm : 800

Rack travel in mm : 0.50
 Tolerance mm : + - 0.20

governor spring pre-tension
 click setting x : 4.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850
 Aneroid pressure hPa : -
 Del. quantity cm³/1000 strokes : 76.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5

Check tolerance cm³/1000S. : 8.0

CONTROL LEVER

control lever position degree : 94.0
 tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 895
 rack travel mm : 10.00
 Rated speed rpm : 935
 Tolerance 1/min : + - 5
 rack travel mm : 4.00
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1110

Rated speed rpm : 896
 rack travel mm : 10.00

Rated speed rpm : 936
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1110

Rated speed rpm : 897
 rack travel mm : 10.00

Rated speed rpm : 937
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1110

Rated speed rpm : 898
 rack travel mm : 10.00

Rated speed rpm : 938
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1110

Rated speed rpm : 899
rack travel mm : 10.00

Rated speed rpm : 939
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1110

Rated speed rpm : 900
rack travel mm : 10.00

Rated speed rpm : 940
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1110

LOW IDLE

control lever
position degree : 80.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 550
rack travel mm : 5.50
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 550
rack travel mm : 6.00
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 610
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 850
rack travel mm : 11.00
Tolerance mm : + - 0.05

Rated speed rpm : 500

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 125.0
Tolerance
cm³/1000 strokes : + - 7.5
Check tolerance
cm³/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 550
Rack travel in mm : 6.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 14.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 23.02.98
Test oil : ISO 4113

Combination No. : 0 400 876 407

Injection pump
Pump designation : PES6A95D410RS2835
EP type number : 0 410 896 896

Governor
Governor design. : RSV650...1050A8C2263
: -3L
Governor no. : 0 420 232 586

Cust. part No. : 87 801 606

Customer-spec. information

Customer : NH
Motor : 7.5 L
Power KW : 138.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 14.00
Tolerance mm : + 0.10

Del. quantity
cm3/1000 strokes : 141.0

Tolerance
cm3/1000 strokes : + 1.0

Check tolerance cm³/1000S. : + - 3.0

Spred

Tolerance cm³/1000 strokes : 3.5

Check tolerance cm³/1000S. : 6.0

Rated speed rpm : 650

Rack travel in mm : 5.50
Tolerance mm : + - 0.10

Del. quantity cm³/1000 strokes : 22.0
Tolerance cm³/1000 strokes : + - 2.0

Check tolerance cm³/1000S. : + - 3.5
Spred

Tolerance cm³/1000 strokes : 3.5
Check tolerance cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring pre-tension
click setting x : 2.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750

Aneroid pressure hPa : 800

Del. quantity cm³/1000 strokes : 141.0

Tolerance cm³/1000 strokes : + - 1.0

Check tolerance cm³/1000S. : + - 3.0

Spred

Tolerance cm³/1000 strokes : 3.5

Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever position degree : 91.0
tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1092
rack travel mm : 11.80

Rated speed rpm : 1122
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1250

Rated speed rpm : 1093
rack travel mm : 11.80

Rated speed rpm : 1123
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1250

Rated speed rpm : 1094
rack travel mm : 11.80

Rated speed rpm : 1124
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1250

Rated speed rpm : 1095
rack travel mm : 11.80

Rated speed rpm : 1125
Tolerance 1/min : + - 5

rack travel mm	:	4.00		Rated speed rpm	:	1050
rack travel mm	:	0.85		rack travel mm	:	12.50
Tolerance mm	:	+/- 0.55		Tolerance mm	:	+/- 0.10
Rated speed rpm	:	1250		Rated speed rpm	:	1050
				rack travel mm	:	12.80
				Tolerance mm	:	+/- 0.10
Rated speed rpm	:	1096		Rated speed rpm	:	960
rack travel mm	:	11.80		rack travel mm	:	13.60
				Tolerance mm	:	+/- 0.15
Rated speed rpm	:	1126				
Tolerance 1/min	:	+/- 5				
rack travel mm	:	4.00				
				ANEROID/ALTITUDE		
rack travel mm	:	0.85		COMPENSATOR TEST		
Tolerance mm	:	+/- 0.55				
Rated speed rpm	:	1250				
				SETTING		
Rated speed rpm	:	1097		Rated speed rpm	:	500
rack travel mm	:	11.80		Pressure hPa	:	800
				rack travel mm	:	14.00
Rated speed rpm	:	1127		Tolerance mm	:	+/- 0.10
Tolerance 1/min	:	+/- 5				
rack travel mm	:	4.00		Rated speed rpm	:	500
				Pressure hPa	:	-
rack travel mm	:	0.85		rack travel mm	:	9.00
Tolerance mm	:	+/- 0.55		Tolerance mm	:	+/- 0.10
Rated speed rpm	:	1250				
				MEASUREMENT		
LOW IDLE				Rated speed rpm	:	500
				Pressure hPa	:	325
control lever				rack travel mm	:	11.15
position degree	:	73.0		Tolerance mm	:	+/- 0.20
tolerance degree	:	+/- 4.0				
				Pressure hPa	:	550
Setting point w/out bumper spring				rack travel mm	:	13.45
				Tolerance mm	:	+/- 0.05
Rated speed rpm	:	650				
rack travel mm	:	5.00				
Tolerance mm	:	+/- 0.10				
Testing:						
Rated speed rpm	:	650		FUEL DELIVERY CHARACTERISTICS		
rack travel mm	:	5.50				
Tolerance mm	:	+/- 0.10		Aneroid pressure		
				hPa	:	-
rack travel mm	:	2.00		Rated speed rpm	:	500
Rated speed rpm	:	780		Del. quantity		
Tolerance 1/min	:	+/- 30		cm ³ /1000 strokes	:	77.0
				Tolerance		
				cm ³ /1000 strokes	:	+/- 2.0
				Check tolerance		
				cm ³ /1000s.	:	+/- 4.5
TORQUE CONTROL						
Rated speed rpm	:	750		STARTING FUEL DELIVERY		
rack travel mm	:	14.00				
Tolerance mm	:	+/- 0.10				

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : + - 0.20
Del. quantity
cm3/1000 strokes : 197.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 13.0

LOW IDLE

Rated speed rpm : 650
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 22.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 3.5
Speed
Tolerance
cm3/1000 strokes : 3.5
Check tolerance
cm3/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 18.05.98
Test oil : ISO 4113

Combination No. : 0 401 078 002

Injection pump
Pump designation : PE8A100D320RS3009
EP type number : 0 411 008 002

Governor
Governor design. : RSV300...1150A1C489R
Governor no. : 0 420 233 190

Cust. part No. :

Customer-spec. information
Customer : MWM
Motor : D232-8

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0

x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.05
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 8- 5- 4- 7
: - 2- 3- 6

Phasing : 0-30-90-120-180
: -210-270-300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Del. quantity
cm³/1000 strokes : 91.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 300
Rack travel in mm : 5.50
Tolerance mm : \pm 0.10
Del. quantity cm³/1000 strokes : 17.5
Tolerance cm³/1000 strokes : \pm 3.0
Check tolerance cm³/1000S. : \pm 5.5
Spread
Tolerance cm³/1000 strokes : 3.5
Check tolerance cm³/1000S. : 5.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
Rated speed rpm : 800
Rack travel in mm : 0.50
Tolerance mm : \pm 0.20

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1130
Aneroid pressure hPa : -
Del. quantity cm³/1000 strokes : 91.0
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 3.0
Spread
Tolerance cm³/1000 strokes : 3.5
Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever position degree : 60.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 8.50

Rated speed rpm : 1175
Tolerance 1/min : \pm 5
rack travel mm : 4.00
Rated speed rpm : 1215
Tolerance 1/min : \pm 15
rack travel mm : 0.85
Tolerance mm : \pm 0.55
Rated speed rpm : 1400
rack travel mm : 4.00

LOW IDLE

control lever position degree : 25.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 300
rack travel mm : 6.00
Tolerance mm : \pm 0.10

Testing:

Rated speed rpm : 300
rack travel mm : 5.50
Tolerance mm : \pm 0.10

rack travel mm : 2.00
Rated speed rpm : 515
Tolerance 1/min : \pm 30

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 16.00
Tolerance mm : \pm 0.30

LOW IDLE

Rated speed rpm : 300

Rack travel in mm : 5.50
Tolerance mm : \pm 0.10

Det. quantity
cm³/1000 strokes : 17.5
Tolerance
cm³/1000 strokes : +- 3.0
Check tolerance
cm³/1000S. : +- 5.5
Spread
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 27.05.98
Test oil : ISO 4113

Combination No. : 0 400 866 221

Injection pump
Pump designation : PES6A95D410/3RS2876
EP type number : 0 410 896 886

Governor
Governor design. : RSV325...900A7C720L
Governor no. : 0 420 232 339

Cust. part No. : 0 423 1366 KY0150
: -17

Customer-spec. information

Customer : KHD
Motor : BF6L913C
Power KW : 151.0

TEST BENCH REQUIREMENTS

Inlet Line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.65
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 900

Rack travel in mm : 13.70
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 138.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spred
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

Rated speed rpm : 325
 Rack travel in mm : 5.00
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 16.0
 Tolerance
 cm³/1000 strokes : + - 2.0
 Check tolerance
 cm³/1000S. : + - 4.5
Spred
 Tolerance
 cm³/1000 strokes : 5.5
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring
 pre-tension
 click setting x : 5.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 900
 Aneroid pressure
 hPa : -
 Del. quantity
 cm³/1000 strokes : 138.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
Spred

Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 108.0
 tolerance degree : + - 4.0
RATED SPEED
 rack travel mm : 12.70
 Rated speed rpm : 945
 Tolerance 1/min : + - 5
 rack travel mm : 4.00
 Rated speed rpm : 975
 Tolerance 1/min : + - 15
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1100
 rack travel mm : 4.00
 Rated speed rpm : 985
 Tolerance 1/min : + - 15

LOW IDLE

control lever
 position degree : 73.0
 tolerance degree : + - 4.0
 Setting point w/out bumper spring

Rated speed rpm : 325
 rack travel mm : 4.50
 Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 325
 rack travel mm : 5.00
 Tolerance mm : + - 0.10
 rack travel mm : 2.00
 Rated speed rpm : 375
 Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 900
 rack travel mm : 13.70

Tolerance mm : + - 0.05
Rated speed rpm : 600
rack travel mm : 13.75
Tolerance mm : + - 0.05

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 14.50
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 125.0
Tolerance
cm³/1000 strokes : + - 7.5
Check tolerance
cm³/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 325
Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spred
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 21.05.98
Test oil : ISO 4113

Combination No. : 0 400 866 228

Injection pump
Pump designation : PES6A95D410/3RS2909
EP type number : 0 410 896 883

Governor
Governor design. : RSV325...1250A5C872L
Governor no. : 0 420 232 627

Cust. part No. : 0423 2042 KY

Customer-spec. information

Customer : KHD-DMI
Motor : BF6L 913C
Power KW : 141.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 11.80
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 105.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 325

Rack travel in mm : 4.80
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 11.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : FREE
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 105.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0
Spread
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 106.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 10.80
Rated speed rpm : 1295
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1355
Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1515

rack travel mm : 4.00
Rated speed rpm : 1365
Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 71.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 325
rack travel mm : 4.30
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 325
rack travel mm : 4.80
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 455
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 1250
 rack travel mm : 11.80
 Tolerance mm : + - 0.05

 Rated speed rpm : 750
 rack travel mm : 11.85
 Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
 Pressure hPa : 1450
 rack travel mm : 11.80
 Tolerance mm : + - 0.10

 Rated speed rpm : 500
 Pressure hPa : -
 rack travel mm : 10.00
 Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 500

 Pressure hPa : 470
 rack travel mm : 11.30
 Tolerance mm : + - 0.05

 Pressure hPa : 320
 rack travel mm : 10.70
 Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : -
 Rated speed rpm : 750
 rack travel mm : 11.85
 Tolerance mm : + - 0.10
 Del. quantity
 cm3/1000 strokes : 104.0
 Tolerance
 cm3/1000 strokes : + - 2.0
 Check tolerance
 cm3/1000S. : + - 4.0

Aneroid pressure
 hPa : -
 Rated speed rpm : 500
 Del. quantity
 cm3/1000 strokes : 67.0

Tolerance
 cm3/1000 strokes : + - 2.0
 Check tolerance
 cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
 rack travel mm : 13.70
 Tolerance mm : + - 0.20
 Del. quantity
 cm3/1000 strokes : 125.0
 Tolerance
 cm3/1000 strokes : + - 7.5
 Check tolerance
 cm3/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 325

 Rack travel in mm : 4.80
 Tolerance mm : + - 0.10
 Del. quantity
 cm3/1000 strokes : 11.5
 Tolerance
 cm3/1000 strokes : + - 2.0
 Check tolerance
 cm3/1000S. : + - 4.5
 Spread
 Tolerance
 cm3/1000 strokes : 5.5
 Check tolerance
 cm3/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 21.05.98
Test oil : ISO 4113

Combination No. : 0 400 866 232

Injection pump
Pump designation : PES6A95D410/3RS2909
EP type number : 0 410 896 883

Governor
Governor design. : RSV325...1250A5C876L
Governor no. : 0 420 232 631

Cust. part No. : 0423 2063 KY

Customer-spec. information

Customer : KHD-DMI
Motor : BF6L 913C
Power KW : 141.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : ± 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : ± 1.0

Prestroke mm : 2.60
Tolerance mm : ± 0.05
Check tolerance mm : ± 0.10

Rack travel in mm : 10.50
Tolerance mm : ± 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : ± 0.50
Check tolerance °NW : ± 0.75

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 11.80
Tolerance mm : ± 0.05

Del. quantity cm³/1000 strokes : 105.0

Tolerance cm³/1000 strokes : ± 1.0

Check tolerance cm³/1000S. : ± 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 325

Rack travel in mm : 4.80
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 11.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spred
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : FREE
Rated speed rpm : 800

Rack travel in mm : 0.50

governor spring
pre-tension
click setting x : 4.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 105.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 106.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 10.80
Rated speed rpm : 1295
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1355
Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1515

rack travel mm : 4.00
Rated speed rpm : 1365
Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 71.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 325
rack travel mm : 4.30
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 325
rack travel mm : 4.80
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 455
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 11.80

Tolerance mm : \pm 0.05
Rated speed rpm : 750
rack travel mm : 11.85
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1450
rack travel mm : 11.85
Tolerance mm : \pm 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.00
Tolerance mm : \pm 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 470
rack travel mm : 11.30
Tolerance mm : \pm 0.05

Pressure hPa : 320
rack travel mm : 10.75
Tolerance mm : \pm 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 750
rack travel mm : 11.85
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 104.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 4.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 67.0
Tolerance
cm³/1000 strokes : \pm 2.0

Check tolerance
cm³/1000S. : \pm 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 13.70
Tolerance mm : \pm 0.20
Del. quantity
cm³/1000 strokes : 125.0
Tolerance
cm³/1000 strokes : \pm 7.5
Check tolerance
cm³/1000S. : \pm 10.0

LOW IDLE

Rated speed rpm : 325
Rack travel in mm : 4.80
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 11.5
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 23.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 421

Injection pump
Pump designation : PES6A95D320RS2848
EP type number : 0 410 896 892

Governor
Governor design. : RSV500...1100A5C2269
: R
Governor no. : 0 420 233 338

Cust. part No. :

Customer-spec. information
Customer : VALMET
Motor : 634 DS
Power KW : 140.0

TEST BENCH REQUIREMENTS

Inlet line : 2.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Beginning of delivery difference
and maximum rack
travel : 10.50
Tolerance mm : + 1.50
Difference ° CS : 5.00

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 133.0

Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spred
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0
 Rated speed rpm : 500
 Rack travel in mm : 4.30
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 21.0
 Tolerance
 cm³/1000 strokes : + - 3.0
 Check tolerance
 cm³/1000S. : + - 4.5
 Spred
 Tolerance
 cm³/1000 strokes : 5.5
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring
 pre-tension
 click setting x : 3.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100
 Aneroid pressure
 hPa : -
 Del. quantity
 cm³/1000 strokes : 133.0

Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spred
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 99.0
 tolerance degree : + - 4.0
 RATED SPEED
 rack travel mm : 13.00
 Rated speed rpm : 1145
 Tolerance 1/min : + - 5
 rack travel mm : 4.00
 Rated speed rpm : 1225
 Tolerance 1/min : + - 15
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1300

LOW IDLE

control lever
 position degree : 74.0
 tolerance degree : + - 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 100
 CRT mm min. : > 19.50
 Testing:
 Rated speed rpm : 500
 rack travel mm : 4.30
 Tolerance mm : + - 0.10
 rack travel mm : 2.00
 Rated speed rpm : 530
 Tolerance 1/min : + - 30
 SET IDLE AUXILIARY SPRING
 rack travel mm : 2.00

TORQUE CONTROL

Rated speed rpm	:	1100
rack travel mm	:	14.05
Tolerance mm	:	+/- 0.05
Rated speed rpm	:	700
rack travel mm	:	14.60
Tolerance mm	:	+/- 0.10
Rated speed rpm	:	975
rack travel mm	:	14.30
Tolerance mm	:	+/- 0.10

**ANEROID/ALTITUDE
COMPENSATOR TEST**

SETTING

Rated speed rpm	:	500
Pressure hPa	:	900
rack travel mm	:	14.30
Tolerance mm	:	+/- 0.10
Rated speed rpm	:	500
Pressure hPa	:	-
rack travel mm	:	13.10
Tolerance mm	:	+/- 0.05

MEASUREMENT

Rated speed rpm	:	500
Pressure hPa	:	550
rack travel mm	:	13.20
Tolerance mm	:	+/- 0.10
Pressure hPa	:	655
rack travel mm	:	13.90
Tolerance mm	:	+/- 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure		
hPa	:	-
Rated speed rpm	:	700
Del. quantity		
cm ³ /1000 strokes	:	137.0
Tolerance		
cm ³ /1000 strokes	:	+/- 2.0
Check tolerance		
cm ³ /1000S.	:	+/- 4.0

rack travel mm	:	14.30
Tolerance mm	:	+/- 0.10

Aneroid pressure		
hPa	:	-
Rated speed rpm	:	500
Del. quantity		
cm ³ /1000 strokes	:	103.0
Tolerance		
cm ³ /1000 strokes	:	+/- 1.0
Check tolerance		
cm ³ /1000S.	:	+/- 3.0

STARTING FUEL DELIVERY

Rated speed rpm	:	100
rack travel mm	:	20.25
Tolerance mm	:	+/- 0.75
Del. quantity		
cm ³ /1000 strokes	:	205.0
Tolerance		
cm ³ /1000 strokes	:	+/- 7.5
Check tolerance		
cm ³ /1000S.	:	+/- 10.0

LOW IDLE

Rated speed rpm	:	500
Rack travel in mm	:	4.30
Tolerance mm	:	+/- 0.10
Del. quantity		
cm ³ /1000 strokes	:	21.0
Tolerance		
cm ³ /1000 strokes	:	+/- 3.0
Check tolerance		
cm ³ /1000S.	:	+/- 4.5
Spread		
Tolerance		
cm ³ /1000 strokes	:	5.5
Check tolerance		
cm ³ /1000S.	:	9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 23.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 436

Injection pump
Pump designation : PES6A95D320RS2684
EP type number : 0 410 896 917

Governor
Governor design. : RSV325...1050AOC899R
Governor no. : 0 420 233 352

Cust. part No. : 8363 54719

Customer-spec. information

Customer : SISU
Motor : 612 DS
Power KW : 148.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x Length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Beginning of delivery difference

Difference ° CS : 5.00

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 8.00
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 66.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : +
- 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 325

Rack travel in mm : 4.70
Tolerance mm : +
- 0.10

Del. quantity
cm³/1000 strokes : 15.0

Tolerance
cm³/1000 strokes : +
- 2.0

Check tolerance
cm³/1000S. : +
- 4.5

Spred

Tolerance
cm³/1000 strokes : 5.5

Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : +
- 0.20

governor spring
pre-tension
click setting x : 5.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050

Aneroid pressure

hPa

Del. quantity
cm³/1000 strokes : 66.0

Tolerance
cm³/1000 strokes : +
- 1.0

Check tolerance
cm³/1000S. : +
- 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 94.0
tolerance degree : +
- 4.0

RATED SPEED
rack travel mm : 6.95
Rated speed rpm : 1095
Tolerance 1/min : +
- 5

rack travel mm : 4.00
Rated speed rpm : 1145
Tolerance 1/min : +
- 15

rack travel mm : 0.85
Tolerance mm : +
- 0.55
Rated speed rpm : 1295

rack travel mm : 4.00
Rated speed rpm : 1150
Tolerance 1/min : +
- 15

LOW IDLE

control lever
position degree : 76.0
tolerance degree : +
- 4.0

Setting point w/out bumper spring

Rated speed rpm : 325
rack travel mm : 4.15
Tolerance mm : +
- 0.10

Testing:

Rated speed rpm : 325
rack travel mm : 4.70
Tolerance mm : +
- 0.10

rack travel mm : 2.00
Rated speed rpm : 450
Tolerance 1/min : +
- 30

TORQUE CONTROL	
Rated speed rpm	: 1050
rack travel mm	: 8.00
Tolerance mm	: + - 0.05
Rated speed rpm	: 500
rack travel mm	: 8.75
Tolerance mm	: + - 0.05
Rated speed rpm	: 840
rack travel mm	: 8.30
Tolerance mm	: + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure	
hPa	: -
Rated speed rpm	: 500
Del. quantity	
cm ³ /1000 strokes	: 58.5
Tolerance	
cm ³ /1000 strokes	: + - 2.0
Check tolerance	
cm ³ /1000S.	: + - 4.0
rack travel mm	: 8.30
Tolerance mm	: + - 0.10

STARTING FUEL DELIVERY

Rated speed rpm	: 100
rack travel mm	: 20.25
Tolerance mm	: + - 0.75
Del. quantity	
cm ³ /1000 strokes	: 190.0
Tolerance	
cm ³ /1000 strokes	: + - 7.5
Check tolerance	
cm ³ /1000S.	: + - 10.0

LOW IDLE

Rated speed rpm	: 325
Rack travel in mm	: 4.70
Tolerance mm	: + - 0.10
Del. quantity	
cm ³ /1000 strokes	: 15.0

Tolerance	
cm ³ /1000 strokes	: + - 2.0
Check tolerance	
cm ³ /1000S.	: + - 4.5
Spread	
Tolerance	
cm ³ /1000 strokes	: 5.5
Check tolerance	
cm ³ /1000S.	: 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 22.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 439

Injection pump
Pump designation : PES6A90D410RS2757
EP type number : 0 410 896 086

Governor
Governor design. : RSV425...1050A5C2266
: -1L
Governor no. : 0 420 232 638

Cust. part No. : 112069

Customer-spec. information

Customer : IVECO-FIAT
Motor : 8065.25.699
Power KW : 99.0

TEST BENCH REQUIREMENTS

Inlet line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.30
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 11.80
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 93.0

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000s. : + 2.5

Spread

Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 7.0

Rated speed rpm : 425

Rack travel in mm : 6.70
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 10.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
Aneroid pressure
hPa : 900
Del. quantity
cm³/1000 strokes : 93.0
Tolerance
cm³/1000 strokes : + - 0.5
Check tolerance
cm³/1000S. : + - 2.5
Spred
Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 7.0

CONTROL LEVER

control lever
position degree : 101.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 10.80
Rated speed rpm : 1095
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1170
Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1365

rack travel mm : 4.00
Rated speed rpm : 1215
Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 77.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 425
rack travel mm : 6.20
Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 425
rack travel mm : 6.70
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 677
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 11.80
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 12.50
Tolerance mm : \pm 0.10

Rated speed rpm : 700
rack travel mm : 12.40
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 900
rack travel mm : 12.50
Tolerance mm : \pm 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 11.20
Tolerance mm : \pm 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 475
rack travel mm : 11.60
Tolerance mm : \pm 0.10

Pressure hPa : 600
rack travel mm : 12.20
Tolerance mm : \pm 0.05

FUEL DELIVERY CHARACTERISTICS

rack travel mm : 12.40
Tolerance mm : \pm 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 73.0
Tolerance
cm³/1000 strokes : \pm 0.5
Check tolerance
cm³/1000S. : \pm 2.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : \pm 1.00
Del. quantity
cm³/1000 strokes : 90.0
Tolerance
cm³/1000 strokes : \pm 7.5
Check tolerance
cm³/1000S. : \pm 10.0

LOW IDLE

Rated speed rpm : 425
Rack travel in mm : 6.70
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 10.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 4.0
Spread
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 26.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 440

Injection pump
Pump designation : PES6A90D410RS2757
EP type number : 0 410 896 086

Governor
Governor design. : RSV425...1075A1C2266
: -2L
Governor no. : 0 420 232 640

Cust. part No. : 99459159

Customer-spec. information
Customer : IVECO-FIAT
Motor : 8065.25.085
Power KW : 104.0

TEST BENCH REQUIREMENTS

Inlet Line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.30
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1075

Rack travel in mm : 12.90
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 102.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 425

Rack travel in mm : 7.50
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 13.0

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 4.5

Spred

Tolerance
cm³/1000 strokes : 5.5

Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1075
Aneroid pressure
hPa : 900
Del. quantity
cm³/1000 strokes : 102.0
Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 106.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 11.90
Rated speed rpm : 1120
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1165
Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1340

rack travel mm : 4.00
Rated speed rpm : 1190
Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 75.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 425
rack travel mm : 7.00
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 425
rack travel mm : 7.50
Tolerance mm : + - 0.10

rack travel mm : 2.00

Rated speed rpm : 555
Tolerance 1/min : + - 30

TORQUE CONTROL
Rated speed rpm : 1075
rack travel mm : 12.90
Tolerance mm : + - 0.05

Rated speed rpm : 500

Rated speed rpm : 700
rack travel mm : 12.95
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 900
rack travel mm : 12.95
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 11.30
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 430
rack travel mm : 12.20
Tolerance mm : + - 0.10

Pressure hPa : 500
rack travel mm : 12.55
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 900
Rated speed rpm : 700
rack travel mm : 12.95
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 98.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 68.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm3/1000 strokes : 84.0
Tolerance
cm3/1000 strokes : + - 7.5
Check tolerance
cm3/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 425
Rack travel in mm : 7.50
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 13.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.5
Spread
Tolerance
cm3/1000 strokes : 5.5
Check tolerance
cm3/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 20.05.98
Test oil : ISO 4113

Combination No. : 0 402 736 906AA

Injection pump
Pump designation : PES6P120A120RS7416
EP type number : 0 412 726 959

Governor
Governor design. :
Governor no. :

Cust. part No. : 3933297

Customer-spec. information

Customer : CDC
Motor : 6BTA-A
Power KW : 130.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 103

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 015

Outside diameter : 6.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 3.60
Tolerance mm : + 0.05

Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 6.00
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 13.65

Tolerance mm : \pm 0.05
 Del. quantity cm³/1000 strokes : 160.5
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 4.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0
 Rated speed rpm : 420
 Rack travel in mm : 6.00
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 15.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 5.0
 Spred
 Tolerance cm³/1000 strokes : 4.0
 Check tolerance cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : VH

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
 Aneroid pressure hPa : 800
 Del. quantity cm³/1000 strokes : 160.5
 Tolerance cm³/1000 strokes : \pm 1.0

Check tolerance cm³/1000S. : \pm 4.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

CONTROL LEVER

control lever
position degree : 117.0
 tolerance degree : \pm 6.0
 RATED SPEED
 rack travel mm : 12.60
 Rated speed rpm : 1325
 Tolerance 1/min : \pm 15
 Check
speed 1/min : \pm 30
 rack travel mm : 4.00
 Rated speed rpm : 1480
 Tolerance 1/min : \pm 5
 Check
speed 1/min : \pm 10
 rack travel mm : 0.50
 Tolerance mm : \pm 0.50
 Rated speed rpm : 1550

LOW IDLE

control lever
position degree : 71.0
 tolerance degree : \pm 6.0
 Control lever difference
Grad : 46.0
 tolerance degree : \pm 6.0
 Setting point w/out bumper spring
 Rated speed rpm : 300
 CRT mm min. : > 5.80
 Testing:
 Rated speed rpm : 420
 rack travel mm : 6.00
 Tolerance mm : \pm 0.10
 Rated speed rpm : 425

TORQUE CONTROL

Rated speed rpm	:	1250
rack travel mm	:	13.65
Tolerance mm	:	+ - 0.05
Rated speed rpm	:	800
rack travel mm	:	11.85
Tolerance mm	:	+ - 0.10
Rated speed rpm	:	500
rack travel mm	:	11.60
Tolerance mm	:	+ - 0.20

**ANEROID/ALTITUDE
COMPENSATOR TEST**

SETTING

Rated speed rpm	:	1250
Pressure hPa	:	800
Rated speed rpm	:	1250
Pressure hPa	:	-
rack travel mm	:	9.40
Tolerance mm	:	+ - 0.20

MEASUREMENT

Rated speed rpm	:	1250
Pressure hPa	:	340
rack travel mm	:	12.70
Tolerance mm	:	+ - 0.30
Pressure hPa	:	180
rack travel mm	:	10.50
Tolerance mm	:	+ - 0.20

Start interlock

Rated speed rpm	:	> 100
Rated speed rpm	:	< 280
Check speed 1/min	:	> 80
Check speed 1/min	:	< 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 800
Rated speed rpm : 800

Del. quantity
cm³/1000 strokes : 131.5
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 11.60
Tolerance mm : + - 0.20

Aneroid pressure
hPa : -
Rated speed rpm : 1250
Del. quantity
cm³/1000 strokes : 88.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Set starting CRT at K-cam.

Rated speed rpm	:	100
rack travel mm	:	14.10
Tolerance mm	:	+ - 0.50
Del. quantity		
cm ³ /1000 strokes	:	155.0
Tolerance		
cm ³ /1000 strokes	:	+ - 20.0
Check tolerance		
cm ³ /1000S.	:	+ - 25.0

LOW IDLE

Rated speed rpm	:	420
Rack travel in mm	:	6.00
Tolerance mm	:	+ - 0.10
Del. quantity		
cm ³ /1000 strokes	:	15.0
Tolerance		
cm ³ /1000 strokes	:	+ - 3.0
Check tolerance		
cm ³ /1000S.	:	+ - 5.0
Spread		

Tolerance
cm³/1000 strokes : 4.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 18.05.98
Test oil : ISO 4113

Combination No. : F 002 A02 026CB

Injection pump
Pump designation : PES4A95D320/3RS2880
EP type number : 9 410 037 214

Governor
Governor design. : RSV475...1250A0C904R
Governor no. : F 002 A20 220

Cust. part No. : 3935030

Customer-spec. information

Customer : CDC
Motor : 4BT3.9
Power KW : 54.5

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 10.45
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 83.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 6.0

Rated speed rpm : 450
 Rack travel in mm : 5.50
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 16.0
 Tolerance cm³/1000 strokes : + - 2.0
 Check tolerance cm³/1000S. : + - 4.5
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800

Rack travel in mm : 0.50
 Tolerance mm : + - 0.20

governor spring pre-tension
 click setting x : 2.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250

Aneroid pressure hPa : -
 Del. quantity cm³/1000 strokes : 83.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever position degree : 109.0
 tolerance degree : + - 4.0

RATED SPEED
 rack travel mm : 9.40
 Rated speed rpm : 1340
 Tolerance 1/min : + - 5
 Check speed 1/min : + - 10

rack travel mm : 4.00
 Rated speed rpm : 1405
 Tolerance 1/min : + - 5
 Check speed 1/min : + - 10

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1475

rack travel mm : 4.00
 Rated speed rpm : 1410
 Tolerance 1/min : + - 15
 Check speed 1/min : + - 20

LOW IDLE

control lever position degree : 85.0
 tolerance degree : + - 4.0

Control lever difference
 Grad : 24.0
 tolerance degree : + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 450
rack travel mm : 5.00
Tolerance mm : + - 0.10

Rated speed rpm : 100
CRT mm min. : > 19.00

Testing:

Rated speed rpm : 450
rack travel mm : 5.50
Tolerance mm : + - 0.10

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 10.45
Tolerance mm : + - 0.05

Rated speed rpm : 500

End of test specification sheet

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 121.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 450
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 20.05.98
Test oil : ISO 4113

Combination No. : F 002 A02 079

Injection pump
Pump designation : PES4A95D320/3RS2952
EP type number : F 002 A10 030

Governor
Governor design. : RQV475...1250AB1329R
Governor no. : F 002 A30 004

Cust. part No. : 3933691

Customer-spec. information

Customer : CDC
Motor : 4BNA
Power KW : 59.6

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 10.00
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 87.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 475

Rack travel in mm : 5.35
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 15.0
Tolerance

cm³/1000 strokes : + - 2.0
Check tolerance

cm³/1000S. : + - 4.5
Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1310
guide sleeve

travel mm : 8.60
Tolerance mm : + - 0.15

Rated speed rpm : 475
guide sleeve

travel mm : 1.90
Tolerance mm : + - 0.20

Rated speed rpm : 930
guide sleeve

travel mm : 5.25
Tolerance mm : + - 0.25

Rated speed rpm : 630
guide sleeve

travel mm : 3.30
Tolerance mm : + - 0.25

Rated speed rpm : 1630

guide sleeve
travel mm : 11.50
Tolerance mm : + - 0.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure

hPa : -
Del. quantity

cm³/1000 strokes : 87.0
Tolerance

cm³/1000 strokes : + - 1.0
Check tolerance

cm³/1000S. : + - 3.0
Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

CONTROL LEVER

control lever
position degree : 47.0

tolerance degree : + - 6.0

RATED SPEED

rack travel mm : 9.00
Rated speed rpm : 1300

Tolerance 1/min : + - 15

rack travel mm : 4.00

Rated speed rpm : 1390
Tolerance 1/min : + - 5

rack travel mm : 0.50

Tolerance mm : + - 0.50
Rated speed rpm : 1475

LOW IDLE

control lever
position degree : 12.0

tolerance degree : + - 6.0

Control lever difference

Grad : 35.0
tolerance degree : + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 400

CRT mm min. : > 7.00

Testing:

Rated speed rpm : 475
rack travel mm : 5.35
Tolerance mm : + - 0.10

Rated speed rpm : 550

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 10.00
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 190
Rated speed rpm : < 385

Check speed 1/min : > 170
Check speed 1/min : < 395

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity cm3/1000 strokes : 120.0
Tolerance cm3/1000 strokes : + - 10.0
Check tolerance cm3/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 475

Rack travel in mm : 5.35
Tolerance mm : + - 0.10
Del. quantity cm3/1000 strokes : 15.0
Tolerance cm3/1000 strokes : + - 2.0
Check tolerance cm3/1000S. : + - 4.5
Spread

Tolerance cm3/1000 strokes : 3.5
Check tolerance cm3/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 27.05.98
Test oil : ISO 4113

Combination No. : F 002 A02 079

Injection pump
Pump designation : PES4A95D320/3RS2952
EP type number : F 002 A10 030

Governor
Governor design. : RQV475...1250AB1329R
Governor no. : F 002 A30 004

Cust. part No. : 3933691

Customer-spec. information

Customer : CDC
Motor : 4BNA
Power KW : 59.6

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 10.20
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 92.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 475

Rack travel in mm : 5.00

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 13.5

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 4.5

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1310
guide sleeve
travel mm : 8.60
Tolerance mm : + - 0.15

Rated speed rpm : 475
guide sleeve
travel mm : 1.90
Tolerance mm : + - 0.20

Rated speed rpm : 930
guide sleeve
travel mm : 5.25
Tolerance mm : + - 0.25

Rated speed rpm : 630
guide sleeve
travel mm : 3.30
Tolerance mm : + - 0.25

Rated speed rpm : 1630

guide sleeve
travel mm : 11.50
Tolerance mm : + - 0.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250

Aneroid pressure

hPa : -

Del. quantity
cm³/1000 strokes : 92.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

CONTROL LEVER

control lever
position degree : 102.0

tolerance degree : + - 6.0

RATED SPEED
rack travel mm : 9.20

Rated speed rpm : 1315

Tolerance 1/min : + - 15

rack travel mm : 4.00

Rated speed rpm : 1400

Tolerance 1/min : + - 5

rack travel mm : 0.50

Tolerance mm : + - 0.50

Rated speed rpm : 1475

LOW IDLE

control lever
position degree : 67.0

tolerance degree : + - 6.0

Control lever difference

Grad : 35.0

tolerance degree : + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 400

CRT mm min. : > 6.50

Testing:

Rated speed rpm : 475
rack travel mm : 5.00
Tolerance mm : + - 0.10

Rated speed rpm : 550

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 10.20
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 385

Check speed 1/min : > 80
Check speed 1/min : < 395

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity cm3/1000 strokes : 120.0
Tolerance cm3/1000 strokes : + - 10.0
Check tolerance cm3/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 475
Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity cm3/1000 strokes : 13.5
Tolerance cm3/1000 strokes : + - 2.0
Check tolerance cm3/1000S. : + - 4.5
Spread

Tolerance cm3/1000 strokes : 3.5
Check tolerance cm3/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 14.05.98
Test oil : ISO 4113

Combination No. : 0 401 846 760

Injection pump
Pump designation : PE6P110A320RS3108X
EP type number : 0 411 816 730

Governor
Governor design. : RQV250...1100PA920
: -2
Governor no. : 0 421 813 779

Cust. part No. : 469609-P10 v. 10/96

Customer-spec. information
Customer : VOLVO-TRUCK
Motor : TD 102 KF

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Vibration
damper
(RoBo diaphragm) : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 2 417 413 046

Inlet press. bar : 2.5
Tolerance bar : + - 0.1

Tolerance l/h : + - 20.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5

Tolerance bar : + - 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 3.05
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 9.50
Tolerance mm : + - 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 12.90
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 175.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 250

Rack travel in mm : 4.90
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 32.0

Tolerance
cm³/1000 strokes : \pm 2.0

Check tolerance
cm³/1000S. : \pm 4.5

Spred
Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 6.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 950
guide sleeve
travel mm : 6.50
Tolerance mm : \pm 0.20

Rated speed rpm : 250
guide sleeve
travel mm : 1.20
Tolerance mm : \pm 0.10

Rated speed rpm : 700
guide sleeve
travel mm : 6.50

Tolerance mm : \pm 0.20

Rated speed rpm : 500
guide sleeve
travel mm : 4.50

Tolerance mm : \pm 0.30

Rated speed rpm : 1100
guide sleeve
travel mm : 7.25

Tolerance mm : \pm 0.25

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1175

Rack travel in mm : 16.50
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700
Aneroid pressure
hPa : 1000

Del. quantity
cm³/1000 strokes : 175.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred
Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

CONTROL LEVER

control lever
position degree : 65.0
tolerance degree : \pm 4.0

control lever
position degree : 119.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 11.90
Rated speed rpm : 1165
Tolerance 1/min : \pm 5

rack travel mm : 4.00
Rated speed rpm : 1250

Tolerance 1/min : + - 15
rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1350

LOW IDLE

control lever
position degree : 64.0
tolerance degree : + - 4.0

control lever
position degree : 12.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 150

CRT mm min. : > 6.10

Testing:

Rated speed rpm : 250
rack travel mm : 4.90
Tolerance mm : + - 0.10

Rated speed rpm : 330

TORQUE CONTROL
Rated speed rpm : 700
rack travel mm : 12.90
Tolerance mm : + - 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 12.90
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.50
Tolerance mm : + - 0.15

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 840
rack travel mm : 3.00
Tolerance mm : + - 0.20

Pressure hPa : 240
rack travel mm : 0.25
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 700
Del. quantity
cm³/1000 strokes : 113.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

ESS test: With 24 V solenoid activated,
rack must reach start position in max.
control lever setting.

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 185.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 250
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 32.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread

Tolerance
cm³/1000 strokes : 3.0
Check tolerance
cm³/1000S. : 6.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 19.05.98
Test oil : ISO 4113

Combination No. : 0 402 076 822

Injection pump
Pump designation : PES6P110A320RS3400
EP type number : 0 412 016 759

Governor
Governor design. : RSV300...1000P1A695
Governor no. : 0 421 833 618

Cust. part No. : 11032943 v. 25.02.98

Customer-spec. information

Customer : VCE

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.5

Overflow quantity
min. l/h : 150
Tolerance l/h : + - 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0
x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 2.45
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 10.50
Tolerance mm : + - 0.50

Firing order : 1-5-3-6-2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 13.30
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 131.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 300

Rack travel in mm : 9.00

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 49.0

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 5.0

Spred

Tolerance
cm³/1000 strokes : 7.0

Check tolerance
cm³/1000S. : 11.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever

position degree : - 3

Rated speed rpm : 800

Rack travel in mm : 0.50

governor spring

pre-tension

click setting x : 4.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700

Aneroid pressure

hPa : -

Del. quantity
cm³/1000 strokes : 131.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever

position degree : 106.0

tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 12.30

Rated speed rpm : 1022

Tolerance 1/min : + - 5

rack travel mm : 4.00

Rated speed rpm : 1075

Tolerance 1/min : + - 10

rack travel mm : 0.85

Tolerance mm : + - 0.55

Rated speed rpm : 1150

LOW IDLE

control lever

position degree : 77.0

tolerance degree : + - 4.0

Testing:

Rated speed rpm : 300

rack travel mm : 9.00

Tolerance mm : + - 0.10

rack travel mm : 2.00

Rated speed rpm : 370

Tolerance 1/min : + - 30

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

Tolerance mm : + - 2.00

TORQUE CONTROL

Rated speed rpm : 700

rack travel mm : 13.30

Tolerance mm : + - 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 700
Pressure hPa : 1500
rack travel mm : 13.30
Tolerance mm : + - 0.10

Rated speed rpm : 700
Pressure hPa : -
rack travel mm : 10.90
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 700
Pressure hPa : 220
rack travel mm : 11.50
Tolerance mm : + - 0.10

Pressure hPa : 510
rack travel mm : 12.50
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 700
Del. quantity
cm³/1000 strokes : 85.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 7.0
Check tolerance
cm³/1000S. : 11.0

End of test specification sheet

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 9.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 49.0

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 18.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 658

Injection pump
Pump designation : PE6P130A720RS7371
EP type number : 0 412 636 837

Governor
Governor design. : RQV250...900PA1215
Governor no. : 0 421 814 139

Cust. part No. : 3825482-P05 V.05.98

Customer-spec. information

Customer : PENTA
Motor : TAMD 163 A
Power KW : 405.0

TEST BENCH REQUIREMENTS

Inlet line : 4.2

Vibration
damper
(RoBo diaphragm) : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 1.5
Tolerance bar : ± 0.1

Overflow quantity
min. l/h : 60
Tolerance l/h : ± 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : ± 1.5

Test Lines : 1 680 750 089
Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : ± 1.0

Prestroke mm : 3.70
Tolerance mm : ± 0.05
Check
tolerance mm : ± 0.10

Rack travel in mm : 7.60
Tolerance mm : ± 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : ± 0.50
Check
tolerance °NW : ± 0.75

Start of delivery mark

Tolerance : ± 0.50
Check
tolerance °NW : ± 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 900

Rack travel in mm : 13.20
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 377.0

Tolerance
cm³/1000 strokes : \pm 1.5

Check tolerance
cm³/1000S. : \pm 5.0

Spread

Tolerance
cm³/1000 strokes : 9.0

Check tolerance
cm³/1000S. : 12.0

Rated speed rpm : 250

Rack travel in mm : 5.00
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 25.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 959
guide sleeve
travel mm : 8.22
Tolerance mm : \pm 0.25

Rated speed rpm : 250
guide sleeve
travel mm : 1.12
Tolerance mm : \pm 0.25

Rated speed rpm : 315

guide sleeve
travel mm : 1.98
Tolerance mm : \pm 0.25

Rated speed rpm : 365
guide sleeve
travel mm : 2.47
Tolerance mm : \pm 0.25

Rated speed rpm : 650
guide sleeve
travel mm : 4.40
Tolerance mm : \pm 0.25

Rated speed rpm : 1160
guide sleeve
travel mm : 11.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1030

Rack travel in mm : 11.00
Tolerance mm : \pm 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 900
Aneroid pressure
hPa : 1500
Del. quantity
cm³/1000 strokes : 377.0
Tolerance
cm³/1000 strokes : \pm 1.5
Check tolerance
cm³/1000S. : \pm 5.0
Spread
Tolerance
cm³/1000 strokes : 9.0
Check tolerance
cm³/1000S. : 12.0

CONTROL LEVER

control lever
position degree : 63.0
tolerance degree : \pm 4.0

control lever
position degree : 118.0
tolerance degree : \pm 4.0

RATED SPEED
 rack travel mm : 12.20
 Rated speed rpm : 930
 Tolerance 1/min : + - 5

 rack travel mm : 4.00
 Rated speed rpm : 1010
 Tolerance 1/min : + - 15

 rack travel mm : 0.50
 Tolerance mm : + - 0.50
 Rated speed rpm : 1100

LOW IDLE

control lever
 position degree : 71.0
 tolerance degree : + - 4.0

control lever
 position degree : 15.0
 tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 150

CRT mm min. : > 6.50

Testing:

Rated speed rpm : 250
 rack travel mm : 5.00
 Tolerance mm : + - 0.10

Rated speed rpm : 350

TORQUE CONTROL

Rated speed rpm : 900
 rack travel mm : 13.20
 Tolerance mm : + - 0.05

Rated speed rpm : 700
 rack travel mm : 13.20
 Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500

Pressure hPa : 1500
 rack travel mm : 13.20
 Tolerance mm : + - 0.05

Rated speed rpm : 500
 Pressure hPa : -
 rack travel mm : 7.60
 Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 910
 rack travel mm : 5.20
 Tolerance mm : + - 0.20

Pressure hPa : 190
 rack travel mm : 0.25
 Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : 1500
 Rated speed rpm : 700
 Del. quantity
 cm³/1000 strokes : 409.0
 Tolerance
 cm³/1000 strokes : + - 3.0
 Check tolerance
 cm³/1000S. : + - 6.0

Aneroid pressure
 hPa : -
 Rated speed rpm : 700
 Del. quantity
 cm³/1000 strokes : 194.0
 Tolerance
 cm³/1000 strokes : + - 1.5
 Check tolerance
 cm³/1000S. : + - 5.0

LOW IDLE

Rated speed rpm : 250

Rack travel in mm : 5.00
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 25.0

Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0
Spread
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 15.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 748

Injection pump
Pump designation : PE6P120A320LS7834
: -10
EP type number : 0 412 626 853

Governor
Governor design. : RQ300/1050PA1030-27
Governor no. : 0 421 801 777

Cust. part No. : 0260744202

Customer-spec. information
Customer : MB-NFZ
Motor : OM441 LA
Power KW : 230.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 140
Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.25
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 6- 3- 5- 2- 4-
: 1

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 6

BASIC SETTING

Rated speed rpm : 550

Rack travel in mm : 14.80

Tolerance mm : + 0.05
 Del. quantity cm³/1000 strokes : 230.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spread
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0
 Rated speed rpm : 300
 Rack travel in mm : 5.20
 Tolerance mm : + 0.10
 Del. quantity cm³/1000 strokes : 13.0
 Tolerance cm³/1000 strokes : + 3.0
 Check tolerance cm³/1000S. : + 6.0
 Spread
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 10.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1104
 guide sleeve travel mm : 6.51
 Tolerance mm : + 0.10
 Rated speed rpm : 300
 guide sleeve travel mm : 1.78
 Tolerance mm : + 0.10
 Rated speed rpm : 1050
 guide sleeve travel mm : 6.00
 Tolerance mm : + 0.10
 Rated speed rpm : 421

+ guide sleeve travel mm : 4.00
 Tolerance mm : + 0.10
 + Rated speed rpm : 550
 guide sleeve travel mm : 6.00
 Tolerance mm : + 0.10
 + Rated speed rpm : 1270
 guide sleeve travel mm : 11.50
 Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

control lever position degree : 109
 Rated speed rpm : 600
 Rack travel in mm : 20.00
 Tolerance mm : + 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 550
 Aneroid pressure hPa : 1000
 Del. quantity cm³/1000 strokes : 230.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spread
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 99.0
 tolerance degree : + 4.0
 RATED SPEED
 rack travel mm : 13.80
 Rated speed rpm : 1098
 Tolerance 1/min : + 8
 rack travel mm : 4.00
 Rated speed rpm : 1200
 Tolerance 1/min : + 15

rack travel mm : 0.75
Tolerance mm : \pm 0.75
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 72.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 6.80

Testing:

Rated speed rpm : 300
rack travel mm : 5.20
Tolerance mm : \pm 0.10

rack travel mm : 2.00
Rated speed rpm : 405
Tolerance 1/min : \pm 20

TORQUE CONTROL

Rated speed rpm : 550
rack travel mm : 14.80
Tolerance mm : \pm 0.05

Rated speed rpm : 1050
rack travel mm : 14.80
Tolerance mm : \pm 0.10

Rated speed rpm : 1050
rack travel mm : 15.15
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 400
Pressure hPa : 1000
rack travel mm : 14.80
Tolerance mm : \pm 0.05

Rated speed rpm : 400
Pressure hPa : -
rack travel mm : 11.75
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 400

Pressure hPa : 400
rack travel mm : 13.25
Tolerance mm : \pm 0.20

Pressure hPa : 500
rack travel mm : 14.10
Tolerance mm : \pm 0.20

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 220

Check
speed 1/min : > 80
Check
speed 1/min : < 240

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 1050
Del. quantity
cm³/1000 strokes : 228.0
Tolerance
cm³/1000 strokes : \pm 3.0
Check tolerance
cm³/1000S. : \pm 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 147.0
Tolerance
cm³/1000 strokes : \pm 1.0
Check tolerance
cm³/1000S. : \pm 4.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm3/1000 strokes : 210.0
Tolerance
cm3/1000 strokes : + 15.0
Check tolerance
cm3/1000S. : + 19.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 5.20
Tolerance mm : + 0.10
Del. quantity
cm3/1000 strokes : 13.0
Tolerance
cm3/1000 strokes : + 3.0
Check tolerance
cm3/1000S. : + 6.0
Speed
Tolerance
cm3/1000 strokes : 6.0
Check tolerance
cm3/1000S. : 10.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 15.05.98
Test oil : ISO 4113

Combination No. : 0 402 648 705

Injection pump
Pump designation : PE8P120A320LS7913
EP type number : 0 412 628 928

Governor
Governor design. : RQV350...1050PA1358
Governor no. : 0 421 814 201

Cust. part No. : 0270742402

Customer-spec. information

Customer : MB-NFZ
Motor : OM442LA Euromot
Power KW : 320.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.0

Overflow quantity
min. l/h : 190
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.25
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 8- 7- 2- 6- 3
: - 5- 4- 1

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 8

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 14.40
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 227.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 350

Rack travel in mm : 5.30
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 19.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1097
guide sleeve
travel mm : 7.85
Tolerance mm : \pm 0.15

Rated speed rpm : 350
guide sleeve
travel mm : 1.48
Tolerance mm : \pm 0.20

Rated speed rpm : 900
guide sleeve
travel mm : 5.69
Tolerance mm : \pm 0.25

Rated speed rpm : 580
guide sleeve
travel mm : 3.62
Tolerance mm : \pm 0.25

Rated speed rpm : 1204
guide sleeve
travel mm : 10.00
Tolerance mm : \pm 0.25

Rated speed rpm : 1300
guide sleeve
travel mm : 11.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1160

Rack travel in mm : 13.40
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
Aneroid pressure
hPa : 1000

Del. quantity
cm³/1000 strokes : 227.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 117.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 13.40
Rated speed rpm : 1085
Tolerance 1/min : \pm 5

rack travel mm : 4.00
Rated speed rpm : 1175

Tolerance 1/min : + - 15
rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 67.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 7.60

Testing:

Rated speed rpm : 350
rack travel mm : 5.30
Tolerance mm : + - 0.10

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 14.40
Tolerance mm : + - 0.05

Rated speed rpm : 600
rack travel mm : 14.70
Tolerance mm : + - 0.10

Rated speed rpm : 850
rack travel mm : 14.55
Tolerance mm : + - 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 5.50
Tolerance mm : + - 0.20

Rated speed rpm : 500
Pressure hPa : -

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 250
rack travel mm : 0.35
Tolerance mm : + - 0.05
Pressure hPa : 450
rack travel mm : 2.40
Tolerance mm : + - 0.15

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 270

Check
speed 1/min : > 80
Check
speed 1/min : < 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 248.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 14.55
Tolerance mm : + - 0.05

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 143.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

REDUCED QUANTITY

Aneroid pressure
hPa : 1000
Rated speed rpm : 1050
rack travel mm : 9.50
Tolerance mm : \pm 0.15
Del. quantity
cm³/1000 strokes : 168.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 5.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm³/1000 strokes : 250.0
Tolerance
cm³/1000 strokes : \pm 15.0
Check tolerance
cm³/1000S. : \pm 19.0

LOW IDLE

Rated speed rpm : 350

Rack travel in mm : 5.30
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 19.0
Tolerance
cm³/1000 strokes : \pm 3.0
Check tolerance
cm³/1000S. : \pm 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 03.04.92
Test oil : ISO 4113

Combination No. : 0 402 648 817

Injection pump
Pump designation : PE8P120A320LS7801
: -10
EP type number : 0 412 628 851

Governor
Governor design. : RQ300/1050PA762-16
Governor no. : 0 421 801 620

Cust. part No. :

Customer-spec. information
Customer : MB-NFZ
Motor : OM442 A
Power KW : 269.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5

Overflow quantity
min. l/h : 110
Tolerance l/h : + - 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 2.5
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 5.25
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.01
Rack travel in mm : 20.50
Tolerance mm : + - 0.50
Firing order : 8- 7- 2- 6- 3
: - 5- 4- 1

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

BASIC SETTING

Del. quantity
cm³/1000 strokes : 205.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : + 7.0

Rated speed rpm : 300

Rack travel in mm : 6.20

Tolerance mm : + 0.20

Del. quantity
cm³/1000 strokes : 16.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 6.0

Spred
Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : + 8.0

GUIDE SLEEVE POSITION

control lever
position degree : 109
Rated speed rpm : 600

Rack travel in mm : 20.00
Tolerance mm : + 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 500

Aneroid pressure
hPa : 1050

Del. quantity
cm³/1000 strokes : 205.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred
Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : + 7.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1050

guide sleeve
travel mm : 6.80
Tolerance mm : + 0.10

Rated speed rpm : 300

guide sleeve
travel mm : 2.30
Tolerance mm : + 0.10

guide sleeve
travel mm : 6.00
Tolerance mm : + 0.10

Rated speed rpm : 870

guide sleeve
travel mm : 6.20
Tolerance mm : + 0.10

Rated speed rpm : 1170

guide sleeve
travel mm : 9.50
Tolerance mm : + 0.30

CONTROL LEVER

control lever
position degree : 97.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 11.70
Rated speed rpm : 1103
Tolerance 1/min : + 8

rack travel mm : 4.00
Rated speed rpm : 1185
Tolerance 1/min : + 15

rack travel mm : 0.75
Tolerance mm : + 0.75
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 8.00

Testing:

Rated speed rpm : 300
rack travel mm : 6.20
Tolerance mm : + - 0.20

rack travel mm : 2.00
Rated speed rpm : 400
Tolerance 1/min : + - 20

TORQUE CONTROL

Dimension a mm : 0.75

Rated speed rpm : 1050
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 14.10
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 600
Pressure hPa : -

Rated speed rpm : 600
Pressure hPa : 300
rack travel mm : 1.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 600
Pressure hPa : 400
rack travel mm : 2.05
Tolerance mm : + - 0.15

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 220

Check speed 1/min : > 80
Check speed 1/min : < 240

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1050
Rated speed rpm : 1050
Del. quantity cm³/1000 strokes : 179.5
Tolerance cm³/1000 strokes : + - 1.5
Check tolerance cm³/1000S. : + - 4.5
Spread
Tolerance cm³/1000 strokes : 7.0
Check tolerance cm³/1000S. : 10.0

rack travel mm : 14.10
Tolerance mm : + - 0.10

Aneroid pressure hPa : -
Rated speed rpm : 500
Del. quantity cm³/1000 strokes : 147.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spread
Tolerance cm³/1000 strokes : 7.0
Check tolerance cm³/1000S. : 10.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity cm³/1000 strokes : 182.5
Tolerance cm³/1000 strokes : + - 7.5
Check tolerance cm³/1000S. : + - 11.5

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 6.20
Tolerance mm : \pm 0.20
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : \pm 3.0
Check tolerance
cm³/1000S. : \pm 6.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 20.05.98
Test oil : ISO 4113

Combination No. : 0 402 666 801

Injection pump
Pump designation : PE6P120A320/3LS7854
: -2
EP type number : 0 412 626 935

Governor
Governor design. : RSV550...1050POA826
: -8
Governor no. : 0 421 833 454

Cust. part No. : 0250746302

Customer-spec. information

Customer : MB-NFZ
Motor : OM 441 LA
Power KW : 239.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.25
Tolerance mm : + 0.05

Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 6- 3- 5- 2- 4-
: 1

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 6

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 13.60
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 224.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 550

Rack travel in mm : 5.20

Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 19.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 6.0

Spred
Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 10.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + 0.20

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050

Aneroid pressure

hPa : -

Del. quantity
cm³/1000 strokes : 224.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 96.0
tolerance degree : + 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1090
rack travel mm : 12.60

Rated speed rpm : 1124
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1091
rack travel mm : 12.60

Rated speed rpm : 1125
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1092
rack travel mm : 12.60

Rated speed rpm : 1126
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1093
rack travel mm : 12.60

Rated speed rpm : 1127
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1094
rack travel mm : 12.60

Rated speed rpm : 1128
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

rack travel mm : 12.60

rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 450

CRT mm min. : > 8.50

Testing:

Rated speed rpm : 550
rack travel mm : 5.20
Tolerance mm : + - 0.10

rack travel mm : 2.00
Tolerance 1/min : + - 20

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

TORQUE CONTROL
Rated speed rpm : 1050
rack travel mm : 13.60
Tolerance mm : + - 0.05

Rated speed rpm : 571
rack travel mm : 15.0
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 14.20
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 750
rack travel mm : 14.20
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 247.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm3/1000 strokes : 250.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 550
Rack travel in mm : 5.20
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 19.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 6.0
Check tolerance
cm3/1000S. : 10.0

End of test specification sheet

+-----+-----+-----+-----+-----+-----+-----+-----+

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 18.05.98
Test oil : ISO 4113

Combination No. : 0 402 736 889

Injection pump
Pump designation : PES6P120A120RS7390
EP type number : 0 412 726 945

Governor
Governer design. : RQV350...1100PA1244K
Governer no. : 0 421 815 477

Cust. part No. : 3283279

Customer-spec. information
Customer : CUMMINS
Motor : 6CTAA
Power KW : 179.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 1.5

Overflow quantity
min. l/h : 90
Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.30
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 7.70
Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1100

Check
 speed 1/min : + 20
 rack travel mm : 0.50
 Tolerance mm : + 0.50
 Rated speed rpm : 1350

LOW IDLE

control lever
 position degree : 74.0
 tolerance degree : + 4.0

control lever
 position degree : 20.0
 tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 7.50

Testing:

Rated speed rpm : 350
 rack travel mm : 4.60
 Tolerance mm : + 0.10

Rated speed rpm : 350

TORQUE CONTROL

Rated speed rpm : 1100
 rack travel mm : 13.70
 Tolerance mm : + 0.05

Rated speed rpm : 700
 rack travel mm : 13.85
 Tolerance mm : + 0.10

Rated speed rpm : 500
 rack travel mm : 12.95
 Tolerance mm : + 0.15

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 700
 Pressure hPa : 1500
 rack travel mm : 13.85
 Tolerance mm : + 0.10

Rated speed rpm : 700
 Pressure hPa : -
 rack travel mm : 10.40
 Tolerance mm : + 0.20

MEASUREMENT

Rated speed rpm : 700
 Pressure hPa : 400
 rack travel mm : 11.70
 Tolerance mm : + 0.20

Pressure hPa : 600
 rack travel mm : 13.30
 Tolerance mm : + 0.05

Start interlock

Rated speed rpm : > 100
 Rated speed rpm : < 290

Check
 speed 1/min : > 80
 Check
 speed 1/min : < 300

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : 1500
 Rated speed rpm : 700
 Del. quantity
 cm³/1000 strokes : 171.0
 Tolerance
 cm³/1000 strokes : + 3.0
 Check tolerance
 cm³/1000S. : + 6.0
 Spread
 Tolerance
 cm³/1000 strokes : 8.0
 Check tolerance
 cm³/1000S. : 12.0

rack travel mm : 12.95
 Tolerance mm : + 0.15

Aneroid pressure
 hPa : -
 Rated speed rpm : 500
 Del. quantity
 cm³/1000 strokes : 104.5
 Tolerance
 cm³/1000 strokes : + 2.0

Check tolerance
cm³/1000S. : + 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + 0.50
Del. quantity
cm³/1000 strokes : 190.0
Tolerance
cm³/1000 strokes : + 20.0
Check tolerance
cm³/1000S. : + 24.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 4.60
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 18.0
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 5.0
Spread
Tolerance
cm³/1000 strokes : 7.0
Check tolerance
cm³/1000S. : 11.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 20.05.98
Test oil : ISO 4113

Combination No. : 0 402 746 655

Injection pump
Pump designation : PES6P120A320RS7343
EP type number : 0 412 726 915

Governor
Governor design. : RQV300...1000PA1160
: -1K
Governor no. : 0 421 815 559

Cust. part No. : 5168 66-250

Customer-spec. information
Customer : RENAULT V.I.
Motor : MIDR 062356 B41
Power KW : 288.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 071

Inlet press. bar : 2.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.50
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 11.00
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

°NW after s.o.d. : -0.40
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference

betw. rack trav.
mm : 21.00
and maximum rack
travel : 11.00
Difference ° CS : 2.25

CRT ZERO POSITION

Rack travel in mm : 13.00
Tolerance mm : \pm 0.05

BASIC SETTING

Rated speed rpm : 1000

Del. quantity cm³/1000 strokes : 356.0

Tolerance cm³/1000 strokes : \pm 1.0

Check tolerance cm³/1000S. : \pm 4.0

Spred

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 300

Rack travel in mm : -7.80
Tolerance mm : \pm 0.10

Del. quantity cm³/1000 strokes : 39.0

Tolerance cm³/1000 strokes : \pm 1.5

Check tolerance cm³/1000S. : \pm 5.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1113
guide sleeve travel mm : 8.82
Tolerance mm : \pm 0.15

Rated speed rpm : 300
guide sleeve travel mm : 1.29

Tolerance mm : \pm 0.20

Rated speed rpm : 827
guide sleeve travel mm : 5.96
Tolerance mm : \pm 0.25

Rated speed rpm : 550
guide sleeve travel mm : 3.66
Tolerance mm : \pm 0.25

Rated speed rpm : 1440
guide sleeve travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever position degree : -1
Rated speed rpm : 1275

Rack travel in mm : 12.00
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000
Aneroid pressure hPa : 1200

Del. quantity cm³/1000 strokes : 356.0

Tolerance cm³/1000 strokes : \pm 1.0

Check tolerance cm³/1000S. : \pm 4.0

Spred

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 296.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : -1.00
Rated speed rpm : 1100
Tolerance 1/min : \pm 5

rack travel mm : -9.00

Rated speed rpm : 1225
Tolerance 1/min : \pm 15

rack travel mm : -12.50
Tolerance mm : \pm 0.50
Rated speed rpm : 1350

LOW IDLE

control lever
position degree : 252.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > -6.80

Testing:

Rated speed rpm : 300
rack travel mm : -7.80
Tolerance mm : \pm 0.10

Rated speed rpm : 390

TORQUE CONTROL

Rated speed rpm : 1000

Rated speed rpm : 600
rack travel mm : -0.65
Tolerance mm : \pm 0.15

Rated speed rpm : 800
rack travel mm : 0.10
Tolerance mm : \pm 0.15

Rated speed rpm : 350
rack travel mm : -1.75
Tolerance mm : \pm 0.30

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1000
Pressure hPa : 1200

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : -4.20

Tolerance mm : \pm 0.30

MEASUREMENT

Rated speed rpm : 1000

Pressure hPa : 320
rack travel mm : -3.00
Tolerance mm : \pm 0.15

Pressure hPa : 520
rack travel mm : -1.90
Tolerance mm : \pm 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 225

Check speed 1/min : > 80
Check speed 1/min : < 245

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1200
Rated speed rpm : 600
Del. quantity cm³/1000 strokes : 381.0
Tolerance cm³/1000 strokes : \pm 3.0
Check tolerance cm³/1000S. : \pm 6.0

rack travel mm : 0.10
Tolerance mm : \pm 0.15

Aneroid pressure hPa : -
Rated speed rpm : 500
Del. quantity cm³/1000 strokes : 238.0
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25

Tolerance mm : +[—] 0.75
Del. quantity
cm3/1000 strokes : 185.0
Tolerance
cm3/1000 strokes : +[—] 15.0
Check tolerance
cm3/1000S. : +[—] 19.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : -7.80
Tolerance mm : +[—] 0.10
Del. quantity
cm3/1000 strokes : 39.0
Tolerance
cm3/1000 strokes : +[—] 1.5
Check tolerance
cm3/1000S. : +[—] 5.0
Spred
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 15.05.98
Test oil : ISO 4113

Combination No. : 0 402 846 302

Injection pump
Pump designation : PE6P120A320RS8520
EP type number : 0 412 826 202

Governor
Governor design. : RQV275...1000PA1269K
Governor no. : 0 421 815 969

Cust. part No. : 1310222/2

Customer-spec. information

Customer : DAF
Motor : XF 355 M
Power KW : 355.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 086

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 110
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 344.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 5.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 13.0
 Rated speed rpm : 275
 Rack travel in mm : 4.50
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 18.0
 Tolerance cm³/1000 strokes : + - 3.0
 Check tolerance cm³/1000S. : + - 6.0
 Spread
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1058
 guide sleeve travel mm : 9.97
 Tolerance mm : + - 0.15
 Rated speed rpm : 275
 guide sleeve travel mm : 2.04
 Tolerance mm : + - 0.20
 Rated speed rpm : 399
 guide sleeve travel mm : 3.65
 Tolerance mm : + - 0.25
 Rated speed rpm : 1260

guide sleeve travel mm : 13.50
 Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1121
 Rack travel in mm : 13.30
 Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
 Aneroid pressure hPa : 1500
 Del. quantity cm³/1000 strokes : 344.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 5.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 13.0

CONTROL LEVER

control lever position degree : 118.0
 tolerance degree : + - 4.0

RATED SPEED
 rack travel mm : 13.05
 Rated speed rpm : 1045
 Tolerance 1/min : + - 5
 Check speed 1/min : + - 10
 rack travel mm : 4.00
 Rated speed rpm : 1140
 Tolerance 1/min : + - 15
 Check speed 1/min : + - 20
 rack travel mm : 0.70
 Tolerance mm : + - 0.70
 Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.00

Testing:

Rated speed rpm : 275
rack travel mm : 4.50
Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 800
rack travel mm : 14.05
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05

Rated speed rpm : 700
rack travel mm : 13.40
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 12.45
Tolerance mm : + - 0.10

Rated speed rpm : 980
rack travel mm : 14.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 980

Pressure hPa : 750
rack travel mm : 12.80
Tolerance mm : + - 0.05

Pressure hPa : 380
rack travel mm : 10.30
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05
Del. quantity
cm3/1000 strokes : 361.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 10.0
Check tolerance
cm3/1000S. : 15.0

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm3/1000 strokes : 199.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 5.0
Spread
Tolerance
cm3/1000 strokes : 10.0
Check tolerance
cm3/1000S. : 15.0

LOW IDLE

Rated speed : 275

Rack travel in mm : 4.50

Tolerance mm : + - 0.10

Del. quantity

cm³/1000 strokes : 18.0

Tolerance

cm³/1000 strokes : + - 3.0

Check tolerance

cm³/1000S. : + - 6.0

Spred

Tolerance

cm³/1000 strokes : 6.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 26.05.98
Test oil : ISO 4113

Combination No. : 0 402 018 703

Injection pump
Pump designation : PES8P130A300RS3403
EP type number : 0 412 038 700

Governor
Governor design. :
Governor no. :

Cust. part No. :

Customer spec. information
Customer : FINCANTIERI
Motor : V 1308T3
Power KW : 520.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 2- 7- 8- 4
: - 5- 6- 3

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Tolerance mm : + 0.05

Del. quantity
cm3/1000 strokes : 288.0

Tolerance
cm3/1000 strokes : + 1.0

Check tolerance
cm3/1000S. : + 4.0

Spread

Tolerance
cm3/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 350
Del. quantity cm³/1000 strokes : 39.0
Tolerance cm³/1000 strokes : + - 3.0
Check tolerance cm³/1000S. : + - 6.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
Aneroid pressure hPa : -
Del. quantity cm³/1000 strokes : 288.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spread
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 9.0

TORQUE CONTROL

Rated speed rpm : 750
Tolerance mm : + - 0.05

LOW IDLE

Rated speed rpm : 350

Del. quantity cm³/1000 strokes : 39.0
Tolerance cm³/1000 strokes : + - 3.0
Check tolerance cm³/1000S. : + - 6.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 01.04.98
Test oil : ISO 4113

Combination No. : 0 402 076 807

Injection pump
Pump designation : PES6P120A720RS3378
EP type number : 0 412 026 799

Governor
Governor design. : RSV450...1050P5A647
Governor no. : 0 421 833 564

Cust. part No. :

Customer-spec. information
Customer : IVECO-FIAT
Motor : 8365.26.532
Power KW : 117.0

TEST BENCH REQUIREMENTS

Inlet line : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 034

Inlet press. bar : 2.5

Overflow quantity
min. l/h : 260
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 8.55
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 115.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 425

Rack travel in mm : 5.00

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 24.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 5.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 115.0
Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 116.0

RATED SPEED
rack travel mm : 7.40
Rated speed rpm : 1095
Tolerance 1/min : + - 5
Check
speed 1/min : + - 10

rack travel mm : 4.00
Rated speed rpm : 1135
Tolerance 1/min : + - 15
rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1400

rack travel mm : 4.00
Rated speed rpm : 1155
Tolerance 1/min : + - 15
Check
speed 1/min : + - 20

LOW IDLE

control lever
position degree : 93.0

Setting point w/out bumper spring

Rated speed rpm : 425
rack travel mm : 4.50
Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 425
rack travel mm : 5.00
Tolerance mm : + - 0.10
rack travel mm : 2.00
Rated speed rpm : 605
Tolerance 1/min : + - 50

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 8.55
Tolerance mm : + - 0.05

Rated speed rpm : 700
rack travel mm : 8.60
Tolerance mm : + - 0.10

Rated speed rpm : 320
rack travel mm : 9.10
Tolerance mm : + - 0.20

Rated speed rpm : 450
rack travel mm : 8.60
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 700
Del. quantity
cm3/1000 strokes : 106.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

rack travel mm : 9.10
Tolerance mm : + - 0.20

STARTING FUEL DELIVERY

Del. quantity
cm3/1000 strokes : 110.0
Tolerance
cm3/1000 strokes : + - 15.0
Check tolerance
cm3/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 425
Rack travel in mm : 5.00
Tolerance mm : + - 0.10

Del. quantity
cm3/1000 strokes : 24.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.05.98
Test oil : ISO 4113

Combination No. : 0 402 746 633

Injection pump
Pump designation : PES6P120A720RS7366
EP type number : 0 412 726 933

Governor
Governor design. : RQ300/1050PA1344
Governor no. : 0 421 801 821

Cust. part No. :

Customer-spec. information

Customer : IVECO-FRANCE
Motor : 8460.41R.7143
Power KW : 214.0

TEST BENCH REQUIREMENTS

Inlet Line : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 076

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 160
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines	:	1 680 750 089
Outside diameter	:	8.0
x inside diameter	:	3.0
x length mm	:	600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50
Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.40

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 11.35
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 226.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 300

Rack travel in mm : 6.30
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 20.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : 109
Rated speed rpm : 500

Rack travel in mm : 20.00
Tolerance mm : \pm 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050

Aneroid pressure
hPa : 1200
Del. quantity
cm³/1000 strokes : 226.0
Tolerance
cm³/1000 strokes : \pm 1.0
Check tolerance
cm³/1000S. : \pm 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

RATED SPEED
rack travel mm : 10.50
Rated speed rpm : 1103
Tolerance 1/min : \pm 8
Check
speed 1/min : \pm 13

rack travel mm : 4.00
Rated speed rpm : 1175
Tolerance 1/min : \pm 15
Check
speed 1/min : \pm 20

rack travel mm : 0.50
Tolerance mm : \pm 0.50
Rated speed rpm : 1350

LOW IDLE

control lever
position degree : 75.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 7.80

Testing:

Rated speed rpm : 300
rack travel mm : 6.30
Tolerance mm : \pm 0.10

rack travel mm : 2.00
Rated speed rpm : 395
Tolerance 1/min : \pm 20

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 11.35
Tolerance mm : \pm 0.05

Rated speed rpm : 425
rack travel mm : 12.90
Tolerance mm : \pm 0.10

Rated speed rpm : 500
rack travel mm : 12.50
Tolerance mm : \pm 0.10

Rated speed rpm : 850
rack travel mm : 12.85
Tolerance mm : \pm 0.20

Rated speed rpm : 950
rack travel mm : 12.00
Tolerance mm : \pm 0.20

Rated speed rpm : 425
rack travel mm : 13.50
Tolerance mm : \pm 0.40

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 600
Pressure hPa : 1200
rack travel mm : 12.90
Tolerance mm : \pm 0.10

Rated speed rpm : 600
Pressure hPa : -
rack travel mm : 9.60
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 600
Pressure hPa : 260
rack travel mm : 10.30
Tolerance mm : \pm 0.20

Pressure hPa : 420
rack travel mm : 12.00
Tolerance mm : \pm 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 250

Check speed 1/min : > 80
Check speed 1/min : < 260

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1200
Rated speed rpm : 500
rack travel mm : 12.50
Tolerance mm : \pm 0.10
Del. quantity cm³/1000 strokes : 256.0
Tolerance cm³/1000 strokes : \pm 4.0
Check tolerance cm³/1000S. : \pm 7.0

Aneroid pressure hPa : -
Rated speed rpm : 600
Del. quantity cm³/1000 strokes : 148.0
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 11.60
Tolerance mm : \pm 0.30
Del. quantity cm³/1000 strokes : 100.0
Tolerance cm³/1000 strokes : \pm 15.0
Check tolerance cm³/1000S. : \pm 19.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 6.30
Tolerance mm : \pm 0.10
Del. quantity cm³/1000 strokes : 20.0
Tolerance cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : + - 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 25.05.98
Test oil : ISO 4113

Combination No. : 0 402 846 302

Injection pump
Pump designation : PE6P120A320RS8520
EP type number : 0 412 826 202

Governor
Governor design. : RQV275...1000PA1269K
Governor no. : 0 421 815 969

Cust. part No. : 1310222/2

Customer-spec. information

Customer : DAF
Motor : XF 355 M
Power KW : 355.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 086

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 110
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1-5-3-6-2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 344.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 5.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 13.0

Rated speed rpm : 275

Rack travel in mm : 4.50
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 18.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 6.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1058

guide sleeve
travel mm : 9.97
Tolerance mm : + 0.15

Rated speed rpm : 275

guide sleeve
travel mm : 2.04
Tolerance mm : + 0.20

Rated speed rpm : 399

guide sleeve
travel mm : 3.65
Tolerance mm : + 0.25

Rated speed rpm : 1260

guide sleeve
travel mm : 13.50
Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1121

Rack travel in mm : 13.30
Tolerance mm : + 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980

Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 344.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 5.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 13.0

CONTROL LEVER

control lever
position degree : 118.0
tolerance degree : + 4.0

RATED SPEED

rack travel mm : 13.05

Rated speed rpm : 1045

Tolerance 1/min : + 5

Check
speed 1/min : + 10

rack travel mm : 4.00

Rated speed rpm : 1140

Tolerance 1/min : + 15

Check
speed 1/min : + 20

rack travel mm : 0.70

Tolerance mm : + 0.70

Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.00

Testing:

Rated speed rpm : 275
rack travel mm : 4.50
Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 800
rack travel mm : 14.05
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05

Rated speed rpm : 700
rack travel mm : 13.40
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 12.45
Tolerance mm : + - 0.10

Rated speed rpm : 980
rack travel mm : 14.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 980

Pressure hPa : 750
rack travel mm : 12.80
Tolerance mm : + - 0.05

Pressure hPa : 380
rack travel mm : 10.30
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05
Del. quantity
cm³/1000 strokes : 361.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 10.0
Check tolerance
cm³/1000S. : 15.0

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 199.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 10.0
Check tolerance
cm³/1000S. : 15.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 4.50

Tolerance mm : + - 0.10

Del. quantity

cm³/1000 strokes : 18.0

Tolerance

cm³/1000 strokes : + - 3.0

Check tolerance

cm³/1000S. : + - 6.0

Speed

Tolerance

cm³/1000 strokes : 6.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 464 106

Injection pump
Pump designation : PES4A80D320/3RS1301
EP type number : 0 410 484 016

Governor
Governor design. : RSV300...1000A7C505R
Governor no. : 0 420 233 188

Cust. part No. :

Customer-spec. information
Customer : MWM
Motor : D226-4

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0

x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270

BASIC SETTING

Del. quantity
cm³/1000 strokes : 48.5

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000S. : + 2.0

Spread

Tolerance
cm³/1000 strokes : 2.5

Check tolerance
cm³/1000S. : 4.0

Rated speed rpm : 300

Rack travel in mm : 7.00
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 11.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 4.5

Spread

Tolerance
cm³/1000 strokes : 2.0

Check tolerance
cm³/1000S. : 3.5

Tolerance 1/min : + 15

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.65
Tolerance mm : + 0.35

LOW IDLE

control lever
position degree : 25.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 300
rack travel mm : 7.50
Tolerance mm : + 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 300
rack travel mm : 7.00
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 420
Tolerance 1/min : + 30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 48.5
Tolerance
cm³/1000 strokes : + 0.5
Check tolerance
cm³/1000S. : + 2.0
Spread
Tolerance
cm³/1000 strokes : 2.5
Check tolerance
cm³/1000S. : 4.0

CONTROL LEVER

control lever
position degree : 62.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 8.70
Rated speed rpm : 1025
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1055
Tolerance 1/min : + 15

rack travel mm : 1.00
Tolerance mm : + 0.70
Rated speed rpm : 1210

rack travel mm : 4.00
Rated speed rpm : 1065

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + 0.75
Del. quantity
cm³/1000 strokes : 100.0
Tolerance
cm³/1000 strokes : + 8.0
Check tolerance
cm³/1000S. : + 11.0

LOW IDLE

Rated speed rpm : 300

Rack travel in mm : 7.00
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 11.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 4.5
Spred
Tolerance
cm³/1000 strokes : 2.0
Check tolerance
cm³/1000S. : 3.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 474 161

Injection pump
Pump designation : PES4A80D420LS1345
EP type number : 0 410 484 020

Governor
Governor design. : RSV350...750A7C2183
: -1R
Governor no. : 0 420 233 195

Cust. part No. :

Customer-spec. information
Customer : LOMBARDINI
Motor : LDA 934

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270

BASIC SETTING

Del. quantity
cm³/1000 strokes : 53.0

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000S. : + 2.0

Spread

Tolerance
cm³/1000 strokes : 2.5

Check tolerance
cm³/1000S. : 4.0

Rated speed rpm : 350

Rack travel in mm : 7.50
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 33.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 4.5

Spread

Tolerance
cm³/1000 strokes : 2.0
Check tolerance
cm³/1000S. : 3.5

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + 0.20

governor spring
pre-tension
click setting x : 3.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 53.0
Tolerance
cm³/1000 strokes : + 0.5
Check tolerance
cm³/1000S. : + 2.0
Spread
Tolerance
cm³/1000 strokes : 2.5
Check tolerance
cm³/1000S. : 4.0

CONTROL LEVER

control lever
position degree : 42.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 8.20
Rated speed rpm : 745
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 760
Tolerance 1/min : + 15

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 925

rack travel mm : 4.00
Rated speed rpm : 780
Tolerance 1/min : + 15

LOW IDLE

control lever
position degree : 22.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 350
rack travel mm : 8.00
Tolerance mm : + 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 350
rack travel mm : 7.50
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 440
Tolerance 1/min : + 30

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 15.45
Tolerance mm : + 0.25
Del. quantity
cm³/1000 strokes : 105.0
Tolerance
cm³/1000 strokes : + 5.0
Check tolerance
cm³/1000S. : + 8.0

LOW IDLE

Rated speed rpm : 350

Rack travel in mm : 7.50

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 33.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 4.5

Spred

Tolerance
cm³/1000 strokes : 2.0

Check tolerance
cm³/1000S. : 3.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 678 040

Injection pump
Pump designation : PE8A95D410LS2608
EP type number : 0 410 698 988

Governor
Governor design. : RSV300...1325A8C1002
: L
Governor no. : 0 420 232 310

Cust. part No. :

Customer-spec. information

Customer : KHD
Motor : F8L413F
Power KW : 188.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.05
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 8- 7- 2- 6
: - 5- 4- 3

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1325

Rack travel in mm : 9.75
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 92.5

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spread

Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 300

Rack travel in mm : 6.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Spread
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.65
Tolerance mm : + - 0.35

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1325
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 92.5
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0
Spread
Tolerance
cm³/1000 strokes : 3.0
Check tolerance
cm³/1000S. : 6.0

CONTROL LEVER

control lever
position degree : 113.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 8.70
Rated speed rpm : 1370
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1405
Tolerance 1/min : + - 15

rack travel mm : 1.00
Tolerance mm : + - 0.70
Rated speed rpm : 1575

LOW IDLE

control lever
position degree : 70.0
tolerance degree : + - 4.0

Setting point w/out bumper spring
Rated speed rpm : 100
CRT mm min. : > 19.00

Testing:

Rated speed rpm : 300
rack travel mm : 6.00
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 340
Tolerance 1/min : + - 30

Rated speed rpm : 700
CRT mm max. : < 1.00

SET IDLE AUXILIARY SPRING

Rated speed rpm : 700

TORQUE CONTROL
Rated speed rpm : 1325
rack travel mm : 9.75
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 10.05
Tolerance mm : + - 0.05

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 14.20
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 122.0
Tolerance
cm³/1000 strokes : + - 5.5
Check tolerance
cm³/1000S. : + - 8.5

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 6.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 864 092

Injection pump
Pump designation : PES4A90D320/3RS2659
EP type number : 0 410 894 028

Governor
Governor design. : RSV325...1250A5C2182
: -9R
Governor no. : 0 420 233 287

Cust. part No. :

Customer-spec. information

Customer : MWM
Motor : TD226B-4
Power KW : 87.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270

Beginning of delivery difference

and maximum rack
travel : 9.00
Difference ° CS : 4.00

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 11.55
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 92.0

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000S. : + 2.5

Spread

Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 5.0

Rated speed rpm : 325

Rack travel in mm : 5.50

Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 11.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 5.0
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 4.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : \pm 0.20
 governor spring pre-tension
 click setting x : 4.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
 Aneroid pressure hPa : 700
 Del. quantity cm³/1000 strokes : 92.0
 Tolerance cm³/1000 strokes : \pm 0.5
 Check tolerance cm³/1000S. : \pm 2.5
 Spread
 Tolerance cm³/1000 strokes : 3.0
 Check tolerance cm³/1000S. : 5.0

CONTROL LEVER

control lever position degree : 107.0
 tolerance degree : \pm 4.0

RATED SPEED

rack travel mm : 10.50
 Rated speed rpm : 1295
 Tolerance 1/min : \pm 5
 rack travel mm : 4.00
 Rated speed rpm : 1360
 Tolerance 1/min : \pm 15
 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1520
 rack travel mm : 4.00
 Rated speed rpm : 1370
 Tolerance 1/min : \pm 15

LOW IDLE

control lever position degree : 70.0
 tolerance degree : \pm 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 325
 rack travel mm : 6.00
 Tolerance mm : \pm 0.10
 Rated speed rpm : 100
 CRT mm min. : > 19.50
 Testing:
 Rated speed rpm : 325
 rack travel mm : 5.50
 Tolerance mm : \pm 0.10
 rack travel mm : 2.00
 Rated speed rpm : 475
 Tolerance 1/min : \pm 30

TORQUE CONTROL

Rated speed rpm : 1250
 rack travel mm : 11.55
 Tolerance mm : \pm 0.05
 Rated speed rpm : 500
 rack travel mm : 12.55
 Tolerance mm : \pm 0.05
 Rated speed rpm : 920
 rack travel mm : 12.00
 Tolerance mm : \pm 0.10

**ANEROID/ALTITUDE
COMPENSATOR TEST****SETTING**

Rated speed rpm : 500
Pressure hPa : 700
rack travel mm : 12.55
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.45
Tolerance mm : + - 0.05

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 90
rack travel mm : 11.10
Tolerance mm : + - 0.10

Pressure hPa : 185
rack travel mm : 11.65
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 700
Rated speed rpm : 700
Del. quantity
cm³/1000 strokes : 99.5
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.5

rack travel mm : 12.00
Tolerance mm : + - 0.10

Aneroid pressure
hPa : 185
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 80.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.5

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 62.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 137.0
Tolerance
cm³/1000 strokes : + - 5.0
Check tolerance
cm³/1000S. : + - 8.0

LOW IDLE

Rated speed rpm : 325
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 11.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 2.5
Check tolerance
cm³/1000S. : 4.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 864 093

Injection pump
Pump designation : PES4A90D320/3RS2659
EP type number : 0 410 894 028

Governor
Governor design. : RSV325...1250A5C505
: -4R
Governor no. : 0 420 233 288

Cust. part No. :

Customer-spec. information
Customer : MWM
Motor : D226-B4

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270

Beginning of delivery difference

and maximum rack
travel : 9.00
Difference ° CS : 4.00

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 12.05
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 90.5

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000s. : + 2.5

Spread

Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000s. : 5.0

Rated speed rpm : 325
 Rack travel in mm : 6.80
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 11.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 5.0
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 4.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : \pm 0.20
 governor spring pre-tension click setting x : 4.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
 Aneroid pressure hPa : -
 Del. quantity cm³/1000 strokes : 90.5
 Tolerance cm³/1000 strokes : \pm 0.5
 Check tolerance cm³/1000S. : \pm 2.5
 Spread
 Tolerance cm³/1000 strokes : 3.0
 Check tolerance cm³/1000S. : 5.0

CONTROL LEVER

control lever position degree : 109.0

tolerance degree : \pm 4.0
 RATED SPEED
 rack travel mm : 11.00
 Rated speed rpm : 1295
 Tolerance 1/min : \pm 5
 rack travel mm : 4.00
 Rated speed rpm : 1355
 Tolerance 1/min : \pm 15
 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1520
 rack travel mm : 4.00
 Rated speed rpm : 1375
 Tolerance 1/min : \pm 15

LOW IDLE

control lever position degree : 74.0
 tolerance degree : \pm 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 325
 rack travel mm : 7.30
 Tolerance mm : \pm 0.10
 Rated speed rpm : 100
 CRT mm min. : > 19.50
 Testing:
 Rated speed rpm : 325
 rack travel mm : 6.80
 Tolerance mm : \pm 0.10
 rack travel mm : 2.00
 Rated speed rpm : 470
 Tolerance 1/min : \pm 30

TORQUE CONTROL
 Rated speed rpm : 1250
 rack travel mm : 12.05
 Tolerance mm : \pm 0.05
 Rated speed rpm : 500
 rack travel mm : 12.10
 Tolerance mm : \pm 0.10

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm3/1000 strokes : 135.0
Tolerance
cm3/1000 strokes : + - 5.0
Check tolerance
cm3/1000S. : + - 8.0

LOW IDLE

Rated speed rpm : 325
Rack travel in mm : 6.80
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 11.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 5.0
Spred
Tolerance
cm3/1000 strokes : 2.5
Check tolerance
cm3/1000S. : 4.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 26.03.98
Test oil : ISO 4113

Combination No. : 0 400 864 109

Injection pump
Pump designation : PES4A95D410/3RS2789
EP type number : 0 410 894 995

Governor
Governor design. : RSV325...1250A5C917L
Governor no. : 0 420 232 639

Cust. part No. : 0423 2332 KY

Customer-spec. information

Customer : KHD-DMI
Motor : F4L912/913
Power KW : 59.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.00
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 11.35
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 76.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000s. : + 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 325

Rack travel in mm : 8.50
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 11.5
Tolerance
cm³/1000 strokes : + 2.0
Check tolerance
cm³/1000S. : + 4.5
Speed
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : FREE
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + 0.20

governor spring
pre-tension
click setting x : 4.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 76.0
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 3.0
Speed
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 107.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 10.35
Rated speed rpm : 1295
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1355
Tolerance 1/min : + 15

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1530

rack travel mm : 4.00
Rated speed rpm : 1380
Tolerance 1/min : + 15

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 325
rack travel mm : 8.00
Tolerance mm : + 0.10

Rated speed rpm : 100
CRT mm min. : > 19.50

Testing:

Rated speed rpm : 325
rack travel mm : 8.50
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 510
Tolerance 1/min : + 30

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 11.35
Tolerance mm : + - 0.05

Rated speed rpm : 500

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 17.00
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 90.0
Tolerance
cm³/1000 strokes : + - 7.5
Check tolerance
cm³/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 325

Rack travel in mm : 8.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 11.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 30.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 293

Injection pump
Pump designation : PES6A90D410RS2596
EP type number : 0 410 896 073

Governor
Governor design. : RSV350...1400AOC1141
: L
Governor no. : 0 420 232 423

Cust. part No. :

Customer-spec. information

Customer : MB-NFZ
Motor : OM352A
Power KW : 123.0

TEST BENCH REQUIREMENTS

Inlet Line : 1.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.05
Tolerance mm : + 0.05
Check tolerance mm : + 0.10
Rack travel in mm : 10.50
Tolerance mm : + 1.50
Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1400

Rack travel in mm : 11.95
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 74.5

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000S. : + 2.5

Spred _____

Check tolerance
cm³/1000S. : 4.5

Tolerance
cm³/1000 strokes : 3.0

Check tolerance
cm³/1000S. : 4.5

Rated speed rpm : 350

Del. quantity
cm³/1000 strokes : 11.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred
Tolerance
cm³/1000 strokes : 2.5

Check tolerance
cm³/1000S. : 4.5

CONTROL LEVER

control lever
position degree : 112.0
tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1435
rack travel mm : 10.90

Rated speed rpm : 1479
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1680

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.00

Rated speed rpm : 1436
rack travel mm : 10.90

Rated speed rpm : 1480
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55

Rated speed rpm : 1437
rack travel mm : 10.90

Rated speed rpm : 1481
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1400

Aneroid pressure
hPa : 700

Del. quantity
cm³/1000 strokes : 74.5

Tolerance
cm³/1000 strokes : + - 0.5

Check tolerance
cm³/1000S. : + - 2.5

Spred
Tolerance
cm³/1000 strokes : 3.0

Rated speed rpm : 1438
rack travel mm : 10.90

Rated speed rpm : 1482
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55

Rated speed rpm : 1439

rack travel mm : 10.90

Rated speed rpm : 1483

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + 0.55

Rated speed rpm : 1440

rack travel mm : 10.90

Rated speed rpm : 1484

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + 0.55

LOW IDLE

Setting point w/out bumper spring

Rated speed rpm : 350

rack travel mm : 1.00

Tolerance mm : + 0.20

Rated speed rpm : 100

CRT mm min. : > 16.00

Testing:

rack travel mm : 2.00

Rated speed rpm : 500

Tolerance 1/min : + 30

TORQUE CONTROL

Rated speed rpm : 1400

rack travel mm : 11.95

Tolerance mm : + 0.05

Rated speed rpm : 900

rack travel mm : 13.05

Tolerance mm : + 0.05

Rated speed rpm : 1050

rack travel mm : 12.80

Tolerance mm : + 0.10

Rated speed rpm : 1260

rack travel mm : 11.95

Tolerance mm : + 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500

Pressure hPa : 700

rack travel mm : 13.15

Tolerance mm : + 0.05

Rated speed rpm : 500

Pressure hPa : -

rack travel mm : 11.40

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 340

rack travel mm : 11.70

Tolerance mm : + 0.10

Pressure hPa : 500

rack travel mm : 12.65

Tolerance mm : + 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure

hPa : 700

Rated speed rpm : 900

Del. quantity

cm³/1000 strokes : 76.5

Tolerance

cm³/1000 strokes : + 1.5

Check tolerance

cm³/1000S. : + 4.0

rack travel mm : 12.80

Tolerance mm : + 0.10

Aneroid pressure

hPa : -

Rated speed rpm : 500

Del. quantity

cm³/1000 strokes : 50.5

Tolerance

cm³/1000 strokes : + 0.5

Check tolerance

cm³/1000S. : + 2.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 16.30
Tolerance mm : +— 0.20
Del. quantity
cm³/1000 strokes : 83.0
Tolerance
cm³/1000 strokes : +— 5.0
Check tolerance
cm³/1000S. : +— 8.0

LOW IDLE

Rated speed rpm : 350
Del. quantity
cm³/1000 strokes : 11.0
Tolerance
cm³/1000 strokes : +— 1.0
Check tolerance
cm³/1000S. : +— 3.0
Speed
Tolerance
cm³/1000 strokes : 2.5
Check tolerance
cm³/1000S. : 4.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 28.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 404

Injection pump
Pump designation : PES6A95D410RS2835
EP type number : 0 410 896 896

Governor
Governor design. : RSV650...1050A8C2263
: L
Governor no. : 0 420 232 583

Cust. part No. : 87 801 602

Customer-spec. information

Customer : FNH-GEOTECH
Motor : 7.5 L
Power KW : 149.0

TEST BENCH REQUIREMENTS

Inlet line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 14.50
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 151.5

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000s. : + 3.0

Spreed
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

Rated speed rpm : 650
 Rack travel in mm : 5.40
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 23.5
 Tolerance
 cm³/1000 strokes : + - 2.0
 Check tolerance
 cm³/1000S. : + - 4.5
 Spreed
 Tolerance
 cm³/1000 strokes : 5.5
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800

Rack travel in mm : 0.50
 Tolerance mm : + - 0.20

governor spring
 pre-tension
 click setting x : 2.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
 Aneroid pressure
 hPa : 1200
 Del. quantity
 cm³/1000 strokes : 151.5
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spreed

Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 92.0
 tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm	:	1087
rack travel mm	:	12.10
Rated speed rpm	:	1117
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.85
Tolerance mm	:	+ - 0.55
Rated speed rpm	:	1225

Rated speed rpm	:	1088
rack travel mm	:	12.10

Rated speed rpm	:	1118
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00

rack travel mm	:	0.85
Tolerance mm	:	+ - 0.55
Rated speed rpm	:	1225

Rated speed rpm	:	1089
rack travel mm	:	12.10

Rated speed rpm	:	1119
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00

rack travel mm	:	0.85
Tolerance mm	:	+ - 0.55
Rated speed rpm	:	1225

Rated speed rpm	:	1090
rack travel mm	:	12.10

Rated speed rpm	:	1120
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00

rack travel mm	:	0.85
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Tolerance mm : + - 0.55
Rated speed rpm : 1225

Rated speed rpm : 1091
rack travel mm : 12.10

Rated speed rpm : 1121
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1225

Rated speed rpm : 1092
rack travel mm : 12.10

Rated speed rpm : 1122
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1225

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 650
rack travel mm : 4.90
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 650
rack travel mm : 5.40
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 700
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 14.50
Tolerance mm : + - 0.10

Rated speed rpm : 1050
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 1050
rack travel mm : 13.10
Tolerance mm : + - 0.10

Rated speed rpm : 975
rack travel mm : 13.65
Tolerance mm : + - 0.15

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
rack travel mm : 14.50
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.10
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 325
rack travel mm : 10.70
Tolerance mm : + - 0.20

Pressure hPa : 550
rack travel mm : 13.55
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : -
Rated speed rpm : 500
Del. quantity cm³/1000 strokes : 77.0
Tolerance cm³/1000 strokes : + - 2.0
Check tolerance cm³/1000s. : + - 4.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : \pm 0.75
Del. quantity
cm³/1000 strokes : 200.0
Tolerance
cm³/1000 strokes : \pm 10.0
Check tolerance
cm³/1000S. : \pm 13.0

LOW IDLE

Rated speed rpm : 650
Rack travel in mm : 5.40
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 23.5
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 01.06.98
Test oil : ISO 4113

Combination No. : 0 400 876 407

Injection pump
Pump designation : PES6A95D410RS2835
EP type number : 0 410 896 896

Governor
Governor design. : RSV650...1050A8C2263
: -3L
Governor no. : 0 420 232 586

Cust. part No. : 87 801 606

Customer-spec. information

Customer : NH
Motor : 7.5 L
Power KW : 138.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 14.00
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 141.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 650

Rack travel in mm : 5.50

Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 22.0

Tolerance
cm³/1000 strokes : + 2.0

Check tolerance
cm³/1000S. : + 3.5

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3

Rated speed rpm : 800

Rack travel in mm : 0.50

Tolerance mm : + 0.20

governor spring
pre-tension
click setting x : 2.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750

Aneroid pressure

hPa : 800

Del. quantity
cm³/1000 strokes : 141.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spred
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

CONTROL LEVER

control lever
position degree : 91.0

tolerance degree : + 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1092

rack travel mm : 11.80

Rated speed rpm : 1122

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + 0.55

Rated speed rpm : 1250

Rated speed rpm : 1093

rack travel mm : 11.80

Rated speed rpm : 1123

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + 0.55

Rated speed rpm : 1250

Rated speed rpm : 1094

rack travel mm : 11.80

Rated speed rpm : 1124

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + 0.55

Rated speed rpm : 1250

Rated speed rpm : 1095

rack travel mm : 11.80

Rated speed rpm : 1125

Tolerance 1/min : + 5

rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1250

Rated speed rpm : 1096
rack travel mm : 11.80

Rated speed rpm : 1126
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1250

Rated speed rpm : 1097
rack travel mm : 11.80

Rated speed rpm : 1127
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1250

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 650
rack travel mm : 5.00
Tolerance mm : + 0.10

Testing:

Rated speed rpm : 650
rack travel mm : 5.50
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 780
Tolerance 1/min : + 30

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 14.00
Tolerance mm : + 0.10

Rated speed rpm : 1050
rack travel mm : 12.50
Tolerance mm : + 0.10

Rated speed rpm : 1050
rack travel mm : 12.80
Tolerance mm : + 0.10

Rated speed rpm : 960
rack travel mm : 13.60
Tolerance mm : + 0.15

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 800
rack travel mm : 14.00
Tolerance mm : + 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 325
rack travel mm : 11.15
Tolerance mm : + 0.20

Pressure hPa : 550
rack travel mm : 13.45
Tolerance mm : + 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 77.0
Tolerance
cm³/1000 strokes : + 2.0
Check tolerance
cm³/1000s. : + 4.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 197.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 13.0

LOW IDLE

Rated speed rpm : 650
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 22.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 3.5
Speed
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 28.05.98
Test oil : ISO 4113

Combination No. : 0 400 876 421

Injection pump
Pump designation : PES6A95D320RS2848
EP type number : 0 410 896 892

Governor
Governor design. : RSV500...1100A5C2269
: R
Governor no. : 0 420 233 338

Cust. part No. :

Customer-spec. information

Customer : VALMET
Motor : 634 DS
Power KW : 140.0

TEST BENCH REQUIREMENTS

Inlet line : 2.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -30U
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Beginning of delivery difference

and maximum rack
travel : 10.50
Tolerance mm : + 1.50
Difference ° CS : 5.00

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 133.0

Tolerance
 cm³/1000 strokes : + 1.0
 Check tolerance
 cm³/1000S. : + 3.0
 Spred
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

 Rated speed rpm : 500
 Rack travel in mm : 4.30
 Tolerance mm : + 0.10
 Del. quantity
 cm³/1000 strokes : 21.0
 Tolerance
 cm³/1000 strokes : + 3.0
 Check tolerance
 cm³/1000S. : + 4.5
 Spred
 Tolerance
 cm³/1000 strokes : 5.5
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + 0.20

governor spring
 pre-tension
 click setting x : 3.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100
 Aneroid pressure
 hPa : -
 Del. quantity
 cm³/1000 strokes : 133.0

Tolerance
 cm³/1000 strokes : + 1.0
 Check tolerance
 cm³/1000S. : + 3.0
 Spred
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 99.0
 tolerance degree : + 4.0
 RATED SPEED
 rack travel mm : 13.00
 Rated speed rpm : 1145
 Tolerance 1/min : + 5
 rack travel mm : 4.00
 Rated speed rpm : 1225
 Tolerance 1/min : + 15
 rack travel mm : 0.85
 Tolerance mm : + 0.55
 Rated speed rpm : 1300

LOW IDLE

control lever
 position degree : 74.0
 tolerance degree : + 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 100
 CRT mm min. : > 19.50
 Testing:
 Rated speed rpm : 500
 rack travel mm : 4.30
 Tolerance mm : + 0.10
 rack travel mm : 2.00
 Rated speed rpm : 530
 Tolerance 1/min : + 30
 SET IDLE AUXILIARY SPRING
 rack travel mm : 2.00

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 700
rack travel mm : 14.60
Tolerance mm : + - 0.10

Rated speed rpm : 975
rack travel mm : 14.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST**SETTING**

Rated speed rpm : 500
Pressure hPa : 900
rack travel mm : 14.60
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 12.80
Tolerance mm : + - 0.05

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 550
rack travel mm : 13.20
Tolerance mm : + - 0.10

Pressure hPa : 655
rack travel mm : 13.90
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 700
Del. quantity
cm³/1000 strokes : 137.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.0

rack travel mm : 14.30
Tolerance mm : + - 0.10

Aneroid pressure

hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 103.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 205.0
Tolerance
cm³/1000 strokes : + - 7.5
Check tolerance
cm³/1000S. : + - 10.0

LOW IDLE

Rated speed rpm : 500
Rack travel in mm : 4.30
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 21.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 03.06.98
Test oil : ISO 4113

Combination No. : 0 400 876 435

Injection pump
Pump designation : PES6A95D410RS2864
EP type number : 0 410 896 888

Governor
Governor design. : RSV400...1050A8C2263
: -12L
Governor no. : 0 420 232 636

Cust. part No. : 87 801 605

Customer-spec. information

Customer : NH
Motor : 7.5 L
Power KW : 185.0

TEST BENCH REQUIREMENTS

Inlet line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 800

Rack travel in mm : 13.45
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 139.5

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spreed
 Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

Rated speed rpm : 650
 Rack travel in mm : 4.90
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 20.0
 Tolerance
 cm³/1000 strokes : + - 2.0
 Check tolerance
 cm³/1000S. : + - 4.5
 Spreed
 Tolerance
 cm³/1000 strokes : 5.5
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800

Rack travel in mm : 0.50
 Tolerance mm : + - 0.20

governor spring
 pre-tension
 click setting x : 3.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 800
 Aneroid pressure
 hPa : 1200
 Del. quantity
 cm³/1000 strokes : 139.5
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spreed

Tolerance
 cm³/1000 strokes : 3.5
 Check tolerance
 cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 94.0
 tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1058
 rack travel mm : 11.10
 Rated speed rpm : 1091
 Tolerance 1/min : + - 5
 rack travel mm : 4.00
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1250

Rated speed rpm : 1059
 rack travel mm : 11.10

Rated speed rpm : 1092
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1250

Rated speed rpm : 1060
 rack travel mm : 11.10

Rated speed rpm : 1093
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1250

Rated speed rpm : 1061
 rack travel mm : 11.10

Rated speed rpm : 1094
 Tolerance 1/min : + - 5
 rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : + - 0.55
Rated speed rpm : 1250

Rated speed rpm : 1062
rack travel mm : 11.10

Rated speed rpm : 1095
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1250

Rated speed rpm : 1063
rack travel mm : 11.10

Rated speed rpm : 1096
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1250

LOW IDLE

control lever
position degree : 75.0
tolerance degree : + - 4.0

Testing:

Rated speed rpm : 650
rack travel mm : 4.90
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 740
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 800
rack travel mm : 13.45
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 13.50
Tolerance mm : + - 0.10

Rated speed rpm : 1025
rack travel mm : 11.60
Tolerance mm : + - 0.05

Rated speed rpm : 1025

rack travel mm : 12.10
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
rack travel mm : 13.50
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.50
Tolerance mm : + - 0.05

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 750
rack travel mm : 12.50
Tolerance mm : + - 0.05

Pressure hPa : 550
rack travel mm : 10.80
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 89.5
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 160.0
Tolerance
cm³/1000 strokes : + - 8.0
Check tolerance
cm³/1000S. : + - 11.0

LOW IDLE

Rated speed rpm : 650
Rack travel in mm : 4.90
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 20.0
Tolerance
cm³/1000 strokes : + 2.0
Check tolerance
cm³/1000S. : + 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 28.05.98
Test oil : ISO 4113

Combination No. : F 002 A02 048

Injection pump :
Pump designation : PES6A95D320/3RS2916
EP type number : F 002 A10 010

Governor
Governor design. : RSV425...950A0C927R
Governor no. : F 002 A20 235

Cust. part No. : 3283916

Customer-spec. information

Customer : CUMMINS
Motor : 6BTA-160/1900
Power KW : 119.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 7.50
Tolerance : + 0.10
Check
tolerance °NW : + 0.29

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 950

Rack travel in mm : 13.30

Tolerance mm	: + - 0.05
Del. quantity cm ³ /1000 strokes	: 119.4
Tolerance cm ³ /1000 strokes	: + - 1.0
Check tolerance cm ³ /1000S.	: + - 3.0
Spred	
Tolerance cm ³ /1000 strokes	: 4.0
Check tolerance cm ³ /1000S.	: 6.5
Rated speed rpm	: 425
Rack travel in mm	: 6.00
Tolerance mm	: + - 0.10
Del. quantity cm ³ /1000 strokes	: 23.5
Tolerance cm ³ /1000 strokes	: + - 2.0
Check tolerance cm ³ /1000S.	: + - 4.5
Spred	
Tolerance cm ³ /1000 strokes	: 6.0
Check tolerance cm ³ /1000S.	: 8.0

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree	: FREE
Rated speed rpm	: 800
Rack travel in mm	: 0.50
Tolerance mm	: + - 0.20
governor spring pre-tension	
click setting x	: 1.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm	: 950
Aneroid pressure hPa	: 850
Del. quantity cm ³ /1000 strokes	: 119.4
Tolerance cm ³ /1000 strokes	: + - 1.0
Check tolerance cm ³ /1000S.	: + - 3.0
Spred	
Tolerance cm ³ /1000 strokes	: 4.0
Check tolerance cm ³ /1000S.	: 6.5

CONTROL LEVER

control lever position degree	: 82.0
tolerance degree	: + - 4.0
RATED SPEED	
rack travel mm	: 12.30
Rated speed rpm	: 1000
Tolerance 1/min	: + - 5
rack travel mm	: 4.00
Rated speed rpm	: 1025
Tolerance 1/min	: + - 5
rack travel mm	: 0.85
Tolerance mm	: + - 0.55
Rated speed rpm	: 1200
rack travel mm	: 4.00
Rated speed rpm	: 1050
Tolerance 1/min	: + - 15

LOW IDLE

control lever position degree	: 65.0
tolerance degree	: + - 4.0
Control lever difference	
Grad	: 17.0
tolerance degree	: + - 6.0
Setting point w/out bumper spring	
Rated speed rpm	: 425
rack travel mm	: 5.00
Tolerance mm	: + - 0.10

Rated speed rpm : 100
CRT mm min. : > 19.00

Testing:

Rated speed rpm : 425
rack travel mm : 6.00
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 550
Tolerance 1/min : + - 30

TORQUE CONTROL
Rated speed rpm : 950
rack travel mm : 13.30
Tolerance mm : + - 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 850

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.30
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 550
rack travel mm : 12.50
Tolerance mm : + - 0.20

Pressure hPa : 350
rack travel mm : 11.30
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 80.8
Tolerance
cm3/1000 strokes : + - 1.0

Check tolerance
cm3/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 122.5
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 425

Rack travel in mm : 6.00
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 23.5
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.5
Spread
Tolerance
cm3/1000 strokes : 6.0
Check tolerance
cm3/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 03.06.98
Test oil : ISO 4113

Combination No. : 0 402 066 716

Injection pump
Pump designation : PES6P110A120RS3397..
EP type number : 0 412 016 758

Governor
Governor design. : RSV500...1000P2A690.
Governor no. : 0 421 833 612

Cust. part No. : 3930530

Customer-spec. information
Customer : CDC
Motor : 6CTAA
Power KW : 151.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 103

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 015

Outside diameter : 6.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 3.60
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.25
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference
and maximum rack travel : 15.00
Difference ° CS : 1.50

BASIC SETTINGRated speed rpm : 1000

Rack travel in mm : 11.65

Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 151.5

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

Rated speed rpm : 500

Rack travel in mm : 4.90

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 27.0Tolerance
cm³/1000 strokes : + - 2.0Check tolerance
cm³/1000S. : + - 4.5

Spred

Tolerance
cm³/1000 strokes : 4.0Check tolerance
cm³/1000S. : 6.5

**(B) SETTING OF INJECTION PUMP
WITH GOVERNOR**

GUIDE SLEEVE POSITIONcontrol lever
position degree : - 3

Rated speed rpm : 800

Rack travel in mm : 0.50

Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 3.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000

Aneroid pressure

hPa : 1200

Del. quantity
cm³/1000 strokes : 151.5Tolerance
cm³/1000 strokes : + - 1.0Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 8.0Check tolerance
cm³/1000S. : 12.0

CONTROL LEVER

control lever

position degree : 98.0

tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 10.60

Rated speed rpm : 1075

Tolerance 1/min : + - 5

Check
speed 1/min : + - 10

rack travel mm : 4.00

Rated speed rpm : 1150

Tolerance 1/min : + - 5

Check
speed 1/min : + - 10

rack travel mm : 0.85

Tolerance mm : + - 0.55

Rated speed rpm : 1275

rack travel mm : 4.00

Rated speed rpm : 1150

Tolerance 1/min : + - 15

Check
speed 1/min : + - 20

LOW IDLE

control lever
position degree : 80.0
tolerance degree : \pm 4.0

Control lever difference
Grad : 18.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 500
rack travel mm : 4.40

Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 500
rack travel mm : 4.90
Tolerance mm : \pm 0.10

TORQUE CONTROL

Rated speed rpm : 1000
rack travel mm : 11.65
Tolerance mm : \pm 0.05

Rated speed rpm : 700
rack travel mm : 12.80
Tolerance mm : \pm 0.20

Rated speed rpm : 850
rack travel mm : 12.70
Tolerance mm : \pm 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 12.00
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 950
rack travel mm : 12.70
Tolerance mm : \pm 0.20

Pressure hPa : 850
rack travel mm : 12.30
Tolerance mm : \pm 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1200
Rated speed rpm : 700
Del. quantity cm³/1000 strokes : 184.5
Tolerance cm³/1000 strokes : \pm 2.0
Check tolerance cm³/1000S. : \pm 5.0

rack travel mm : 12.70
Tolerance mm : \pm 0.20

Aneroid pressure hPa : -
Rated speed rpm : 500
Del. quantity cm³/1000 strokes : 164.5
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 21.00
Tolerance mm : \pm 0.50
Del. quantity cm³/1000 strokes : 157.0
Tolerance cm³/1000 strokes : \pm 20.0
Check tolerance cm³/1000S. : \pm 25.0

LOW IDLE

Rated speed rpm : 500
Rack travel in mm : 4.90
Tolerance mm : \pm 0.10
Del. quantity cm³/1000 strokes : 27.0

Tolerance

cm³/1000 strokes : + 2.0

Check tolerance

cm³/1000S. : + 4.5

Speed

Tolerance

cm³/1000 strokes : 4.0

Check tolerance

cm³/1000S. : 6.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 29.05.98
Test oil : ISO 4113

Combination No. : F 002 A02 069

Injection pump
Pump designation : PES6A95D320/3RS2881
EP type number : 9 410 037 215

Governor
Governor design. : RSV500...1100A2C947R
Governor no. : F 002 A20 248

Cust. part No. : 3933623

Customer-spec. information

Customer : CDC
Motor : 6BTA
Power KW : 125.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x Length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 13.25

Tolerance mm	: + - 0.05
Del. quantity cm ³ /1000 strokes	: 113.5
Tolerance cm ³ /1000 strokes	: + - 1.0
Check tolerance cm ³ /1000S.	: + - 3.0
Spred	
Tolerance cm ³ /1000 strokes	: 3.5
Check tolerance cm ³ /1000S.	: 6.0
Rated speed rpm	: 500
Rack travel in mm	: 5.85
Tolerance mm	: + - 0.10
Del. quantity cm ³ /1000 strokes	: 21.5
Tolerance cm ³ /1000 strokes	: + - 2.0
Check tolerance cm ³ /1000S.	: + - 4.5
Spred	
Tolerance cm ³ /1000 strokes	: 3.5
Check tolerance cm ³ /1000S.	: 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree	: - 3
Rated speed rpm	: 800
Rack travel in mm	: 0.50
Tolerance mm	: + - 0.20
governor spring pre-tension	
click setting x	: 2.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm	: 1100
Aneroid pressure hPa	: 1400
Del. quantity cm ³ /1000 strokes	: 113.5
Tolerance cm ³ /1000 strokes	: + - 1.0
Check tolerance cm ³ /1000S.	: + - 3.0
Spred	
Tolerance cm ³ /1000 strokes	: 3.5
Check tolerance cm ³ /1000S.	: 6.0

CONTROL LEVER

control lever position degree	: 98.0
tolerance degree	: + - 4.0
RATED SPEED	
rack travel mm	: 12.25
Rated speed rpm	: 1160
Tolerance 1/min	: + - 5
Check speed 1/min	: + - 10
rack travel mm	: 4.00
Rated speed rpm	: 1265
Tolerance 1/min	: + - 5
Check speed 1/min	: + - 10
rack travel mm	: 0.85
Tolerance mm	: + - 0.55
Rated speed rpm	: 1400
rack travel mm	: 4.00
Rated speed rpm	: 1265
Tolerance 1/min	: + - 15
Check speed 1/min	: + - 20

LOW IDLE

control lever position degree	: 78.0
tolerance degree	: + - 4.0
Control lever difference	
Grad	: 20.0
tolerance degree	: + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 500
rack travel mm : 5.35
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 500
rack travel mm : 5.85
Tolerance mm : + - 0.10

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 13.25
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 14.50
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 13.90
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1400

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 800
rack travel mm : 13.25
Tolerance mm : + - 0.20

Pressure hPa : 600
rack travel mm : 11.85
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1400
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 132.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.0

rack travel mm : 13.90
Tolerance mm : + - 0.20

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 82.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 121.5
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 500
Rack travel in mm : 5.85
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 21.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 15.05.98
Test oil : ISO 4113

Combination No. : 0 402 646 705

Injection pump
Pump designation : PE6P120A320LS7926
EP type number : 0 412 626 976

Governor
Governor design. : RQ375/1150PA1388
Governor no. : 0 421 801 835

Cust. part No. : 022 074 43 02

Customer-spec. information

Customer : MTU
Motor : BR 6 V 183 U
Power KW : 294.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.0

Overflow quantity
min. l/h : 210
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 019

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 6- 3- 5- 2- 4-
: 1-

Phasing : 0-60-120-180-240
: -300-
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 6

CRT ZERO POSITION

Rack travel in mm : 14.00
Tolerance mm : + - 0.10

BASIC SETTING

Rated speed rpm : 600

Rack travel in mm : 14.00
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 260.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 375

Rack travel in mm : 5.20
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 19.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spread

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 10.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1208
guide sleeve
travel mm : 6.64
Tolerance mm : + - 0.15

Rated speed rpm : 375
guide sleeve
travel mm : 2.23
Tolerance mm : + - 0.20

Rated speed rpm : 1150
guide sleeve
travel mm : 6.30
Tolerance mm : + - 0.10

Rated speed rpm : 472
guide sleeve
travel mm : 4.43
Tolerance mm : + - 0.10

Rated speed rpm : 580
guide sleeve
travel mm : 6.00
Tolerance mm : + - 0.10

Rated speed rpm : 1370
guide sleeve
travel mm : 11.50
Tolerance mm : + - 0.50

Rated speed rpm : 999
guide sleeve
travel mm : 6.23
Tolerance mm : + - 0.10

GUIDE SLEEVE POSITION

control lever
position degree : 109
Rated speed rpm : 650

Rack travel in mm : 20.00
Tolerance mm : + - 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 600
Aneroid pressure
hPa : 1100
Del. quantity
cm³/1000 strokes : 260.0

Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

Spread
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 98.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 13.10
Rated speed rpm : 1202
Tolerance 1/min : + - 8

rack travel mm : 4.00
Rated speed rpm : 1285
Tolerance 1/min : + - 15

rack travel mm : 0.75
Tolerance mm : + - 0.75
Rated speed rpm : 1380

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 275

CRT mm min. : > 7.50

Testing:

Rated speed rpm : 375
rack travel mm : 5.20
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 460
Tolerance 1/min : + - 20

TORQUE CONTROL

Rated speed rpm : 600
rack travel mm : 14.00
Tolerance mm : + - 0.10

Rated speed rpm : 1150
rack travel mm : 14.10
Tolerance mm : + - 0.10

Rated speed rpm : 700
rack travel mm : 14.80
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 14.35
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST**2-stage LDA setting**

Rated speed rpm : 500
Pressure hPa : 1100

MEASUREMENT

Pressure hPa : 300
rack travel mm : -4.30
Tolerance mm : + - 0.05

Pressure hPa : 700
rack travel mm : -1.40
Tolerance mm : + - 0.15

Pressure hPa : 1600
rack travel mm : 0.25
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 290

Check
speed 1/min : > 80
Check
speed 1/min : < 310

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 2000
Rated speed rpm : 1150
Del. quantity
cm³/1000 strokes : 260.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

Aneroid pressure
 hPa : 2000
Rated speed rpm : 700
rack travel mm : 14.80
Tolerance mm : \pm 0.10
Del. quantity
 cm³/1000 strokes : 277.0
Tolerance
 cm³/1000 strokes : \pm 2.0
Check tolerance
 cm³/1000S. : \pm 5.0
Spred
Tolerance
 cm³/1000 strokes : 8.0
Check tolerance
 cm³/1000S. : 12.0

Aneroid pressure
 hPa : -
Rated speed rpm : 500
Del. quantity
 cm³/1000 strokes : 133.0
Tolerance
 cm³/1000 strokes : \pm 1.0
Check tolerance
 cm³/1000S. : \pm 4.0
Spred
Tolerance
 cm³/1000 strokes : 8.0
Check tolerance
 cm³/1000S. : 12.0

REDUCED QUANTITY

Aneroid pressure
 hPa : 2000
Rated speed rpm : 1150
rack travel mm : 11.20
Tolerance mm : \pm 0.20
Del. quantity
 cm³/1000 strokes : 196.0
Tolerance
 cm³/1000 strokes : \pm 2.0
Check tolerance
 cm³/1000S. : \pm 5.0
Spred
Tolerance
 cm³/1000 strokes : 8.0
Check tolerance
 cm³/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : \pm 1.00

Del. quantity
 cm³/1000 strokes : 255.0
Tolerance
 cm³/1000 strokes : \pm 15.0
Check tolerance
 cm³/1000S. : \pm 19.0

LOW IDLE

Rated speed rpm : 375
Rack travel in mm : 5.20
Tolerance mm : \pm 0.10
Del. quantity
 cm³/1000 strokes : 19.0
Tolerance
 cm³/1000 strokes : \pm 3.0
Check tolerance
 cm³/1000S. : \pm 6.0
Spred
Tolerance
 cm³/1000 strokes : 6.0
Check tolerance
 cm³/1000S. : 10.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 28.05.98
Test oil : ISO 4113

Combination No. : 0 402 648 701

Injection pump
Pump designation : PE8P120A320LS7906
EP type number : 0 412 628 921

Governor
Governor design. : RQ300/1050PA1341
Governor no. : 0 421 801 819

Cust. part No. : 04222 3944 KY

Customer-spec. information

Customer : KHD
Motor : BF8M1015/C
Power KW : 400.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 033

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 220
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.05
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 8- 7- 2- 6- 5
: - 4- 3- 1

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 315.00
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 8

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 14.00
 Tolerance mm : + 0.05

 Del. quantity cm³/1000 strokes : 350.0

 Tolerance cm³/1000 strokes : + 1.0

 Check tolerance cm³/1000S. : + 4.0

 Spred

 Tolerance cm³/1000 strokes : 8.0

 Check tolerance cm³/1000S. : 9.0

 Rated speed rpm : 300

 Rack travel in mm : 5.00
 Tolerance mm : + 0.10
 Del. quantity cm³/1000 strokes : 23.0
 Tolerance cm³/1000 strokes : + 3.0
 Check tolerance cm³/1000S. : + 6.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1108
 guide sleeve travel mm : 6.53
 Tolerance mm : + 0.15

 Rated speed rpm : 300
 guide sleeve travel mm : 1.60
 Tolerance mm : + 0.20

 Rated speed rpm : 1050
 guide sleeve travel mm : 6.00
 Tolerance mm : + 0.10

Rated speed rpm : 434
 guide sleeve travel mm : 3.65
 Tolerance mm : + 0.10

 Rated speed rpm : 590
 guide sleeve travel mm : 6.00
 Tolerance mm : + 0.10

 Rated speed rpm : 1290
 guide sleeve travel mm : 11.50
 Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

control lever position degree : 90
 Rated speed rpm : 700

 Rack travel in mm : 10.20
 Tolerance mm : + 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
 Aneroid pressure hPa : 1700
 Del. quantity cm³/1000 strokes : 350.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 101.0
 tolerance degree : + 4.0

 RATED SPEED
 rack travel mm : 13.00
 Rated speed rpm : 1100
 Tolerance 1/min : + 5

 rack travel mm : 4.00
 Rated speed rpm : 1200

Tolerance 1/min : + 15
rack travel mm : 0.50
Tolerance mm : + 0.50
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 72.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 6.50

Testing:

Rated speed rpm : 300
rack travel mm : 5.00
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 420
Tolerance 1/min : + 20

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 14.00
Tolerance mm : + 0.05

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 400
Pressure hPa : 1700
rack travel mm : 14.00
Tolerance mm : + 0.05

Rated speed rpm : 400
Pressure hPa : -
rack travel mm : 8.75
Tolerance mm : + 0.20

MEASUREMENT

Rated speed rpm : 400

Pressure hPa : 570

rack travel mm : 10.50
Tolerance mm : + 0.20
Pressure hPa : 1100
rack travel mm : 13.00
Tolerance mm : + 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 400
Del. quantity
cm³/1000 strokes : 240.0
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 8.75
Tolerance mm : + 0.30
Del. quantity
cm³/1000 strokes : 135.0
Tolerance
cm³/1000 strokes : + 20.0
Check tolerance
cm³/1000S. : + 24.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 5.00
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 23.0
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet



BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 03.06.98
Test oil : ISO 4113

Combination No. : 0 402 746 655

Injection pump
Pump designation : PES6P120A320RS7343
EP type number : 0 412 726 915

Governor
Governor design. : RQV300...1000PA1160
: -1K
Governor no. : 0 421 815 559

Cust. part No. : 5168 66-250

Customer-spec. information

Customer : RENAULT V.I.
Motor : MIDR 062356 B41
Power KW : 288.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 071

Inlet press. bar : 2.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.50
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 11.00
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

°NW after s.o.d. : -0.40
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference

betw. rack trav.
mm : 21.00
and maximum rack
travel : 11.00
Difference ° CS : 2.25

CRT ZERO POSITION

Rack travel in mm : 13.00
Tolerance mm : \pm 0.05

BASIC SETTING

Rated speed rpm : 1000

Del. quantity cm³/1000 strokes : 356.0

Tolerance cm³/1000 strokes : \pm 1.0

Check tolerance cm³/1000S. : \pm 4.0

Spred

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 300

Rack travel in mm : -7.80
Tolerance mm : \pm 0.10

Del. quantity cm³/1000 strokes : 39.0

Tolerance cm³/1000 strokes : \pm 1.5

Check tolerance cm³/1000S. : \pm 5.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1113
guide sleeve travel mm : 8.82
Tolerance mm : \pm 0.15

Rated speed rpm : 300
guide sleeve travel mm : 1.29

Tolerance mm : \pm 0.20

Rated speed rpm : 827
guide sleeve travel mm : 5.96
Tolerance mm : \pm 0.25

Rated speed rpm : 550
guide sleeve travel mm : 3.66
Tolerance mm : \pm 0.25

Rated speed rpm : 1440
guide sleeve travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
Rated speed rpm : 1275

Rack travel in mm : 12.00
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000
Aneroid pressure hPa : 1200
Del. quantity cm³/1000 strokes : 356.0
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 4.0
Spred
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 296.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : -1.00
Rated speed rpm : 1100
Tolerance 1/min : \pm 5
rack travel mm : -9.00

Rated speed rpm : 1225
Tolerance 1/min : + - 15

rack travel mm : -12.50
Tolerance mm : + - 0.50
Rated speed rpm : 1350

LOW IDLE

control lever
position degree : 252.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > -6.80

Testing:

Rated speed rpm : 300
rack travel mm : -7.80
Tolerance mm : + - 0.10

Rated speed rpm : 390

TORQUE CONTROL

Rated speed rpm : 1000

Rated speed rpm : 600
rack travel mm : -0.35
Tolerance mm : + - 0.15

Rated speed rpm : 800
rack travel mm : 0.10
Tolerance mm : + - 0.15

Rated speed rpm : 350
rack travel mm : -1.55
Tolerance mm : + - 0.30

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1000
Pressure hPa : 1200

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : -4.20

Tolerance mm : + - 0.30

MEASUREMENT

Rated speed rpm : 1000

Pressure hPa : 320
rack travel mm : -3.00
Tolerance mm : + - 0.15

Pressure hPa : 520
rack travel mm : -1.90
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 225

Check
speed 1/min : > 80
Check
speed 1/min : < 245

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 600
Del. quantity
cm3/1000 strokes : 390.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

rack travel mm : 0.10
Tolerance mm : + - 0.15

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 238.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25

Tolerance mm : \pm 0.75
Del. quantity cm³/1000 strokes : 185.0
Tolerance cm³/1000 strokes : \pm 15.0
Check tolerance cm³/1000S. : \pm 19.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : -7.80
Tolerance mm : \pm 0.10
Del. quantity cm³/1000 strokes : 39.0
Tolerance cm³/1000 strokes : \pm 1.5
Check tolerance cm³/1000S. : \pm 5.0
Spred
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 15.10.97
Test oil : ISO 4113

Combination No. : 0 403 444 155

Injection pump
Pump designation : PES4MW100/720RS1235
EP type number : 0 413 404 121

Governor
Governor design. : RQV300...1300MW139
Governor no. : 0 420 083 304

Cust. part No. : 0260748502

Customer-spec. information

Customer : MB-NFZ
Motor : OM364A
Power KW : 79.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : ± 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 31.0
Tolerance bar : ± 1.0

Prestroke mm : 3.70
Tolerance mm : ± 0.05
Check
tolerance mm : ± 0.10

Rack travel in mm : 20.00
Tolerance mm : ± 1.00

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : ± 0.50
Check
tolerance °NW : ± 0.75

BASIC SETTING

Rated speed rpm : 1300

Rack travel in mm : 12.90
Tolerance mm : ± 0.05

Del. quantity
cm³/1000 strokes : 88.0

Tolerance
cm³/1000 strokes : ± 1.0

Check tolerance
cm³/1000S. : ± 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 300

Rack travel in mm : 7.80
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 12.0

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 4.5

Spred
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

Rated speed rpm : 1430

Rack travel in mm : 10.00
Tolerance mm : + - 2.70

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1300

Aneroid pressure
hPa : 700

Del. quantity
cm³/1000 strokes : 88.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1355

guide sleeve
travel mm : 10.30
Tolerance mm : + - 0.15

Rated speed rpm : 300

guide sleeve
travel mm : 1.25
Tolerance mm : + - 0.20

Rated speed rpm : 894

guide sleeve
travel mm : 6.20
Tolerance mm : + - 0.25

Rated speed rpm : 510

guide sleeve
travel mm : 3.55
Tolerance mm : + - 0.25

Rated speed rpm : 1600

guide sleeve
travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : 117

CONTROL LEVER

control lever

position degree : 113.0
tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 11.90
Rated speed rpm : 1345

Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1460

Tolerance 1/min : + - 15

rack travel mm : 0.50
Tolerance mm : + - 0.50

Rated speed rpm : 1550

LOW IDLE

control lever

position degree : 76.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 9.50

Testing:

Rated speed rpm : 300
 rack travel mm : 7.80
 Tolerance mm : \pm 0.10

TORQUE CONTROL

Rated speed rpm : 1300
 rack travel mm : 12.90
 Tolerance mm : \pm 0.05

Rated speed rpm : 600
 rack travel mm : 13.40
 Tolerance mm : \pm 0.10

Rated speed rpm : 1150
 rack travel mm : 13.10
 Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST**SETTING****CRT ZERO POSITION**

Rack travel in mm : 11.90
 Tolerance mm : \pm 0.05

Rated speed rpm : 500
 Pressure hPa : 700
 rack travel mm : 13.40
 Tolerance mm : \pm 0.10

Rated speed rpm : 500
 Pressure hPa : -
 Tolerance mm : \pm 0.05

MEASUREMENT

Rated speed rpm : 500
 Pressure hPa : 230
 rack travel mm : 0.90
 Tolerance mm : \pm 0.10

Pressure hPa : 150
 rack travel mm : 0.40
 Tolerance mm : \pm 0.10

Start interlock

Rated speed rpm : > 100
 Rated speed rpm : < 200

Check
 speed 1/min : > 80
 Check
 speed 1/min : < 230

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : 700
 Rated speed rpm : 600
 Del. quantity
 cm³/1000 strokes : 78.0
 Tolerance
 cm³/1000 strokes : \pm 1.5
 Check tolerance
 cm³/1000S. : \pm 4.0
 Spread
 Tolerance
 cm³/1000 strokes : 5.0
 Check tolerance
 cm³/1000S. : 7.0

rack travel mm : 13.10
 Tolerance mm : \pm 0.10

Aneroid pressure
 hPa : -
 Rated speed rpm : 500
 Del. quantity
 cm³/1000 strokes : 48.0
 Tolerance
 cm³/1000 strokes : \pm 1.0
 Check tolerance
 cm³/1000S. : \pm 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
 Del. quantity
 cm³/1000 strokes : 90.0
 Tolerance
 cm³/1000 strokes : \pm 5.0
 Check tolerance
 cm³/1000S. : \pm 8.0

LOW IDLE

Rated speed rpm : 300
 Rack travel in mm : 7.80
 Tolerance mm : \pm 0.10

Def. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Speed
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : F 000 409 208

Injection pump
Pump designation : PES6A100D320/3RS2691
EP type number : 9 410 230 025

Governor
Governor design. : RSV400...1100A2C969R
Governor no. : F 000 420 702

Cust. part No. : 3353232

Customer-spec. information

Customer : CUMMINS
Motor : 6 CT
Power KW : 120.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 10.00
Tolerance : + 0.10
Check
tolerance °NW : + 0.23

Barrel no. : 1

Beginning of delivery difference

and maximum rack
travel : 10.50
Tolerance mm : + 1.50
Difference ° CS : 3.50

BASIC SETTING

Rated speed rpm : 1100

 Rack travel in mm : 12.30
 Tolerance mm : \pm 0.05

 Del. quantity cm³/1000 strokes : 118.0

 Tolerance cm³/1000 strokes : \pm 1.0

 Check tolerance cm³/1000S. : \pm 3.0

 Spread

 Tolerance cm³/1000 strokes : 3.5

 Check tolerance cm³/1000S. : 8.0

 Rated speed rpm : 400

 Rack travel in mm : 5.40
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 14.5
 Tolerance cm³/1000 strokes : \pm 2.0
 Check tolerance cm³/1000S. : \pm 4.5
 Spread
 Tolerance cm³/1000 strokes : 5.5
 Check tolerance cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800

 Rack travel in mm : 0.50
 Tolerance mm : \pm 0.20

 governor spring
 pre-tension
 click setting x : 4.50

H02

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100
 Aneroid pressure hPa : -
 Del. quantity cm³/1000 strokes : 118.0
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 8.0

CONTROL LEVER

control lever
 position degree : 91.0
 tolerance degree : \pm 6.0

 RATED SPEED
 rack travel mm : 11.30
 Rated speed rpm : 1155
 Tolerance 1/min : \pm 5

 rack travel mm : 4.00
 Rated speed rpm : 1290
 Tolerance 1/min : \pm 15

 rack travel mm : 0.85
 Tolerance mm : \pm 0.55
 Rated speed rpm : 1450

LOW IDLE

control lever
 position degree : 70.0
 tolerance degree : \pm 6.0

 Setting point w/out bumper spring

 Rated speed rpm : 400
 rack travel mm : 4.90
 Tolerance mm : \pm 0.10

 Rated speed rpm : 100
 CRT mm min. : > 19.00

Testing:

Rated speed rpm : 400
rack travel mm : 5.40
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 620
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 12.30
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 12.35
Tolerance mm : + - 0.10

Rated speed rpm : 400
rack travel mm : 12.95
Tolerance mm : + - 0.25

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : + - 1.00
Del. quantity
cm³/1000 strokes : 135.0
Tolerance
cm³/1000 strokes : + - 8.0
Check tolerance
cm³/1000S. : + - 11.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 5.40
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 14.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5

Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : 0 400 846 520

Injection pump
Pump designation : PES6A95D410LS2644
EP type number : 0 410 896 924

Governor
Governor design. : RQV250...1100AB1178L
Governor no. : 0 420 212 164

Cust. part No. :

Customer-spec. information

Customer : MAN
Motor : D2566 ME

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.0

Test nozzle holder
assembly : 0 681 343 009

Opening pressure
bar : 173.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0

x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 1.55
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Del. quantity
cm³/1000 strokes : 125.5

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 250
 Rack travel in mm : 7.00
 Tolerance mm : \pm 0.10
 Del. quantity cm³/1000 strokes : 12.0
 Tolerance cm³/1000 strokes : \pm 3.0
 Check tolerance cm³/1000S. : \pm 5.5
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 5.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 1
 Rated speed rpm : 1125
 Rack travel in mm : 16.50
 Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100
 Aneroid pressure hPa : -
 Del. quantity cm³/1000 strokes : 125.5
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever
 position degree : 48.0
 tolerance degree : \pm 4.0

RATED SPEED
 rack travel mm : 11.00

Rated speed rpm : 1145
 Tolerance 1/min : \pm 5
 rack travel mm : 4.00
 Rated speed rpm : 1190
 Tolerance 1/min : \pm 15
 rack travel mm : 0.50
 Tolerance mm : \pm 0.50
 Rated speed rpm : 1300

LOW IDLE

control lever
 position degree : 12.0
 tolerance degree : \pm 4.0
 Setting point w/out bumper spring
 rated speed rpm : 100
 CRT mm min. : > 8.50
 Testing:
 Rated speed rpm : 250
 rack travel mm : 7.00
 Tolerance mm : \pm 0.10
 rack travel mm : 2.00
 Rated speed rpm : 370
 Tolerance 1/min : \pm 30

Start interlock

Rated speed rpm : > 100
 Rated speed rpm : < 170
 Check
 speed 1/min : > 80
 Check
 speed 1/min : < 190

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : -
 Rated speed rpm : 500
 Del. quantity
 cm³/1000 strokes : 110.5

Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5

Aneroid pressure
hPa : -
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 114.5
Tolerance
cm³/1000 strokes : + - 1.5
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 14.30
Tolerance mm : + - 0.30
Del. quantity
cm³/1000 strokes : 126.5
Tolerance
cm³/1000 strokes : + - 5.0
Check tolerance
cm³/1000S. : + - 8.0

LOW IDLE

Rated speed rpm : 250
Rack travel in mm : 7.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Speed
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 9 400 030 734GA

Injection pump
Pump designation : PES4A95D320/3RS2880
EP type number : 9 410 037 214

Governor
Governor design. : RSV500...1100A0C847R
Governor no. : 9 420 034 713

Cust. part No. : 3933290

Customer-spec. information

Customer : CDC
Motor : 4BT3.9
Power KW : 74.5

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 093

Inlet press. bar : 2.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.45
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 7.50
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 12.55
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 107.5
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 6.0

 Rated speed rpm : 500
 Rack travel in mm : 5.55
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 20.5
 Tolerance cm³/1000 strokes : + - 2.0
 Check tolerance cm³/1000S. : + - 4.5
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring pre-tension click setting x : 3.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100

Aneroid pressure hPa : 1000
 Del. quantity cm³/1000 strokes : 107.5
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 3.0
 Spread
 Tolerance cm³/1000 strokes : 3.5
 Check tolerance cm³/1000S. : 6.0

CONTROL LEVER

control lever position degree : 101.0
 tolerance degree : + - 4.0
 RATED SPEED rack travel mm : 11.50
 rated speed rpm : 1165
 Tolerance 1/min : + - 5
 rack travel mm : 6.00
 Rated speed rpm : 1230
 Tolerance 1/min : + - 5
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1375
 rack travel mm : 6.00
 Rated speed rpm : 1230
 Tolerance 1/min : + - 15

LOW IDLE

control lever position degree : 81.0
 tolerance degree : + - 4.0
 Control lever difference Grad : 20.0
 tolerance degree : + - 6.0
 Setting point w/out bumper spring
 Rated speed rpm : 500
 rack travel mm : 5.05
 Tolerance mm : + - 0.10
 Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 500
rack travel mm : 5.55
Tolerance mm : + - 0.10

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 12.55
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 13.50
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 750
Pressure hPa : 1000

Rated speed rpm : 750
Pressure hPa : -
rack travel mm : 11.90
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 750
Pressure hPa : 440
rack travel mm : 12.40
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 750
Del. quantity
cm3/1000 strokes : 119.5
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.0

Aneroid pressure
hPa : -

Rated speed rpm : 750
Del. quantity
cm3/1000 strokes : 96.5
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 122.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 15.0

LOW IDLE

Rated speed rpm : 500
Rack travel in mm : 5.55
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 20.5
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.5
Spread
Tolerance
cm3/1000 strokes : 3.5
Check tolerance
cm3/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 10.06.98
Test oil : ISO 4113

Combination No. : 0 400 074 870

Injection pump
Pump designation : PES4M55C320RS193
EP type number : 0 410 054 931

Governor
Governor design. : RSF400/2000M91
Governor no. : 0 420 021 296

Cust. part No. :

Customer-spec. information
Customer : SSANGYONG
Motor : OM661 D23 LA
Power KW : 73.0

TEST BENCH REQUIREMENTS

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 469 990 351

Inlet press. bar : 1.0

Test nozzle holder
assembly : 1 688 901 111

Opening pressure
bar : 148.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 1.75
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 21.00
Tolerance mm : + 1.00

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
: 1.00

Start of delivery blocking

°NW after s.o.d. : 16.50
Tolerance : + 0.20
Check
tolerance °NW : + 0.30

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1000

Rack travel in mm : 14.60
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 56.1

Tolerance
cm³/1000 strokes : + 0.5

Check tolerance
cm³/1000S. : + 1.5

Spread
Tolerance
cm³/1000 strokes : 2.5

Check tolerance cm³/1000S. : 3.0

Rated speed rpm : 400

Rack travel in mm : 5.40

Tolerance mm : + 0.10

Del. quantity

cm³/1000 strokes : 6.7

Tolerance

cm³/1000 strokes : + 0.5

Spred

Tolerance

cm³/1000 strokes : 1.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

IDLE STAGE

Rack travel in mm : 5.50

Tolerance mm : + 0.10

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000

Ref. pressure

ALDA / ADA hPa : 1700

Del. quantity

cm³/1000 strokes : 56.1

Tolerance

cm³/1000 strokes : + 0.5

Check tolerance

cm³/1000S. : + 1.5

Spred

Tolerance

cm³/1000 strokes : 2.5

Check tolerance

cm³/1000S. : 3.0

RATED SPEED

control lever position degree : 50.0

Rated speed rpm : 2300

rack travel mm : 8.00

Tolerance mm : + 0.20

Rated speed rpm : 2600

rack travel mm : 0.50

Tolerance mm : + 0.60

SET IDLE CONTROL LEVER POSITION

Rated speed rpm : 1000

CRT mm max. : 1.95

LOW IDLE

control lever position degree : 8.0
tolerance degree : + 2.0

Setting point w/out bumper spring

Rated speed rpm : 400

rack travel mm : 5.40

SET IDLE AUXILIARY SPRING

Rated speed rpm : 500

rack travel mm : 3.90

Tolerance mm : + 0.10

Load pick-up

Rated speed rpm : 200

rack travel mm : 12.70

Rated speed rpm : 1000

CRT mm max. : 1.95

rack travel mm : 5.40

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1000

rack travel mm : 14.60

Tolerance mm : + 0.05

Rated speed rpm : 1700

rack travel mm : 13.85

Tolerance mm : + 0.10

Rated speed rpm : 2000

rack travel mm : 13.30

Tolerance mm : + 0.10

Rated speed rpm : 1000

rack travel mm : 12.00

Tolerance mm : + 0.10

ADJUSTMENT TEST ADA/ALDA

SETTING

Rated speed rpm : 1000
 Ref. pressure ALDA / ADA hPa : 1500
 rack travel mm : -0.35
 Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 1000
 Ref. pressure ALDA / ADA hPa : 1100
 rack travel mm : -2.60
 Tolerance mm : \pm 0.10

Ref. pressure ALDA / ADA hPa : 750
 rack travel mm : -4.40
 Tolerance mm : \pm 0.20

FUEL DELIVERY CHARACTERISTICS

Ref. pressure ALDA / ADA hPa : 1700
 Rated speed rpm : 1700
 Del. quantity cm³/1000 strokes : 54.3
 Tolerance cm³/1000 strokes : \pm 0.8
 Check tolerance cm³/1000S. : \pm 1.8
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 3.0

Ref. pressure ALDA / ADA hPa : 1700
 Rated speed rpm : 2000
 Spread
 Del. quantity cm³/1000 strokes : 52.7
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 2.0
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 3.0

Ref. pressure ALDA / ADA hPa : 1100
 Rated speed rpm : 1000

Del. quantity cm³/1000 strokes : 43.5
 Tolerance cm³/1000 strokes : \pm 0.5
 Check tolerance cm³/1000S. : \pm 1.5
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 3.0

Ref. pressure ALDA / ADA hPa : 1100
 Rated speed rpm : 1000
 Del. quantity cm³/1000 strokes : 43.5
 Tolerance cm³/1000 strokes : \pm 0.5
 Check tolerance cm³/1000S. : \pm 1.5
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 3.0

HIGH IDLE

Ref. pressure ALDA / ADA hPa : 1700
 Rated speed rpm : 2300
 rack travel mm : 8.00
 Tolerance mm : \pm 0.20
 Del. quantity cm³/1000 strokes : 28.4
 Tolerance cm³/1000 strokes : \pm 2.0
 Check tolerance cm³/1000S. : \pm 3.0
 Spread
 Tolerance cm³/1000 strokes : 2.5
 Check tolerance cm³/1000S. : 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
 rack travel mm : 21.60
 Tolerance mm : \pm 1.50
 Del. quantity cm³/1000 strokes : 58.3
 Tolerance cm³/1000 strokes : \pm 4.0
 Check tolerance cm³/1000S. : \pm 5.0

Spred
Tolerance
cm³/1000 strokes : 6.0
Check tolerance
cm³/1000S. : 6.0

End of test specification sheet

LOW IDLE

Rated speed rpm : 400
Del. quantity
cm³/1000 strokes : 7.7
Check tolerance
cm³/1000S. : + 2.3
Spred
Check tolerance
cm³/1000S. : 1.5

control lever
position degree : > 42.00

control lever
position degree : < 39.50

SETTING PNEUMATIC FAST IDLE (PLA) (PLA) POSITION

control lever
position degree : 8.0
tolerance degree : + 2.0

Rated speed rpm : 450

Rack travel in mm : 7.60
Tolerance mm : + 0.80
Del. quantity
cm³/1000 strokes : 17.2
Tolerance
cm³/1000 strokes : + 3.5
Check tolerance
cm³/1000S. : + 4.5
Vacuum hPa : 450.0

TESTING PNEUMATIC SHUTOFF DEVICE

Rated speed rpm : 400
Vacuum hPa : -450.0

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : 0 401 846 849

Injection pump
Pump designation : PE6P120A320RS3196
EP type number : 0 411 826 763

Governor
Governor design. : RQV200...1100PA729
: -1
Governor no. : 0 421 813 470

Cust. part No. :

Customer-spec. information
Customer : SCANIA
Motor : DS9 06

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Vibration
damper
(RoBo diaphragm) : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 2.5

Test nozzle holder
assembly : 1 688 901 019

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 015

Outside diameter : 6.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.05
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 10.45
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 134.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 225

Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 24.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 3.0
Check tolerance
cm³/1000S. : 6.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1145
guide sleeve
travel mm : 8.40
Tolerance mm : + - 0.10

Rated speed rpm : 225
guide sleeve
travel mm : 0.70
Tolerance mm : + - 0.20

Rated speed rpm : 650
guide sleeve
travel mm : 5.20
Tolerance mm : + - 0.30

Rated speed rpm : 350
guide sleeve
travel mm : 2.30
Tolerance mm : + - 0.30

Rated speed rpm : 1250
guide sleeve
travel mm : 9.40
Tolerance mm : + - 0.20

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1120

Rack travel in mm : 16.50
Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700
Aneroid pressure
hPa : -
Del. quantity
cm³/1000 strokes : 134.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 59.0
tolerance degree : + - 4.0

control lever
position degree : 114.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 9.40
Rated speed rpm : 1145
Tolerance 1/min : + - 5
Check
speed 1/min : + - 15
rack travel mm : 4.00

Rated speed rpm : 1265
Tolerance 1/min : + - 15
Check speed 1/min : + - 20

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1350

LOW IDLE

control lever position degree : 64.0
tolerance degree : + - 4.0

control lever position degree : 9.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 100
CRT mm min. : > 6.20

Testing:

Rated speed rpm : 225
rack travel mm : 5.00
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 330
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 700
rack travel mm : 10.45
Tolerance mm : + - 0.05

Rated speed rpm : 1100
rack travel mm : 10.45
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : -
Rated speed rpm : 1100
Del. quantity cm³/1000 strokes : 149.0

Tolerance cm³/1000 strokes : + - 4.0
Check tolerance cm³/1000S. : + - 6.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity cm³/1000 strokes : 355.0
Tolerance cm³/1000 strokes : + - 20.0
Check tolerance cm³/1000S. : + - 24.0

LOW IDLE

Rated speed rpm : 225
Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity cm³/1000 strokes : 24.0
Tolerance cm³/1000 strokes : + - 2.0
Check tolerance cm³/1000S. : + - 4.0
Spread Tolerance cm³/1000 strokes : 3.0
Check tolerance cm³/1000S. : 6.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 04.06.98
Test oil : ISO 4113

Combination No. : 0 402 040 701

Injection pump
Pump designation : PES12P120A920RS3402
EP type number : 0 412 020 703

Governor
Governor design. : RQV350...1400PA1145
Governor no. : 0 421 814 092

Cust. part No. :

Customer-spec. information
Customer : FINCANTIERI
Motor : 1312MSD
Power KW : 625.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1-12A-9-4A - 5-8A
: - 11-2A - 3-10A
: - 7

Phasing : 0-45-60-105-120
: -165-180-225-240
: -285-300-345

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 15.30
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000s. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 7.0

Check tolerance
cm³/1000S. : 11.0

Rated speed rpm : 350

Rack travel in mm : 8.10
Tolerance mm : ± 0.10

Del. quantity
cm³/1000 strokes : 39.0

Tolerance
cm³/1000 strokes : ± 3.0

Check tolerance
cm³/1000S. : ± 6.0

Spred
Tolerance
cm³/1000 strokes : 10.0

Check tolerance
cm³/1000S. : 14.0

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1415

guide sleeve
travel mm : 8.38
Tolerance mm : ± 0.15

Rated speed rpm : 350

guide sleeve
travel mm : 1.56
Tolerance mm : ± 0.20

Rated speed rpm : 915

guide sleeve
travel mm : 5.32
Tolerance mm : ± 0.25

Rated speed rpm : 520

guide sleeve
travel mm : 3.41
Tolerance mm : ± 0.25

Rated speed rpm : 1750

guide sleeve
travel mm : 11.50
Tolerance mm : ± 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1465

Rack travel in mm : 14.30
Tolerance mm : ± 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
Aneroid pressure
hPa : 1000

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : ± 1.0

Check tolerance
cm³/1000S. : ± 4.0

Spred
Tolerance
cm³/1000 strokes : 7.0

Check tolerance
cm³/1000S. : 11.0

CONTROL LEVER

control lever
position degree : 118.0
tolerance degree : ± 4.0

RATED SPEED
rack travel mm : 14.30
Rated speed rpm : 1395
Tolerance 1/min : ± 5

rack travel mm : 4.00
Rated speed rpm : 1600
Tolerance 1/min : ± 15

rack travel mm : 1.00
Tolerance mm : ± 0.70
Rated speed rpm : 1750

LOW IDLE

control lever
position degree : 73.0
tolerance degree : ± 4.0

Setting point w/out bumper spring

Rated speed rpm : 250
CRT mm min. : > 10.00

Testing:

Rated speed rpm : 350
rack travel mm : 8.10
Tolerance mm : + - 0.10

Rated speed rpm : 525

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 15.30
Tolerance mm : + - 0.05

Rated speed rpm : 1350
rack travel mm : 15.30
Tolerance mm : + - 0.15

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.80
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 400
rack travel mm : 12.00
Tolerance mm : + - 0.20

Pressure hPa : 500
rack travel mm : 13.75
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 1350

Del. quantity
cm³/1000 strokes : 278.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 139.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

ESS test: With 24 V solenoid activated,
rack must reach start position in max.
control lever setting.

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 420.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Delivery for standard plunger/barrel
assemblies.
Zero delivery for shutoff assemblies
(refer to cam sequence).

Rated speed rpm : 350
Rack travel in mm : 8.10
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 39.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread

Tolerance
cm³/1000 strokes : 10.0
Check tolerance
cm³/1000S. : 14.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 10.06.98
Test oil : ISO 4113

Combination No. : 0 402 046 862

Injection pump
Pump designation : PES6P120A320RS3337
EP type number : 0 412 026 770

Governor
Governor design. : RQV300...1250PA1149K
Governor no. : 0 421 815 416

Cust. part No. : CCEP 5141A 66-218

Customer-spec. information

Customer : RENAULT V.I.
Motor : MIDR 06-02-26 V4
Power KW : 133.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 084

Inlet press. bar : 2.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.10
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

°NW after s.o.d. : -0.18
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference

betw. rack trav.
mm : 21.00
and maximum rack
travel : 10.50
Difference ° CS : 2.00

CRT ZERO POSITION

Rack travel in mm : 11.10
Tolerance mm : \pm 0.05

BASIC SETTING

Rated speed rpm : 1250

Del. quantity cm³/1000 strokes : 148.0

Tolerance cm³/1000 strokes : \pm 1.0

Check tolerance cm³/1000S. : \pm 4.0

Spread

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 300

Rack travel in mm : -6.10
Tolerance mm : \pm 0.10

Del. quantity cm³/1000 strokes : 35.0

Tolerance cm³/1000 strokes : \pm 2.0

Check tolerance cm³/1000S. : \pm 5.0

Spread

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1346
guide sleeve travel mm : 10.55
Tolerance mm : \pm 0.15

Rated speed rpm : 300
guide sleeve travel mm : 1.31

Tolerance mm : \pm 0.20

Rated speed rpm : 905
guide sleeve travel mm : 6.54
Tolerance mm : \pm 0.25

Rated speed rpm : 381
guide sleeve travel mm : 2.38
Tolerance mm : \pm 0.25

Rated speed rpm : 431
guide sleeve travel mm : 2.98
Tolerance mm : \pm 0.25

Rated speed rpm : 530
guide sleeve travel mm : 3.77
Tolerance mm : \pm 0.25

Rated speed rpm : 1580
guide sleeve travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
Rated speed rpm : 1380

Rack travel in mm : 10.50
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure hPa : 1000
Del. quantity cm³/1000 strokes : 148.0
Tolerance cm³/1000 strokes : \pm 1.0
Check tolerance cm³/1000S. : \pm 4.0
Spread
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 297.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : -1.00
Rated speed rpm : 1330
Tolerance 1/min : + - 15

rack travel mm : -7.10
Rated speed rpm : 1425
Tolerance 1/min : + - 5

rack travel mm : -10.60
Tolerance mm : + - 0.50
Rated speed rpm : 1550

LOW IDLE

control lever
position degree : 244.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : < -5.00

Testing:

Rated speed rpm : 300
rack travel mm : -6.10
Tolerance mm : + - 0.10

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1250

Rated speed rpm : 850
rack travel mm : -1.35
Tolerance mm : + - 0.15

Rated speed rpm : 350
rack travel mm : -1.60
Tolerance mm : + - 0.20

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 1250
Pressure hPa : 1000

Rated speed rpm : 1250
Pressure hPa : -
rack travel mm : -1.80
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 1250

Pressure hPa : 160
rack travel mm : -1.25
Tolerance mm : + - 0.10

Pressure hPa : 280
rack travel mm : -0.20
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 175
Rated speed rpm : < 240

Check
speed 1/min : > 155
Check
speed 1/min : < 260

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 850
Del. quantity
cm³/1000 strokes : 120.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

rack travel mm : -1.60
Tolerance mm : + - 0.20

Aneroid pressure
hPa : -
Rated speed rpm : 1250
Del. quantity
cm³/1000 strokes : 113.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm³/1000 strokes : 108.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : -6.10
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 35.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 0 402 048 708

Injection pump
Pump designation : PES8P120A320RS3401
EP type number : 0 412 028 709

Governor
Governor design. : RQV350...1400PA1028
Governor no. : 0 421 813 987

Cust. part No. :

Customer-spec. information
Customer : FINCANTIERI
Motor : 1308 V
Power KW : 500.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1-2A- 7-8A - 4-5A
: - 6

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 15.35
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spread

Tolerance
 cm³/1000 strokes : 5.0
 Check tolerance
 cm³/1000S. : 9.0

Rated speed rpm : 350
 Rack travel in mm : 8.10
 Tolerance mm : ± 0.10
 Del. quantity
 cm³/1000 strokes : 39.0
 Tolerance
 cm³/1000 strokes : ± 3.0
 Check tolerance
 cm³/1000S. : ± 6.0
 Spread
 Tolerance
 cm³/1000 strokes : 8.0
 Check tolerance
 cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1415
 guide sleeve
 travel mm : 8.38
 Tolerance mm : ± 0.15
 Rated speed rpm : 350
 guide sleeve
 travel mm : 1.56
 Tolerance mm : ± 0.20
 Rated speed rpm : 915
 guide sleeve
 travel mm : 5.32
 Tolerance mm : ± 0.25
 Rated speed rpm : 520
 guide sleeve
 travel mm : 3.41
 Tolerance mm : ± 0.25
 Rated speed rpm : 1750
 guide sleeve
 travel mm : 11.50
 Tolerance mm : ± 0.50

GUIDE SLEEVE POSITION

control lever
 position degree : - 1
 Rated speed rpm : 1465
 Rack travel in mm : 14.30
 Tolerance mm : ± 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
 Aneroid pressure
 hPa : 1000
 Del. quantity
 cm³/1000 strokes : 288.0
 Tolerance
 cm³/1000 strokes : ± 1.0
 Check tolerance
 cm³/1000S. : ± 4.0
 Spread
 Tolerance
 cm³/1000 strokes : 5.0
 Check tolerance
 cm³/1000S. : 9.0

CONTROL LEVER

control lever
 position degree : 118.0
 tolerance degree : ± 4.0

RATED SPEED
 rack travel mm : 14.30
 Rated speed rpm : 1395
 Tolerance 1/min : ± 5
 rack travel mm : 4.00
 Rated speed rpm : 1600
 Tolerance 1/min : ± 15
 rack travel mm : 0.85
 Tolerance mm : ± 0.55
 Rated speed rpm : 1750

LOW IDLE

control lever
 position degree : 73.0
 tolerance degree : ± 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 10.97

Testing:

Rated speed rpm : 350
rack travel mm : 8.10
Tolerance mm : + - 0.10

Rated speed rpm : 525

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 1350
rack travel mm : 15.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.80
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 400
rack travel mm : 12.00
Tolerance mm : + - 0.20

Pressure hPa : 500
rack travel mm : 13.75
Tolerance mm : + - 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 270

Check speed 1/min : > 80
Check speed 1/min : < 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1000
Rated speed rpm : 1350
Del. quantity cm3/1000 strokes : 278.0
Tolerance cm3/1000 strokes : + - 3.0
Check tolerance cm3/1000S. : + - 6.0

Aneroid pressure hPa : -
Rated speed rpm : 500
Del. quantity cm3/1000 strokes : 139.0
Tolerance cm3/1000 strokes : + - 1.0
Check tolerance cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity cm3/1000 strokes : 420.0
Tolerance cm3/1000 strokes : + - 15.0
Check tolerance cm3/1000S. : + - 19.0

LOW IDLE

Delivery for standard plunger/barrel assemblies.
Zero delivery for shutoff assemblies (refer to cam sequence).

Rated speed rpm : 350

Rack travel in mm : 8.10
Tolerance mm : + - 0.10
Del. quantity cm3/1000 strokes : 39.0
Tolerance cm3/1000 strokes : + - 3.0
Check tolerance cm3/1000S. : + - 6.0

Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 05.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 748

Injection pump
Pump designation : PES6P110A720RS3305
: -1
EP type number : 0 412 016 742

Governor
Governor design. : RSV300...1100P1A555
Governor no. : 0 421 833 379

Cust. part No. : 9271058

Customer-spec. information
Customer : LIEBHERR
Motor : D 926 TI-E A2
Power KW : 210.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 1 417 413 049

Inlet press. bar : 1.5
Tolerance bar : ± 0.1

Overflow quantity
min. l/h : 175
Tolerance l/h : ± 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 207.5
Tolerance bar : ± 1.5

Test lines : 1 680 750 008
Outside diameter : 6.0
x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : ± 1.0

Prestroke mm : 3.20
Tolerance mm : ± 0.05
Check tolerance mm : ± 0.10

Rack travel in mm : 10.50
Tolerance mm : ± 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : ± 0.50
Check tolerance °NW : ± 0.75

Start of delivery mark

Tolerance : ± 0.10
Check tolerance °NW : ± 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 990

Rack travel in mm : 12.00
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 180.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 400

Rack travel in mm : 4.00
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 26.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 5.5

Spred

Tolerance
cm³/1000 strokes : 4.5

Check tolerance
cm³/1000S. : 7.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : \pm 0.20

governor spring
pre-tension
click setting x : 4.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 990

Aneroid pressure hPa : 1300

Del. quantity
cm³/1000 strokes : 180.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

CONTROL LEVER

control lever
position degree : 104.0

tolerance degree : \pm 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1027

Tolerance 1/min : \pm 1

rack travel mm : 11.00

Rated speed rpm : 1081

Tolerance 1/min : \pm 4

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : \pm 0.55

Rated speed rpm : 1300

Rated speed rpm : 1028

Tolerance 1/min : \pm 1

rack travel mm : 11.00

Rated speed rpm : 1082

Tolerance 1/min : \pm 4

rack travel mm : 4.00

rack travel mm : 0.85

Tolerance mm : \pm 0.55

Rated speed rpm : 1300

Rated speed rpm : 1029

Tolerance 1/min : \pm 1

rack travel mm : 11.00

Rated speed rpm : 1083
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1030
Tolerance 1/min : + - 1
rack travel mm : 11.00

Rated speed rpm : 1084
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1031
Tolerance 1/min : + - 1
rack travel mm : 11.00

Rated speed rpm : 1085
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1032
Tolerance 1/min : + - 1
rack travel mm : 11.00

Rated speed rpm : 1086
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 76.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 400
rack travel mm : 3.50
Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.00
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 490
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 990
rack travel mm : 12.00
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 12.00
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 550
Pressure hPa : 1300
rack travel mm : 14.00
Tolerance mm : + - 0.05

Rated speed rpm : 550
Pressure hPa : -
rack travel mm : 10.40
Tolerance mm : + - 0.15

MEASUREMENT

Rated speed rpm : 550
Pressure hPa : 750
rack travel mm : 11.90
Tolerance mm : + - 0.05

Pressure hPa : 675
rack travel mm : 11.40
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1300
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 205.0

Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 550
Del. quantity
cm³/1000 strokes : 170.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 150.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 26.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Spread
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 748H

Injection pump
Pump designation : PES6P110A720RS3305
EP type number : -1
: 0 412 016 742

Governor
Governer design. : RSV300...1100P1A555
Governer no. : 0 421 833 379

Cust. part No. : 9271056

Customer-spec. information

Customer : LIEBHERR
Motor : D 926 TI-E A2
Power KW : 172.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 049

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 175
Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 207.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0
x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.20
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 900

Rack travel in mm : 10.95
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 161.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 400

Rack travel in mm : 4.90

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 36.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 5.5

Spred

Tolerance
cm³/1000 strokes : 4.5

Check tolerance
cm³/1000S. : 7.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 900

Aneroid pressure
hPa : 1300

Del. quantity
cm³/1000 strokes : 161.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

CONTROL LEVER

control lever
position degree : 97.0
tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 9.95
Rated speed rpm : 935
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 970
Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1100

rack travel mm : 4.00
Rated speed rpm : 985
Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 74.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 400
rack travel mm : 4.40
Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.90
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 510
Tolerance 1/min : + - 30

TORQUE CONTROL
Rated speed rpm : 900
rack travel mm : 10.95
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 10.95
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 550
Pressure hPa : 1300
rack travel mm : 14.00
Tolerance mm : + - 0.05

Rated speed rpm : 550
Pressure hPa : -
rack travel mm : 9.90
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 550
Pressure hPa : 640
rack travel mm : 10.70
Tolerance mm : + - 0.05

Pressure hPa : 590
rack travel mm : 10.20
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1300
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 181.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 159.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 150.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 36.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Spread
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 05.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 748I

Injection pump
Pump designation : PES6P110A720RS3305

: -1

EP type number : 0 412 016 742

Governor

Governer design. : RSV300...1100P1A555
Governer no. : 0 421 833 379

Cust. part No. : 9880883

Customer-spec. information

Customer : LIEBHERR
Motor : D 926 TI-E A2
Power KW : 210.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 049

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 175
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 207.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0

x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.

per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.20
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 990

Rack travel in mm : 12.00
Tolerance mm : + 0.05

Del. quantity
 cm³/1000 strokes : 180.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

Rated speed rpm : 400
 Rack travel in mm : 4.00
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 26.0
 Tolerance
 cm³/1000 strokes : + - 3.0
 Check tolerance
 cm³/1000S. : + - 5.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.5
 Check tolerance
 cm³/1000S. : 7.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring
 pre-tension
 click setting x : 4.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 990

Aneroid pressure
 hPa : 1300
 Del. quantity
 cm³/1000 strokes : 180.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

CONTROL LEVER

control lever
 position degree : 104.0
 tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1027
 Tolerance 1/min : + - 1
 rack travel mm : 11.00
 Rated speed rpm : 1081
 Tolerance 1/min : + - 4
 rack travel mm : 4.00
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1300

Rated speed rpm : 1028
 Tolerance 1/min : + - 1
 rack travel mm : 11.00

Rated speed rpm : 1082
 Tolerance 1/min : + - 4
 rack travel mm : 4.00
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1300

Rated speed rpm : 1029
 Tolerance 1/min : + - 1
 rack travel mm : 11.00

Rated speed rpm : 1083
 Tolerance 1/min : + - 4
 rack travel mm : 4.00
 rack travel mm : 0.85

Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1030
Tolerance 1/min : + 1
rack travel mm : 11.00

Rated speed rpm : 1084
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1031
Tolerance 1/min : + 1
rack travel mm : 11.00

Rated speed rpm : 1085
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1032
Tolerance 1/min : + 1
rack travel mm : 11.00

Rated speed rpm : 1086
Tolerance 1/min : + 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 76.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 400
rack travel mm : 3.50
Tolerance mm : + 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.00

Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 490
Tolerance 1/min : + 30

TORQUE CONTROL

Rated speed rpm : 990
rack travel mm : 12.00
Tolerance mm : + 0.05

Rated speed rpm : 500
rack travel mm : 12.00
Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 550
Pressure hPa : 1300
rack travel mm : 14.00
Tolerance mm : + 0.05

Rated speed rpm : 550
Pressure hPa : -
rack travel mm : 10.40
Tolerance mm : + 0.15

MEASUREMENT

Rated speed rpm : 550
Pressure hPa : 775
rack travel mm : 11.90
Tolerance mm : + 0.05

Pressure hPa : 675
rack travel mm : 11.40
Tolerance mm : + 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1300
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 205.0
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0

Aneroid pressure

hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 170.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm³/1000 strokes : 150.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 26.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.5
Spread
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 748K

Injection pump
Pump designation : PES6P110A720RS3305
: -1
EP type number : 0 412 016 742

Governor
Governor design. : RSV300...1100P1A555
Governor no. : 0 421 833 379

Cust. part No. : 9881130

Customer-spec. information

Customer : LIEBHERR
Motor : D 926 TI-E A2
Power KW : 195.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 049

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 175
Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 207.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008
Outside diameter : 6.0
x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.20
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 990

Rack travel in mm : 11.20
Tolerance mm : + 0.05

Del. quantity
 cm³/1000 strokes : 162.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

Rated speed rpm : 400
 Rack travel in mm : 4.90
 Tolerance mm : + - 0.10
 Del. quantity
 cm³/1000 strokes : 36.0
 Tolerance
 cm³/1000 strokes : + - 3.0
 Check tolerance
 cm³/1000S. : + - 5.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.5
 Check tolerance
 cm³/1000S. : 7.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring
 pre-tension
 click setting x : 4.75

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1000

Aneroid pressure
 hPa : 1300
 Del. quantity
 cm³/1000 strokes : 162.0
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.5
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

CONTROL LEVER

control lever
 position degree : 103.0
 tolerance degree : + - 4.0
 RATED SPEED
 rack travel mm : 10.20
 Rated speed rpm : 1030
 Tolerance 1/min : + - 5
 rack travel mm : 4.00
 Rated speed rpm : 1075
 Tolerance 1/min : + - 15
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1200
 rack travel mm : 4.00
 Rated speed rpm : 1085
 Tolerance 1/min : + - 10

LOW IDLE

control lever
 position degree : 77.0
 tolerance degree : + - 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 400
 rack travel mm : 4.40
 Tolerance mm : + - 0.10
 Testing:
 Rated speed rpm : 400
 rack travel mm : 4.90
 Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 510
Tolerance 1/min : + - 30

TORQUE CONTROL
Rated speed rpm : 990
rack travel mm : 11.20
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 11.20
Tolerance mm : + - 0.10

**ANEROID/ALTITUDE
COMPENSATOR TEST**

SETTING

Rated speed rpm : 500
Pressure hPa : 1300
rack travel mm : 14.00
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 665
rack travel mm : 11.00
Tolerance mm : + - 0.05

Pressure hPa : 600
rack travel mm : 10.50
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1300
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 186.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 5.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 158.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 150.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 36.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 5.5
Spread
Tolerance
cm3/1000 strokes : 4.5
Check tolerance
cm3/1000S. : 7.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 08.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 748N

Injection pump
Pump designation : PES6P110A720RS3305
: -1
EP type number : 0 412 016 742

Governor
Governor design. : RSV300...1100P1A555
Governor no. : 0 421 833 379

Cust. part No. : 9881243

Customer-spec. information

Customer : LIEBHERR
Motor : D 926 TI-E A2
Power KW : 183.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 049

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 175
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 207.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008
Outside diameter : 6.0
x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.20
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 990

Rack travel in mm : 10.95
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 156.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 400

Rack travel in mm : 4.90

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 36.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 5.5

Spred

Tolerance
cm³/1000 strokes : 4.5

Check tolerance
cm³/1000S. : 7.5

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 5.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 990

Aneroid pressure
hPa : 1200

Del. quantity
cm³/1000 strokes : 156.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.5

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

CONTROL LEVER

control lever
position degree : 105.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 9.95
Rated speed rpm : 1030
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1075
Tolerance 1/min : + - 10

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1200

rack travel mm : 4.00
Rated speed rpm : 1085
Tolerance 1/min : + - 10

LOW IDLE

control lever
position degree : 78.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 400
rack travel mm : 4.40
Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.90
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 515
Tolerance 1/min : + - 30

TORQUE CONTROL
Rated speed rpm : 990
rack travel mm : 10.95
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 10.95
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
rack travel mm : 14.00
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.00
Tolerance mm : + - 0.15

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 625
rack travel mm : 10.80
Tolerance mm : + - 0.05

Pressure hPa : 550
rack travel mm : 10.25
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 179.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 158.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.5

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 150.0
Tolerance
cm3/1000 strokes : + - 10.0
Check tolerance
cm3/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm3/1000 strokes : 36.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 5.5
Spread
Tolerance
cm3/1000 strokes : 4.5
Check tolerance
cm3/1000S. : 7.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 0 402 076 801

Injection pump
Pump designation : PES6P120A1320/5RS337
: 2Y
EP type number : 0 412 026 793

Governor
Governer design. : RSV350...1050P1A641
Governer no. : 0 421 833 553

Cust. part No. : 1382923

Customer-spec. information
Customer : SCANIA
Motor : DSI1172A,-C1157A

TEST BENCH REQUIREMENTS

Inlet line : 4.2

Vibration
damper
(RoBo diaphragm) : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 104

Opening pressure
bar : 251.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2
: - 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.30
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 16.75
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 263.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

Rack travel in mm : 6.00
Tolerance mm : + - 0.20

Del. quantity
cm³/1000 strokes : 20.0

Tolerance
cm³/1000 strokes : + - 4.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700
Aneroid pressure
hPa : 1500
Del. quantity
cm³/1000 strokes : 263.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

CONTROL LEVER

control lever
position degree : 33.0
tolerance degree : + - 4.0

control lever
position degree : 83.0
tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 750
rack travel mm : 15.70

Rated speed rpm : 788
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

Rated speed rpm : 751
rack travel mm : 15.70

Rated speed rpm : 789
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

Rated speed rpm : 752
rack travel mm : 15.70

Rated speed rpm : 790
Tolerance 1/min : + - 4

rack travel mm : 4.00
rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

Rated speed rpm : 753
rack travel mm : 15.70

Rated speed rpm : 791
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

Rated speed rpm : 754
rack travel mm : 15.70

Rated speed rpm : 792
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

Rated speed rpm : 755
rack travel mm : 15.70

Rated speed rpm : 793
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 850

TORQUE CONTROL
Rated speed rpm : 700
rack travel mm : 16.75
Tolerance mm : + - 0.05

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1500
rack travel mm : 16.75
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 13.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 295
rack travel mm : 14.30
Tolerance mm : + - 0.20

Pressure hPa : 640
rack travel mm : 16.00
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 188.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 13.50
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 140.0
Tolerance
cm³/1000 strokes : + - 20.0
Check tolerance
cm³/1000S. : + - 24.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 670

Injection pump
Pump designation : PE6P120A320RS7438
EP type number : 0 412 626 965

Governor
Governer design. : RQV275...1150PA1296K
Governer no. : 0 421 815 523

Cust. part No. : 1316183

Customer-spec. information

Customer : DAF
Motor : PF 235 M
Power KW : 230.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 13.50
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 16.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1201
guide sleeve
travel mm : 10.07

Tolerance mm : \pm 0.15

Rated speed rpm : 275
guide sleeve
travel mm : 1.71

Tolerance mm : \pm 0.20

Rated speed rpm : 811
guide sleeve
travel mm : 6.79

Tolerance mm : \pm 0.25

Rated speed rpm : 450
guide sleeve
travel mm : 3.85

Tolerance mm : \pm 0.25

Rated speed rpm : 1480
guide sleeve
travel mm : 13.50

Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - ?
Rated speed rpm : 1321

Rack travel in mm : 12.25
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850
Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 119.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 12.20

Rated speed rpm : 1185

Tolerance 1/min : \pm 5

Check
speed 1/min : \pm 10

rack travel mm : 4.00

Rated speed rpm : 1310

Tolerance 1/min : \pm 15

Check
speed 1/min : \pm 20

rack travel mm : 0.70
Tolerance mm : + 0.70
Rated speed rpm : 1450

LOW IDLE

control lever
position degree : 70.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.60

Testing:

Rated speed rpm : 275
rack travel mm : 5.00
Tolerance mm : + 0.10

Rated speed rpm : 395

TORQUE CONTROL

Rated speed rpm : 850
rack travel mm : 13.50
Tolerance mm : + 0.05

Rated speed rpm : 1130
rack travel mm : 13.20
Tolerance mm : + 0.10

Rated speed rpm : 1000
rack travel mm : 13.25
Tolerance mm : + 0.10

Rated speed rpm : 800
rack travel mm : 13.45
Tolerance mm : + 0.10

Rated speed rpm : 650
rack travel mm : 12.70
Tolerance mm : + 0.10

Rated speed rpm : 500
rack travel mm : 11.90
Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 875
Pressure hPa : 1500
rack travel mm : 13.50
Tolerance mm : + 0.10

Rated speed rpm : 875
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + 0.10

MEASUREMENT

Rated speed rpm : 875

Pressure hPa : 650
rack travel mm : 12.70
Tolerance mm : + 0.05

Pressure hPa : 350
rack travel mm : 10.60
Tolerance mm : + 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure

hPa : 1500
Rated speed rpm : 1130

Del. quantity
cm³/1000 strokes : 232.0

Tolerance
cm³/1000 strokes : + 2.0

Check tolerance
cm³/1000S. : + 5.0

Spread
Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

rack travel mm : 13.25
Tolerance mm : + 0.10

Aneroid pressure

hPa : -
Rated speed rpm : 600

Del. quantity
cm³/1000 strokes : 166.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spread

Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 682

Injection pump
Pump designation : PE6P120A320RS7438
EP type number : 0 412 626 965

Governor
Governor design. : RQV275...1150PA1386K
Governor no. : 0 421 815 563

Cust. part No. : 1349449

Customer-spec. information

Customer : DAF
Motor : PF 235 M (flach)
Power KW : 235.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 13.50
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 16.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1174

guide sleeve
travel mm : 7.43

Tolerance mm : + - 0.15

Rated speed rpm : 275

guide sleeve
travel mm : 1.71

Tolerance mm : + - 0.20

Rated speed rpm : 940

guide sleeve
travel mm : 5.44

Tolerance mm : + - 0.25

Rated speed rpm : 520

guide sleeve
travel mm : 3.40

Tolerance mm : + - 0.25

Rated speed rpm : 1427

guide sleeve
travel mm : 12.00

Tolerance mm : + - 0.25

Rated speed rpm : 1520

guide sleeve
travel mm : 13.50

Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1401

Rack travel in mm : 12.20

Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850

Aneroid pressure

hPa : 1500

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever

position degree : 110.0

tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 12.20

Rated speed rpm : 1185

Tolerance 1/min : + - 5

Check

speed 1/min : + - 10

rack travel mm : 4.00

Rated speed rpm : 1295

Tolerance 1/min : + - 15

Check

speed 1/min : + - 20

rack travel mm : 0.70
Tolerance mm : + - 0.70
Rated speed rpm : 1450

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.60

Testing:

Rated speed rpm : 275
rack travel mm : 5.00
Tolerance mm : + - 0.10

Rated speed rpm : 395

TORQUE CONTROL

Rated speed rpm : 850
rack travel mm : 13.50
Tolerance mm : + - 0.05

Rated speed rpm : 1130
rack travel mm : 13.20
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 13.35
Tolerance mm : + - 0.10

Rated speed rpm : 800
rack travel mm : 13.45
Tolerance mm : + - 0.10

Rated speed rpm : 650
rack travel mm : 12.70
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 12.00
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 875
Pressure hPa : 1500
rack travel mm : 13.50
Tolerance mm : + - 0.10

Rated speed rpm : 875
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 875
Pressure hPa : 650
rack travel mm : 12.70
Tolerance mm : + - 0.05

Pressure hPa : 350
rack travel mm : 10.60
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 1130
Del. quantity
cm³/1000 strokes : 232.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 13.35
Tolerance mm : + - 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 166.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spread

Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.

See microcard(s) W400/...

Edition : 04.06.98
Test oil : ISO 4113

Combination No. : 0 402 648 799

Injection pump
Pump designation : PE8P120A320LS7847-2
EP type number : 0 412 628 885

Governor
Governor design. : RQ300/1050PA1030-28
Governor no. : 0 421 801 778

Cust. part No. : 0260744102

Customer-spec. information

Customer : MB-NFZ
Motor : OM442 LA
Power KW : 280.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 5.55
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 8- 7- 2- 6- 3
: - 5- 4- 1

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Barrel no. : 8

BASIC SETTING

Rated speed rpm : 550

Rack travel in mm : 14.80
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 239.0

Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spred
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 9.0
 Rated speed rpm : 300
 Rack travel in mm : 5.50
 Tolerance mm : + 0.10
 Del. quantity cm³/1000 strokes : 13.0
 Tolerance cm³/1000 strokes : + 3.0
 Check tolerance cm³/1000S. : + 6.0
 Spred
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 10.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1104
 guide sleeve
 travel mm : 6.84
 Tolerance mm : + 0.10
 Rated speed rpm : 300
 guide sleeve
 travel mm : 1.94
 Tolerance mm : + 0.10
 Rated speed rpm : 1050
 guide sleeve
 travel mm : 6.50
 Tolerance mm : + 0.10
 Rated speed rpm : 732
 guide sleeve
 travel mm : 6.13
 Tolerance mm : + 0.10
 Rated speed rpm : 426

guide sleeve
 travel mm : 4.29
 Tolerance mm : + 0.10
 Rated speed rpm : 540
 guide sleeve
 travel mm : 6.00
 Tolerance mm : + 0.10
 Rated speed rpm : 1270
 guide sleeve
 travel mm : 11.50
 Tolerance mm : + 0.50
 Rated speed rpm : 828
 guide sleeve
 travel mm : 6.38
 Tolerance mm : + 0.10

GUIDE SLEEVE POSITION

control lever
 position degree : 109
 Rated speed rpm : 600
 Rack travel in mm : 20.00
 Tolerance mm : + 0.80

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 550
 Aneroid pressure hPa : 1200
 Del. quantity cm³/1000 strokes : 239.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spred
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever
 position degree : 99.0
 tolerance degree : + 4.0
 RATED SPEED
 rack travel mm : 13.30
 Rated speed rpm : 1098
 Tolerance 1/min : + 8

rack travel mm : 4.00
Rated speed rpm : 1190
Tolerance 1/min : + - 15

rack travel mm : 0.75
Tolerance mm : + - 0.75
Rated speed rpm : 1350

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 200

CRT mm min. : > 7.20

Testing:

Rated speed rpm : 300
rack travel mm : 5.50
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 415
Tolerance 1/min : + - 20

TORQUE CONTROL

Rated speed rpm : 550
rack travel mm : 14.80
Tolerance mm : + - 0.05

Rated speed rpm : 1050
rack travel mm : 14.30
Tolerance mm : + - 0.10

Rated speed rpm : 850
rack travel mm : 14.60
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 400
Pressure hPa : 1200
rack travel mm : 14.80
Tolerance mm : + - 0.05

Rated speed rpm : 400
Pressure hPa : -
rack travel mm : 11.35
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 400
Pressure hPa : 300
rack travel mm : 12.55
Tolerance mm : + - 0.20

Pressure hPa : 450
rack travel mm : 13.85
Tolerance mm : + - 0.20

Start interlock

Rated speed rpm : > 100
Rated speed rpm : > 220

Check
speed 1/min : > 80
Check
speed 1/min : > 240

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 1050
Del. quantity
cm³/1000 strokes : 217.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 14.60
Tolerance mm : + - 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 144.0
Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : +
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm³/1000 strokes : 210.0
Tolerance
cm³/1000 strokes : +
Check tolerance
cm³/1000S. : +
20.0 24.0

LOW IDLE

Rated speed rpm : 300
Rack travel in mm : 5.50
Tolerance mm : +
0.10
Del. quantity
cm³/1000 strokes : 13.0
Tolerance
cm³/1000 strokes : +
3.0
Check tolerance
cm³/1000S. : +
6.0
Spred
Tolerance
cm³/1000 strokes : 6.0
Check tolerance
cm³/1000S. : 10.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 05.06.98
Test oil : ISO 4113

Combination No. : 0 402 746 645

Injection pump
Pump designation : PES6P120A320RS7364
EP type number : 0 412 726 930

Governor
Governor design. : RQV300...1050PA1204
Governor no. : 0 421 814 123

Cust. part No. : CCEP 5148A 66-236

Customer-spec. information

Customer : RENAULT V.I.
Motor : MIDR 06.20.45D41
Power KW : 219.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 2 417 413 078

Inlet press. bar : 2.5
Tolerance bar : + - 0.1

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 4.55
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 20.25
Tolerance mm : + - 0.75

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

°NW after s.o.d. : -0.40
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

CRT ZERO POSITION

Rack travel in mm : 13.90
Tolerance mm : + - 0.05

BASIC SETTING

Rated speed rpm	:	600
Del. quantity cm ³ /1000 strokes	:	290.0
Tolerance cm ³ /1000 strokes	:	+ - 1.0
Check tolerance cm ³ /1000S.	:	+ - 4.0
Spred	:	
Tolerance cm ³ /1000 strokes	:	5.0
Check tolerance cm ³ /1000S.	:	9.0

Rated speed rpm	:	300
Rack travel in mm	:	-7.60
Tolerance mm	:	+ - 0.10
Del. quantity cm ³ /1000 strokes	:	26.0
Tolerance cm ³ /1000 strokes	:	+ - 2.0
Check tolerance cm ³ /1000S.	:	+ - 5.0
Spred	:	
Tolerance cm ³ /1000 strokes	:	8.0
Check tolerance cm ³ /1000S.	:	12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm	:	1135
guide sleeve		
travel mm	:	8.45
Tolerance mm	:	+ - 0.25

Rated speed rpm	:	300
guide sleeve		
travel mm	:	1.33
Tolerance mm	:	+ - 0.25

Rated speed rpm	:	752
guide sleeve		
travel mm	:	6.09
Tolerance mm	:	+ - 0.25

Rated speed rpm	:	365
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guide sleeve		
travel mm	:	2.40
Tolerance mm	:	+ - 0.25
Rated speed rpm	:	415
guide sleeve		
travel mm	:	3.28
Tolerance mm	:	+ - 0.25
Rated speed rpm	:	460
guide sleeve		
travel mm	:	3.86
Tolerance mm	:	+ - 0.25
Rated speed rpm	:	1460
guide sleeve		
travel mm	:	11.50
Tolerance mm	:	+ - 0.50

GUIDE SLEEVE POSITION

control lever		
position degree	:	- 1
Rated speed rpm	:	1230
Rack travel in mm	:	11.70
Tolerance mm	:	+ - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm	:	600
Aneroid pressure		
hPa	:	1000
Del. quantity cm ³ /1000 strokes	:	290.0
Tolerance cm ³ /1000 strokes	:	+ - 1.0
Check tolerance cm ³ /1000S.	:	+ - 4.0
Spred	:	
Tolerance cm ³ /1000 strokes	:	5.0
Check tolerance cm ³ /1000S.	:	9.0

CONTROL LEVER

control lever		
position degree	:	303.0
tolerance degree	:	+ - 4.0

RATED SPEED		
rack travel mm	:	-1.00
Rated speed rpm	:	1145
Tolerance 1/min	:	+ - 5

rack travel mm : -9.90
Rated speed rpm : 1315
Tolerance 1/min : + 15

rack travel mm : -13.40
Tolerance mm : + 0.50
Rated speed rpm : 1400

LOW IDLE

control lever
position degree : 267.0
tolerance degree : + 4.0

Testing:

Rated speed rpm : 300
rack travel mm : -7.60
Tolerance mm : + 0.10

Rated speed rpm : 200

CRT mm max. : < -5.10

Rated speed rpm : 360

TORQUE CONTROL

Rated speed rpm : 600

Rated speed rpm : 1050
Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : -2.55
Tolerance mm : + 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 240
rack travel mm : -1.45
Tolerance mm : + 0.15

Pressure hPa : 400
rack travel mm : -0.50
Tolerance mm : + 0.05

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 230

Check
speed 1/min : > 80
Check
speed 1/min : < 250

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 1050
Del. quantity
cm³/1000 strokes : 298.0
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 164.0
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + 0.75
Del. quantity
cm³/1000 strokes : 145.0
Tolerance
cm³/1000 strokes : + 15.0
Check tolerance
cm³/1000S. : + 19.0

LOW IDLE

Rated speed rpm : 300

Rack travel in mm : -7.60

Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 26.0

Tolerance
cm³/1000 strokes : + 2.0

Check tolerance
cm³/1000S. : + 5.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 04.06.98
Test oil : ISO 4113

Combination No. : 0 402 746 882

Injection pump
Pump designation : PES6P120A320RS7156
: -1
EP type number : 0 412 726 830

Governor
Governor design. : RQV350...1050PA941
: -1
Governor no. : 0 421 813 887

Cust. part No. :

Customer-spec. information

Customer : PERKINS
Motor : 2006 TWH
Power KW : 261.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 2.0

Test nozzle holder
assembly : 1 688 901 019

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.55
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 4- 2- 6- 3-
: 5

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 270.0

Tolerance _____
cm³/1000 strokes : + - 1.0

Check tolerance _____
cm³/1000S. : + - 4.0

Spred

Tolerance _____
cm³/1000 strokes : 5.0

Check tolerance _____
cm³/1000S. : 9.0

Rated speed rpm : 350

Rack travel in mm : 8.10
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 66.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 5.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1104
guide sleeve
travel mm : 5.79

Tolerance mm : + - 0.15

Rated speed rpm : 350
guide sleeve
travel mm : 1.28

Tolerance mm : + - 0.20

Rated speed rpm : 1030
guide sleeve
travel mm : 5.00

Tolerance mm : + - 0.25

Rated speed rpm : 530
guide sleeve
travel mm : 5.00

Tolerance mm : + - 0.25

Rated speed rpm : 1350
guide sleeve
travel mm : 11.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : 105
Rated speed rpm : 800

Rack travel in mm : 16.50
Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
Aneroid pressure
hPa : 1200

Del. quantity
cm³/1000 strokes : 270.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 48.0
tolerance degree : + - 4.0

control lever
position degree : 101.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 13.00
Rated speed rpm : 1100
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1195
Tolerance 1/min : + - 15

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1270

LOW IDLE		Rated speed rpm : 500
control lever		Pressure hPa : 560
position degree : 70.0		rack travel mm : 11.90
tolerance degree : + - 4.0		Tolerance mm : + - 0.20
control lever		Pressure hPa : 710
position degree : 16.0		rack travel mm : 13.15
tolerance degree : + - 4.0		Tolerance mm : + - 0.05
Setting point w/out bumper spring		Start interlock
Rated speed rpm : 200		Rated speed rpm : > 100
CNT mm min. : > 10.00		Rated speed rpm : < 300
Testing:		Check
Rated speed rpm : 350		speed 1/min : > 80
rack travel mm : 8.10		Check
Tolerance mm : + - 0.10		speed 1/min : < 320
rack travel mm : 2.00		FUEL DELIVERY CHARACTERISTICS
Rated speed rpm : 430		Aneroid pressure
Tolerance 1/min : + - 30		hPa : 1200
Rated speed rpm : 395		Rated speed rpm : 600
TORQUE CONTROL		Del. quantity
Rated speed rpm : 1050		cm3/1000 strokes : 278.0
rack travel mm : 14.05		Tolerance
Tolerance mm : + - 0.05		cm3/1000 strokes : + - 3.0
Rated speed rpm : 600		Check tolerance
rack travel mm : 14.10		cm3/1000S. : + - 6.0
Tolerance mm : + - 0.10		Spread
ANEROID/ALTITUDE COMPENSATOR TEST		Tolerance
SETTING		cm3/1000 strokes : 8.0
Rated speed rpm : 500		Check tolerance
Pressure hPa : 1200		cm3/1000S. : 12.0
rack travel mm : 14.05		Aneroid pressure
Tolerance mm : + - 0.05		hPa : -
Rated speed rpm : 500		Rated speed rpm : 600
Pressure hPa : -		Del. quantity
rack travel mm : 10.90		cm3/1000 strokes : 183.0
Tolerance mm : + - 0.20		Tolerance
MEASUREMENT		cm3/1000 strokes : + - 1.0
		Check tolerance
		cm3/1000S. : + - 4.0
		STARTING FUEL DELIVERY
		Rated speed rpm : 100
		Del. quantity
		cm3/1000 strokes : 205.0
		Tolerance
		cm3/1000 strokes : + - 20.0

Check tolerance
cm³/1000S. : +⁻ 24.0

LOW IDLE

Rated speed rpm : 350

Rack travel in mm : 8.10

Tolerance mm : +⁻ 0.10

Del. quantity
cm³/1000 strokes : 66.0

Tolerance
cm³/1000 strokes : +⁻ 3.0

Check tolerance
cm³/1000S. : +⁻ 5.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 04.06.98
Test oil : ISO 4113

Combination No. : 0 402 746 957

Injection pump
Pump designation : PES6P120A720RS7292
: -1
EP type number : 0 412 726 939

Governor
Governor design. : RQV350...1150PA1074
: -2K
Governor no. : 0 421 815 367

Cust. part No. : 0250741002

Customer-spec. information

Customer : MB-NFZ
Motor : OM366LA
Power KW : 157.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 100
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5

Tolerance bar : + 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.00
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 3.30
Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1150

Rack travel in mm : 14.10
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 269.0

Tolerance cm³/1000 strokes : + 1.0

Check tolerance cm³/1000S. : + 4.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

Rated speed rpm : 350

Rack travel in mm : 6.00
Tolerance mm : + 0.10

Del. quantity cm³/1000 strokes : 13.0

Tolerance cm³/1000 strokes : + 3.0

Check tolerance cm³/1000S. : + 6.0

Spred

Tolerance cm³/1000 strokes : 4.0

Check tolerance cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1206

guide sleeve
travel mm : 9.35
Tolerance mm : + 0.15

Rated speed rpm : 350

guide sleeve
travel mm : 1.53
Tolerance mm : + 0.20

Rated speed rpm : 855

guide sleeve
travel mm : 5.56
Tolerance mm : + 0.25

Rated speed rpm : 550
guide sleeve
travel mm : 3.17
Tolerance mm : + 0.25

Rated speed rpm : 1480
guide sleeve
travel mm : 13.50
Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1331

Rack travel in mm : 13.50
Tolerance mm : + 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1150
Aneroid pressure hPa : 1500
Del. quantity cm³/1000 strokes : 269.0
Tolerance cm³/1000 strokes : + 1.0
Check tolerance cm³/1000S. : + 4.0
Spred
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

CONTROL LEVER

control lever
position degree : 109.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 13.10
Rated speed rpm : 1195
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1325
Tolerance 1/min : + 15

rack travel mm : 0.70
Tolerance mm : + - 0.70
Rated speed rpm : 1400

LOW IDLE

control lever
position degree : 65.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 6.90

Testing:

Rated speed rpm : 350
rack travel mm : 6.00
Tolerance mm : + - 0.10

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1150
rack travel mm : 14.10
Tolerance mm : + - 0.05

Rated speed rpm : 950
rack travel mm : 13.95
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 13.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1150
Pressure hPa : 1500
rack travel mm : 14.10
Tolerance mm : + - 0.05

Rated speed rpm : 1150
Pressure hPa : -
rack travel mm : 10.10
Tolerance mm : + - 0.15

MEASUREMENT

Rated speed rpm : 1150

Pressure hPa : 400
rack travel mm : 10.90
Tolerance mm : + - 0.05

Pressure hPa : 850
rack travel mm : 12.50
Tolerance mm : + - 0.15

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 200

Check
speed 1/min : > 80
Check
speed 1/min : < 250

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 13.30
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 265.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 120.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Set starting CRT at K-cam.

Rated speed rpm : 100
rack travel mm : 13.50
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 150.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 6.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 13.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spred
Tolerance
cm³/1000 strokes : 4.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 15.06.98
Test oil : ISO 4113

Combination No. : 0 400 876 430

Injection pump
Pump designation : PES6A95D410RS2864
EP type number : 0 410 896 888

Governor
Governor design. : RSV400...1050A0C2263
: -10L
Governor no. : 0 420 232 619

Cust. part No. : 87 801 603

Customer-spec. information
Customer : FNH-GEOTECH
Motor : P 396
Power KW : 142.0

TEST BENCH REQUIREMENTS

Inlet Line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 15.20
Tolerance mm : + 0.05

Del. quantity
cm3/1000 strokes : 154.0

Tolerance
cm3/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 450

Rack travel in mm : 5.70
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 15.0
Tolerance

cm³/1000 strokes : + - 2.0
Check tolerance

cm³/1000S. : + - 4.5
Spred

Tolerance
cm³/1000 strokes : 5.5
Check tolerance

cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750

Aneroid pressure
hPa : 1200

Del. quantity
cm³/1000 strokes : 154.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
positi ... degree : 96.0
tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1093
rack travel mm : 12.40

Rated speed rpm : 1158
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1270

Rated speed rpm : 1094
rack travel mm : 12.40

Rated speed rpm : 1159
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1270

Rated speed rpm : 1095
rack travel mm : 12.40

Rated speed rpm : 1160
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1270

Rated speed rpm : 1096
rack travel mm : 12.40

Rated speed rpm : 1161
Tolerance 1/min : + - 5

rack travel mm	:	4.00		Rated speed rpm	:	500
rack travel mm	:	0.85		rack travel mm	:	15.25
Tolerance mm	:	+/- 0.55		Tolerance mm	:	+/- 0.10
Rated speed rpm	:	1270		Rated speed rpm	:	1050
				rack travel mm	:	12.90
Rated speed rpm	:	1097		Tolerance mm	:	+/- 0.05
rack travel mm	:	12.40				
				Rated speed rpm	:	1050
Rated speed rpm	:	1162		rack travel mm	:	13.35
Tolerance 1/min	:	+/- 5		Tolerance mm	:	+/- 0.10
rack travel mm	:	4.00				
				Rated speed rpm	:	950
rack travel mm	:	0.85		rack travel mm	:	14.25
Tolerance mm	:	+/- 0.55		Tolerance mm	:	+/- 0.10
Rated speed rpm	:	1270				
				ANEROID/ALTITUDE COMPENSATOR TEST		
				SETTING		
Rated speed rpm	:	1098		Rated speed rpm	:	500
rack travel mm	:	12.40		Pressure hPa	:	1200
				rack travel mm	:	15.25
Rated speed rpm	:	1163		Tolerance mm	:	+/- 0.10
Tolerance 1/min	:	+/- 5				
rack travel mm	:	4.00		Rated speed rpm	:	500
				Pressure hPa	:	-
rack travel mm	:	0.85		rack travel mm	:	11.10
Tolerance mm	:	+/- 0.55		Tolerance mm	:	+/- 0.05
Rated speed rpm	:	1270				

LOW IDLE

control lever
position degree : 74.0
tolerance degree : +/- 4.0

Setting point w/out bumper spring

Rated speed rpm : 450
rack travel mm : 5.20
Tolerance mm : +/- 0.10

Testing:

Rated speed rpm : 450
rack travel mm : 5.70
Tolerance mm : +/- 0.10

rack travel mm : 2.00
Rated speed rpm : 580
Tolerance 1/min : +/- 30

TORQUE CONTROL
Rated speed rpm : 750
rack travel mm : 15.20
Tolerance mm : +/- 0.05

Rated speed rpm	:	500
Pressure hPa	:	1200
rack travel mm	:	15.25
Tolerance mm	:	+/- 0.10
Rated speed rpm	:	500
Pressure hPa	:	-
rack travel mm	:	11.10
Tolerance mm	:	+/- 0.05
MEASUREMENT		
Rated speed rpm	:	500
Pressure hPa	:	750
rack travel mm	:	13.70
Tolerance mm	:	+/- 0.05
Pressure hPa	:	500
rack travel mm	:	11.80
Tolerance mm	:	+/- 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa	:	-
Rated speed rpm	:	500
Del. quantity cm ³ /1000 strokes	:	98.5
Tolerance cm ³ /1000 strokes	:	+/- 1.0
Check tolerance cm ³ /1000S.	:	+/- 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.00
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 163.0
Tolerance
cm³/1000 strokes : + - 8.0
Check tolerance
cm³/1000S. : + - 11.0

LOW IDLE

Rated speed rpm : 450
Rack travel in mm : 5.70
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 15.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 16.06.98
Test oil : ISO 4113

Combination No. : 9 400 030 707

Injection pump
Pump designation : PES6A100D320/3RS3511
EP type number : 9 410 037 253

Governor
Governor design. : RQV400...1250AB1320R
Governor no. : F 002 A30 000

Cust. part No. : TATA-CUMMINS

Customer-spec. information
Customer : CUMMINS
Motor : 6BT - 145 BHP

TEST BENCH REQUIREMENTS

Inlet line : 3.2;

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 9 451 037 430

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 3.10
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 6.00
Tolerance : + 0.10
Check tolerance °NW : + 0.29

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 12.75

Tolerance mm : \pm 0.05

Rack travel in mm : 8.30
Tolerance mm : \pm 0.10

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1347
guide sleeve
travel mm : 8.48
Tolerance mm : \pm 0.15

Rated speed rpm : 400
guide sleeve
travel mm : 1.71
Tolerance mm : \pm 0.20

Rated speed rpm : 880
guide sleeve
travel mm : 4.97
Tolerance mm : \pm 0.25

Rated speed rpm : 499
guide sleeve
travel mm : 2.75
Tolerance mm : \pm 0.25

Rated speed rpm : 549
guide sleeve
travel mm : 3.30
Tolerance mm : \pm 0.25

Rated speed rpm : 560
guide sleeve
travel mm : 3.37
Tolerance mm : \pm 0.25

Rated speed rpm : 1620
guide sleeve
travel mm : 11.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1250

Rack travel in mm : 16.00
Tolerance mm : \pm 1.30

CONTROL LEVER

control lever
position degree : 62.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 11.75
Rated speed rpm : 1340
Tolerance 1/min : \pm 5

rack travel mm : 4.00
Rated speed rpm : 1475
Tolerance 1/min : \pm 15

rack travel mm : 0.50
Tolerance mm : \pm 0.50
Rated speed rpm : 1530

LOW IDLE

control lever
position degree : 18.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 100

CRT mm min. : > 9.00

Testing:

Rated speed rpm : 400
rack travel mm : 8.30
Tolerance mm : \pm 0.10

rack travel mm : 2.00
Rated speed rpm : 795
Tolerance 1/min : \pm 30

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 12.75
Tolerance mm : \pm 0.05

Rated speed rpm : 1250

ANEROID/ALTITUDE
COMPENSATOR TEST

SETTING

Rated speed rpm : 550
Pressure hPa : 750
Tolerance mm : \pm 0.05

Rated speed rpm : 550
Pressure hPa : -
rack travel mm : 11.25
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 550

Pressure hPa : 445
rack travel mm : 12.00
Tolerance mm : \pm 0.20

Pressure hPa : 390
rack travel mm : 11.65
Tolerance mm : \pm 0.20

Start interlock

Rated speed rpm : > 170
Rated speed rpm : > 300

Check
speed 1/min : < 190
Check
speed 1/min : < 340

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 15.50
Tolerance mm : \pm 0.50

LOW IDLE

Rack travel in mm : 8.30
Tolerance mm : \pm 0.10

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 16.06.98
Test oil : ISO 4113

Combination No. : 0 402 066 709AA

Injection pump
Pump designation : PES6P120A120RS3358
EP type number : 0 412 026 784

Governor
Governer design. : RSV475...1100PCA632
Governer no. : 0 421 833 539

Cust. part No. : 3934128

Customer-spec. information

Customer : CDC
Motor : 6BTA ELITE
Power KW : 130.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 103

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Start of delivery blocking

°NW after s.o.d. : 6.75
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1100

Rack travel in mm : 11.20
Tolerance mm : + 0.05

Del. quantity
 cm³/1000 strokes : 138.5
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

Rated speed rpm : 475
 Rack travel in mm : 5.40
 Tolerance mm : + - 0.20
 Del. quantity
 cm³/1000 strokes : 24.5
 Tolerance
 cm³/1000 strokes : + - 2.0
 Check tolerance
 cm³/1000S. : + - 4.5
 Spread
 Tolerance
 cm³/1000 strokes : 6.0
 Check tolerance
 cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
 position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + - 0.20
 governor spring
 pre-tension
 click setting x : 4.25

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100

Aneroid pressure
 hPa : 1500
 Del. quantity
 cm³/1000 strokes : 138.5
 Tolerance
 cm³/1000 strokes : + - 1.0
 Check tolerance
 cm³/1000S. : + - 3.0
 Spread
 Tolerance
 cm³/1000 strokes : 4.0
 Check tolerance
 cm³/1000S. : 7.5

CONTROL LEVER

control lever
 position degree : 93.0
 tolerance degree : + - 4.0
 RATED SPEED
 rack travel mm : 10.20
 Rated speed rpm : 1145
 Tolerance 1/min : + - 5
 Check
 speed 1/min : + - 10
 rack travel mm : 5.70
 Rated speed rpm : 1230
 Tolerance 1/min : + - 5
 Check
 speed 1/min : + - 10
 rack travel mm : 0.85
 Tolerance mm : + - 0.55
 Rated speed rpm : 1400

LOW IDLE

control lever
 position degree : 78.0
 tolerance degree : + - 4.0
 Control lever difference
 Grad : 15.0
 tolerance degree : + - 6.0
 Setting point w/out bumper spring
 Rated speed rpm : 475
 rack travel mm : 4.90
 Tolerance mm : + - 0.10
 Rated speed rpm : 100

CRT mm min. : < 19.00

Testing:

Rated speed rpm : 475
rack travel mm : 5.40
Tolerance mm : + - 0.20

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 11.20
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 12.00
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1500

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.30
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 975
rack travel mm : 11.50
Tolerance mm : + - 0.20

Pressure hPa : 545
rack travel mm : 9.85
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
Del. quantity
cm3/1000 strokes : 170.0
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0

Spred
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm3/1000 strokes : 102.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 21.00
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 165.0
Tolerance
cm3/1000 strokes : + - 20.0
Check tolerance
cm3/1000S. : + - 25.0

LOW IDLE

Rated speed rpm : 475

Rack travel in mm : 5.40
Tolerance mm : + - 0.20
Del. quantity
cm3/1000 strokes : 24.5
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 4.5
Spred
Tolerance
cm3/1000 strokes : 6.0
Check tolerance
cm3/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 07.05.98
Test oil : ISO 4113

Combination No. : 0 403 466 177

Injection pump
Pump designation : PES6MW100/120RS1238
EP type number : 0 413 406 237

Governor
Governor design. : RSV450...1100MWOA413
Governor no. : 0 420 085 304

Cust. part No. : 3931283

Customer-spec. information

Customer : CDC
Motor : 6 CT
Power KW : 123.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 014

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 2.80
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 7.50
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference
and maximum rack travel : 15.00
Difference ° CS : 2.00

BASIC SETTINGRated speed rpm : 1100

Rack travel in mm : 10.25
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 119.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 450

Rack travel in mm : 5.50
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 23.0
Tolerancecm³/1000 strokes : + - 2.0
Check tolerancecm³/1000S. : + - 4.5
SpredTolerance
cm³/1000 strokes : 3.5
Check tolerancecm³/1000S. : 5.5

**(B) SETTING OF INJECTION PUMP
WITH GOVERNOR**

GUIDE SLEEVE POSITIONcontrol lever
position degree : - 3
Rated speed rpm : 800Rack travel in mm : 0.50
Tolerance mm : + - 0.20governor spring
pre-tension
click setting x : 3.75

FULL LOAD DELIVERY AT FULL LOAD STOPRated speed rpm : 1100
Aneroid pressure

hPa : 1200

Del. quantity
cm³/1000 strokes : 119.0Tolerance
cm³/1000 strokes : + - 1.0Check tolerance
cm³/1000S. : + - 4.0Spred
Tolerancecm³/1000 strokes : 4.0
Check tolerancecm³/1000S. : 7.5

CONTROL LEVERcontrol lever
position degree : 97.0
tolerance degree : + - 4.0**RATED SPEED**rack travel mm : 9.25
Rated speed rpm : 1185Tolerance 1/min : + - 5
Checkspeed 1/min : + - 10
rack travel mm : 4.00Rated speed rpm : 1280
Tolerance 1/min : + - 5Check
speed 1/min : + - 10
rack travel mm : 1.00Tolerance mm : + - 0.70
Rated speed rpm : 1450rack travel mm : 4.00
Rated speed rpm : 1290Tolerance 1/min : + - 15
Check

speed 1/min : + - 20

LOW IDLE

control lever
position degree : 83.0
tolerance degree : \pm 4.0

Control lever difference
Grad : 14.0
tolerance degree : \pm 6.0

Setting point w/out bumper spring

Rated speed rpm : 450
rack travel mm : 5.00
Tolerance mm : \pm 0.10

Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 450
rack travel mm : 5.50
Tolerance mm : \pm 0.10

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 10.25
Tolerance mm : \pm 0.05

Rated speed rpm : 700
rack travel mm : 11.30
Tolerance mm : \pm 0.10

Rated speed rpm : 1000
rack travel mm : 10.60
Tolerance mm : \pm 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.50
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 590
rack travel mm : 11.10

Tolerance mm : \pm 0.20
Pressure hPa : 545
rack travel mm : 10.90
Tolerance mm : \pm 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 700
Del. quantity
cm³/1000 strokes : 139.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 5.0
Spread
Tolerance
cm³/1000 strokes : 6.0
Check tolerance
cm³/1000S. : 9.0

rack travel mm : 10.60
Tolerance mm : \pm 0.20

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 117.0
Tolerance
cm³/1000 strokes : \pm 1.0
Check tolerance
cm³/1000S. : \pm 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : \pm 1.00
Del. quantity
cm³/1000 strokes : 177.0
Tolerance
cm³/1000 strokes : \pm 10.0
Check tolerance
cm³/1000S. : \pm 13.0

LOW IDLE

Rated speed rpm : 450
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 23.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 667

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1278K
Governor no. : 0 421 815 509

Cust. part No. : 1310221/1

Customer-spec. information

Customer : DAF
Motor : XF 315 M
Power KW : 315.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 140
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 13.40
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 318.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.20
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 13.5

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1077
guide sleeve

travel mm : 10.24
Tolerance mm : + - 0.15

Rated speed rpm : 275
guide sleeve

travel mm : 2.04
Tolerance mm : + - 0.20

Rated speed rpm : 704
guide sleeve

travel mm : 6.53
Tolerance mm : + - 0.25

Rated speed rpm : 400

guide sleeve
travel mm : 3.92
Tolerance mm : + - 0.25

Rated speed rpm : 1310
guide sleeve

travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1

Rated speed rpm : 1158

Rack travel in mm : 12.00
Tolerance mm : + - 2.70

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980

Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 318.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 119.0
tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 12.40
Rated speed rpm : 1040

Tolerance 1/min : + - 5
Check

speed 1/min : + - 10

rack travel mm : 4.00
Rated speed rpm : 1145

Tolerance 1/min : + - 15
Check

speed 1/min : + - 20

rack travel mm : 0.50

Tolerance mm : \pm 0.50
Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 72.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 6.60

Testing:

Rated speed rpm : 275
rack travel mm : 5.20
Tolerance mm : \pm 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 13.40
Tolerance mm : \pm 0.05

Rated speed rpm : 750
rack travel mm : 13.35
Tolerance mm : \pm 0.05

Rated speed rpm : 700
rack travel mm : 13.05
Tolerance mm : \pm 0.10

Rated speed rpm : 600
rack travel mm : 12.55
Tolerance mm : \pm 0.10

Rated speed rpm : 500
rack travel mm : 12.05
Tolerance mm : \pm 0.10

Rated speed rpm : 1000
rack travel mm : 13.40
Tolerance mm : \pm 0.10

Rated speed rpm : 980
rack travel mm : 13.80
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 13.40
Tolerance mm : \pm 0.05

Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 8.55
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 980
Pressure hPa : 520
rack travel mm : 12.20
Tolerance mm : \pm 0.05

Pressure hPa : 210
rack travel mm : 9.80
Tolerance mm : \pm 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 342.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 13.05
Tolerance mm : \pm 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 195.0

Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 4.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275
Rack travel in mm : 5.20
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 13.5
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0
Speed
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 668

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1278
: -1K
Governor no. : 0 421 815 510

Cust. part No. : 1310220/1

Customer-spec. information

Customer : DAF
Motor : XF 280 M
Power KW : 280.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 145
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 12.60

Tolerance mm : + - 0.05
Del. quantity cm³/1000 strokes : 303.0

Tolerance cm³/1000 strokes : + - 1.0

Check tolerance cm³/1000S. : + - 4.0

Spred

Tolerance cm³/1000 strokes : 5.0

Check tolerance cm³/1000S. : 9.0

Rated speed rpm : 275
Rack travel in mm : 5.20
Tolerance mm : + - 0.10
Del. quantity cm³/1000 strokes : 13.5
Tolerance cm³/1000 strokes : + - 3.0
Check tolerance cm³/1000S. : + - 6.0
Spred
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1062
guide sleeve travel mm : 10.04
Tolerance mm : + - 0.15

Rated speed rpm : 275
guide sleeve travel mm : 2.04
Tolerance mm : + - 0.20

Rated speed rpm : 697
guide sleeve travel mm : 6.48
Tolerance mm : + - 0.25

Rated speed rpm : 400

guide sleeve travel mm : 3.92
Tolerance mm : + - 0.25
Rated speed rpm : 1310
guide sleeve travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
Rated speed rpm : 1171
Rack travel in mm : 10.70
Tolerance mm : + - 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
Aneroid pressure hPa : 1500
Del. quantity cm³/1000 strokes : 303.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spred
Tolerance cm³/1000 strokes : 5.0
Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 118.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 11.35
Rated speed rpm : 1050
Tolerance 1/min : + - 5

Check
speed 1/min : + - 10
rack travel mm : 4.00

Rated speed rpm : 1150
Tolerance 1/min : + - 15
Check
speed 1/min : + - 20

rack travel mm : 0.50

Tolerance mm : + - 0.50
Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 71.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175
CRT mm min. : > 6.50

Testing:

Rated speed rpm : 275
rack travel mm : 5.20
Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 12.60
Tolerance mm : + - 0.05

Rated speed rpm : 980
rack travel mm : 12.35
Tolerance mm : + - 0.10

Rated speed rpm : 900
rack travel mm : 12.60
Tolerance mm : + - 0.10

Rated speed rpm : 700
rack travel mm : 12.30
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 11.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 11.40
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 775
Pressure hPa : 1500
rack travel mm : 12.65
Tolerance mm : + - 0.05

Rated speed rpm : 775
Pressure hPa : -
rack travel mm : 8.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 775
Pressure hPa : 450
rack travel mm : 12.10
Tolerance mm : + - 0.05

Pressure hPa : 170
rack travel mm : 9.90
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1500
Rated speed rpm : 980
Del. quantity cm³/1000 strokes : 272.0
Tolerance cm³/1000 strokes : + - 2.0
Check tolerance cm³/1000S. : + - 5.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

rack travel mm : 12.60
Tolerance mm : + - 0.10

Aneroid pressure hPa : -
Rated speed rpm : 600
Del. quantity cm³/1000 strokes : 184.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spread
Tolerance cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.20

Tolerance mm : + 0.10

Del. quantity

cm³/1000 strokes : 13.5

Tolerance

cm³/1000 strokes : + 3.0

Check tolerance

cm³/1000S. : + 6.0

Spred

Tolerance

cm³/1000 strokes : 8.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 673

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1300K
Governor no. : 0 421 815 527

Cust. part No. : 1315099

Customer-spec. information

Customer : DAF
Motor : XF 250 M
Power KW : 250.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 11.85
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 283.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.20
Tolerance mm : \pm 0.10
Del. quantity
cm³/1000 strokes : 13.5
Tolerance
cm³/1000 strokes : \pm 3.0
Check tolerance
cm³/1000S. : \pm 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1072
guide sleeve
travel mm : 10.16
Tolerance mm : \pm 0.15

Rated speed rpm : 275
guide sleeve
travel mm : 2.04
Tolerance mm : \pm 0.20

Rated speed rpm : 701
guide sleeve
travel mm : 6.52
Tolerance mm : \pm 0.25

Rated speed rpm : 400
guide sleeve
travel mm : 3.92
Tolerance mm : \pm 0.25

Rated speed rpm : 1310
guide sleeve
travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1181

Rack travel in mm : 10.00
Tolerance mm : \pm 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
Aneroid pressure
hPa : 1500
Del. quantity
cm³/1000 strokes : 283.0
Tolerance
cm³/1000 strokes : \pm 1.0
Check tolerance
cm³/1000S. : \pm 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 118.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 10.50
Rated speed rpm : 1045
Tolerance 1/min : \pm 5
Check
speed 1/min : \pm 10

rack travel mm : 4.00
Rated speed rpm : 1140
Tolerance 1/min : \pm 15
Check
speed 1/min : \pm 20

rack travel mm : 0.70
 Tolerance mm : \pm 0.70
 Rated speed rpm : 1275

LOW IDLE

control lever position degree : 70.0
 tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 6.50

Testing:

Rated speed rpm : 275
 rack travel mm : 5.20
 Tolerance mm : \pm 0.10

Rated speed rpm : 310

TORQUE CONTROL

Rated speed rpm : 750
 rack travel mm : 11.85
 Tolerance mm : \pm 0.05

Rated speed rpm : 980
 rack travel mm : 11.35
 Tolerance mm : \pm 0.10

Rated speed rpm : 900
 rack travel mm : 11.50
 Tolerance mm : \pm 0.10

Rated speed rpm : 700
 rack travel mm : 11.75
 Tolerance mm : \pm 0.10

Rated speed rpm : 600
 rack travel mm : 11.20
 Tolerance mm : \pm 0.10

Rated speed rpm : 500
 rack travel mm : 10.80
 Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 775
 Pressure hPa : 1500
 rack travel mm : 11.85
 Tolerance mm : \pm 0.05

Rated speed rpm : 775
 Pressure hPa : -
 rack travel mm : 8.30
 Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 775
 Pressure hPa : 460
 rack travel mm : 11.00
 Tolerance mm : \pm 0.05

Pressure hPa : 250
 rack travel mm : 9.30
 Tolerance mm : \pm 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1500
 Rated speed rpm : 980
 Del. quantity cm³/1000 strokes : 245.0
 Tolerance cm³/1000 strokes : \pm 2.0
 Check tolerance cm³/1000S. : \pm 5.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

rack travel mm : 11.50
 Tolerance mm : \pm 0.10

Aneroid pressure hPa : -
 Rated speed rpm : 600
 Del. quantity cm³/1000 strokes : 188.0
 Tolerance cm³/1000 strokes : \pm 1.0
 Check tolerance cm³/1000S. : \pm 4.0

LOW IDLE

Rated speed rpm : 275
Rack travel in mm : 5.20
Tolerance mm : + 0.10
Del. quantity
cm³/1000 strokes : 13.5
Tolerance
cm³/1000 strokes : + 3.0
Check tolerance
cm³/1000S. : + 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 681

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1381K
Governor no. : 0 421 815 561

Cust. part No. : 1349846/0

Customer-spec. information

Customer : DAF
Motor : XF 250
Power KW : 250.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05

Rack travel in mm : 11.50
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50

Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.70

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 11.35
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 245.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.20
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 13.5

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1055

guide sleeve
travel mm : 7.47
Tolerance mm : + - 0.15

Rated speed rpm : 275
guide sleeve
travel mm : 2.04
Tolerance mm : + - 0.20

Rated speed rpm : 820
guide sleeve
travel mm : 5.14
Tolerance mm : + - 0.25

Rated speed rpm : 480
guide sleeve
travel mm : 3.34
Tolerance mm : + - 0.25

Rated speed rpm : 1282

guide sleeve
travel mm : 12.00
Tolerance mm : + - 0.25

Rated speed rpm : 1370
guide sleeve
travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1263

Rack travel in mm : 10.50
Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980

Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 245.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 110.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 10.50
Rated speed rpm : 1045
Tolerance 1/min : + - 5
Check
speed 1/min : + - 10

rack travel mm : 4.00
Rated speed rpm : 1130
Tolerance 1/min : + - 15
Check
speed 1/min : + - 20

rack travel mm : 0.70
Tolerance mm : + - 0.70
Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 74.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.00

Testing:

Rated speed rpm : 275
rack travel mm : 5.20
Tolerance mm : \pm 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 11.35
Tolerance mm : \pm 0.10

Rated speed rpm : 900
rack travel mm : 11.50
Tolerance mm : \pm 0.10

Rated speed rpm : 750
rack travel mm : 11.85
Tolerance mm : \pm 0.05

Rated speed rpm : 700
rack travel mm : 11.75
Tolerance mm : \pm 0.10

Rated speed rpm : 600
rack travel mm : 11.30
Tolerance mm : \pm 0.10

Rated speed rpm : 500
rack travel mm : 10.90
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST**SETTING**

Rated speed rpm : 775
Pressure hPa : 1500

rack travel mm : 11.85
Tolerance mm : \pm 0.10

Rated speed rpm : 775
Pressure hPa : 460
rack travel mm : 11.00
Tolerance mm : \pm 0.05

MEASUREMENT

Rated speed rpm : 775
Pressure hPa : -
rack travel mm : 8.30
Tolerance mm : \pm 0.20

Pressure hPa : 250
rack travel mm : 9.30
Tolerance mm : \pm 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 11.85
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 283.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 6.0

Spread
Tolerance
cm³/1000 strokes : 10.0
Check tolerance
cm³/1000S. : 15.0

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 188.0
Tolerance
cm³/1000 strokes : \pm 1.0
Check tolerance
cm³/1000S. : \pm 4.0

Spread
Tolerance
cm³/1000 strokes : 10.0
Check tolerance
cm³/1000S. : 15.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.20

Tolerance mm : + - 0.10

Del. quantity

cm³/1000 strokes : 13.5

Tolerance

cm³/1000 strokes : + - 3.0

Check tolerance

cm³/1000S. : + - 6.0

Spred

Tolerance

cm³/1000 strokes : 8.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 648 780

Injection pump
Pump designation : PE8P120A320LS7871
EP type number : 0 412 628 877

Governor
Governor design. : RGV300...1050PA1078
: -2K
Governor no. : 0 421 815 548

Cust. part No. : 988 04 47

Customer-spec. information
Customer : LIEBHERR
Motor : D 9408 TI-EA3
Power KW : 420.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 230
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.65
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 0.50

Firing order : 1- 8- 7- 2- 6
: - 3- 5- 4

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check tolerance °NW : + 0.75

BASIC SETTING

Rated speed rpm : 1050

Rack travel in mm : 12.65
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 295.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 350

Rack travel in mm : 4.90
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 30.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 6.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 10.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1117
guide sleeve
travel mm : 10.27
Tolerance mm : + 0.15

Rated speed rpm : 300
guide sleeve
travel mm : 1.11
Tolerance mm : + 0.20

Rated speed rpm : 755
guide sleeve
travel mm : 6.17
Tolerance mm : + 0.25

Rated speed rpm : 480
guide sleeve
travel mm : 3.75
Tolerance mm : + 0.25

Rated speed rpm : 1330
guide sleeve
travel mm : 13.50
Tolerance mm : + 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1180

Rack travel in mm : 12.50
Tolerance mm : + 2.70

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1050
Aneroid pressure
hPa : 1600
Del. quantity
cm³/1000 strokes : 295.0
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 121.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 11.65
Rated speed rpm : 1110
Tolerance 1/min : + 5

rack travel mm : 4.00
Rated speed rpm : 1200
Tolerance 1/min : + 15

rack travel mm : 0.50
Tolerance mm : + 0.50
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 6.60

Testing:

Rated speed rpm : 350
rack travel mm : 4.90
Tolerance mm : + - 0.10

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1050
rack travel mm : 12.65
Tolerance mm : + - 0.05

Rated speed rpm : 500
rack travel mm : 10.00
Tolerance mm : + - 0.10

Rated speed rpm : 800
rack travel mm : 11.80
Tolerance mm : + - 0.10

Rated speed rpm : 950
rack travel mm : 12.20
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 10.80
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1050
Pressure hPa : 1600
rack travel mm : 12.65
Tolerance mm : + - 0.05

Rated speed rpm : 1050
Pressure hPa : -
rack travel mm : 8.30
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 1050
Pressure hPa : 1050
rack travel mm : 11.80

Tolerance mm : + - 0.05

Pressure hPa : 700
rack travel mm : 9.50
Tolerance mm : + - 0.20

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 270

Check
speed 1/min : > 80
Check
speed 1/min : < 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1600
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 280.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : 1600
Rated speed rpm : 800
rack travel mm : 11.80
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 299.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 550
Del. quantity
cm³/1000 strokes : 209.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 10.00
Tolerance mm : + - 0.30
Del. quantity
cm³/1000 strokes : 190.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 4.90
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 30.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 6.0
Check tolerance
cm³/1000S. : 10.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 16.06.98
Test oil : ISO 4113

Combination No. : 0 402 676 841

Injection pump
Pump designation : PE6P120A320LS7928
EP type number : 0 412 626 977

Governor
Governor design. : RSV600...1050POA696
Governor no. : 0 421 833 619

Cust. part No. : 0270744102

Customer-spec. information

Customer : MB-NFZ
Motor : OM 441 LA
Power KW : 300.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 105
Tolerance l/h : + 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.35
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 6- 3- 5- 2- 4-
: 1

Phasing : 0-45-120-165-240
: -285

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 6

BASIC SETTING

Rated speed rpm : 1075

Rack travel in mm : 14.70
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 275.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 600

Rack travel in mm : 4.10
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 17.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : \pm 0.20

governor spring
pre-tension
click setting x : 1.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1075

Aneroid pressure
hPa : 1200

Del. quantity
cm³/1000 strokes : 275.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 6.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 86.0
tolerance degree : \pm 4.0

RATED SPEED

rack travel mm : 13.70

Rated speed rpm : 1115
Tolerance 1/min : \pm 5

Check
speed 1/min : \pm 10

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1070
rack travel mm : 13.70

Rated speed rpm : 1102
Tolerance 1/min : \pm 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : \pm 0.55
Rated speed rpm : 1300

Rated speed rpm : 1071
rack travel mm : 13.70

Rated speed rpm : 1103
Tolerance 1/min : \pm 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : \pm 0.55
Rated speed rpm : 1300

Rated speed rpm : 1072
rack travel mm : 13.70

Rated speed rpm : 1104
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1073
rack travel mm : 13.70

Rated speed rpm : 1105
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1074
rack travel mm : 13.70

Rated speed rpm : 1106
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1075
rack travel mm : 13.70

Rated speed rpm : 1107
Tolerance 1/min : + - 4
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

LOW IDLE

control lever position degree : 70.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 100

CRT mm min. : > 19.50

Testing:

Rated speed rpm : 600
rack travel mm : 4.10
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 630
Tolerance 1/min : + - 30

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

TORQUE CONTROL
Rated speed rpm : 1075
rack travel mm : 14.70
Tolerance mm : + - 0.05

Rated speed rpm : 800
rack travel mm : 15.60
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 15.00
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
rack travel mm : 15.60
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.90
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 400
rack travel mm : 11.70
Tolerance mm : + - 0.05

Pressure hPa : 600
rack travel mm : 13.90
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 800
Del. quantity
cm³/1000 strokes : 319.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

rack travel mm : 15.00
Tolerance mm : + - 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 155.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 16.50
Tolerance mm : + - 0.25
Del. quantity
cm³/1000 strokes : 320.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 600
Rack travel in mm : 4.10
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 17.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread

Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.

See microcard(s) W400/...

Edition : 17.06.98

Test oil : ISO 4113

Combination No. : 0 402 746 957

Injection pump

Pump designation : PES6P120A720RS7292
: -1

EP type number : 0 412 726 939

Governor

Governer design. : RQV350...1150PA1074
: -2K

Governer no. : 0 421 815 367

Cust. part No. : 0250741002

Customer-spec. information

Customer : MB-NFZ
Motor : OM366LA
Power KW : 157.0

TEST BENCH REQUIREMENTS

Inlet Line : 4.1

Test oil inlet

temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 100
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5

Tolerance bar : + 1.5

Test Lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES

Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.00
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 3.30
Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel' no. : 1

BASIC SETTING

Rated speed rpm : 1150

Rack travel in mm : 14.10
Tolerance mm : + - 0.05

Del. quantity cm³/1000 strokes : 269.0

Tolerance cm³/1000 strokes : + - 1.0

Check tolerance cm³/1000S. : + - 4.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

Rated speed rpm : 350

Rack travel in mm : 6.00
Tolerance mm : + - 0.10

Del. quantity cm³/1000 strokes : 13.0

Tolerance cm³/1000 strokes : + - 3.0

Check tolerance cm³/1000S. : + - 6.0

Spred

Tolerance cm³/1000 strokes : 4.0

Check tolerance cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1206

guide sleeve travel mm : 9.35
Tolerance mm : + - 0.15

Rated speed rpm : 350

guide sleeve travel mm : 1.53
Tolerance mm : + - 0.20

Rated speed rpm : 855

guide sleeve travel mm : 5.56
Tolerance mm : + - 0.25

Rated speed rpm : 550
guide sleeve travel mm : 3.17
Tolerance mm : + - 0.25

Rated speed rpm : 1480
guide sleeve travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
Rated speed rpm : 1331

Rack travel in mm : 13.50
Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1150
Aneroid pressure hPa : 1500

Del. quantity cm³/1000 strokes : 269.0

Tolerance cm³/1000 strokes : + - 1.0

Check tolerance cm³/1000S. : + - 4.0

Spred

Tolerance cm³/1000 strokes : 8.0

Check tolerance cm³/1000S. : 12.0

CONTROL LEVER

control lever position degree : 109.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 13.10
Rated speed rpm : 1195
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1325
Tolerance 1/min : + - 15

rack travel mm : 0.70
Tolerance mm : + - 0.70
Rated speed rpm : 1400

LOW IDLE

control lever
position degree : 65.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 6.90

Testing:

Rated speed rpm : 350
rack travel mm : 6.00
Tolerance mm : + - 0.10

Rated speed rpm : 400

TORQUE CONTROL

Rated speed rpm : 1150
rack travel mm : 14.10
Tolerance mm : + - 0.05

Rated speed rpm : 950
rack travel mm : 13.95
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 13.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1150
Pressure hPa : 1500
rack travel mm : 14.10
Tolerance mm : + - 0.05

Rated speed rpm : 1150
Pressure hPa : -
rack travel mm : 10.10
Tolerance mm : + - 0.15

MEASUREMENT

M01

Rated speed rpm : 1150

Pressure hPa : 400
rack travel mm : 10.90
Tolerance mm : + - 0.05

Pressure hPa : 850
rack travel mm : 12.50
Tolerance mm : + - 0.15

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 270

Check
speed 1/min : > 80
Check
speed 1/min : < 290

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 13.30
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 265.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 120.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Set starting CRT at K-cam.

Rated speed rpm : 100
rack travel mm : 13.50
Tolerance mm : + \pm 0.20
Del. quantity
cm³/1000 strokes : 150.0
Tolerance
cm³/1000 strokes : + \pm 15.0
Check tolerance
cm³/1000S. : + \pm 19.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 6.00
Tolerance mm : + \pm 0.10
Del. quantity
cm³/1000 strokes : 13.0
Tolerance
cm³/1000 strokes : + \pm 3.0
Check tolerance
cm³/1000S. : + \pm 6.0
Speed
Tolerance
cm³/1000 strokes : 4.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 15.06.98
Test oil : ISO 4113

Combination No. : 0 402 776 836

Injection pump
Pump designation : PES6P120A720LS7415
EP type number : 0 412 726 958

Governor
Governor design. : RSV350...1000POA634
Governor no. : 0 421 833 542

Cust. part No. : 0260741602

Customer-spec. information

Customer : MB-NFZ
Motor : OM447 LA
Power KW : 265.0

TEST BENCH REQUIREMENTS

Inlet line : 4.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5
Tolerance bar : + - 0.1

Overflow quantity
min. l/h : 115
Tolerance l/h : + - 10.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 075

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 5.05
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 20.50
Tolerance mm : + - 0.50

Firing order : 6- 2- 4- 1- 5-
: 3

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

Tolerance : + - 0.10
Check
tolerance °NW : + - 0.75

Barrel no. : 6

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 13.40
Tolerance mm : + - 0.05

Del. quantity cm³/1000 strokes : 231.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spread
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0
 Rated speed rpm : 350
 Rack travel in mm : 5.30
 Tolerance mm : + 0.10
 Del. quantity cm³/1000 strokes : 17.0
 Tolerance cm³/1000 strokes : + 3.0
 Check tolerance cm³/1000S. : + 6.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever position degree : - 3
 Rated speed rpm : 800
 Rack travel in mm : 0.50
 Tolerance mm : + 0.20
 governor spring pre-tension click setting x : 3.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980

Aneroid pressure hPa : 1400
 Del. quantity cm³/1000 strokes : 231.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spread
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 97.0
 tolerance degree : + 4.0
 RATED SPEED
 rack travel mm : 12.40
 Rated speed rpm : 1045
 Tolerance 1/min : + 5
 rack travel mm : 4.00
 Rated speed rpm : 1120
 Tolerance 1/min : + 15
 rack travel mm : 0.85
 Tolerance mm : + 0.55
 Rated speed rpm : 1300

LOW IDLE

control lever position degree : 73.0
 tolerance degree : + 4.0
 Testing:
 Rated speed rpm : 350
 rack travel mm : 5.30
 Tolerance mm : + 0.10
 rack travel mm : 2.00
 Rated speed rpm : 395
 Tolerance 1/min : + 30

SET IDLE AUXILIARY SPRING

rack travel mm : 2.00

TORQUE CONTROL

Rated speed rpm	:	980
rack travel mm	:	13.40
Tolerance mm	:	+/- 0.05
Rated speed rpm	:	500
rack travel mm	:	15.50
Tolerance mm	:	+/- 0.10
Rated speed rpm	:	850
rack travel mm	:	14.00
Tolerance mm	:	+/- 0.05
Rated speed rpm	:	700
rack travel mm	:	14.90
Tolerance mm	:	+/- 0.10

**ANEROID/ALTITUDE
COMPENSATOR TEST****SETTING**

Rated speed rpm	:	500
Pressure hPa	:	1400
rack travel mm	:	15.50
Tolerance mm	:	+/- 0.10
Rated speed rpm	:	500
Pressure hPa	:	-
rack travel mm	:	10.30
Tolerance mm	:	+/- 0.10

MEASUREMENT

Rated speed rpm	:	500
Pressure hPa	:	750
rack travel mm	:	14.55
Tolerance mm	:	+/- 0.10
Pressure hPa	:	400
rack travel mm	:	11.10
Tolerance mm	:	+/- 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure		
hPa	:	1400
Rated speed rpm	:	500
Del. quantity		
cm ³ /1000 strokes	:	296.5
Tolerance		
cm ³ /1000 strokes	:	+/- 2.0

Check tolerance		
cm ³ /1000S.	:	+/- 5.0

Aneroid pressure

hPa	:	-
Rated speed rpm	:	500
Del. quantity		
cm ³ /1000 strokes	:	149.0
Tolerance		
cm ³ /1000 strokes	:	+/- 1.0
Check tolerance		
cm ³ /1000S.	:	+/- 4.0

STARTING FUEL DELIVERY

Rated speed rpm	:	100
rack travel mm	:	16.25
Tolerance mm	:	+/- 0.25
Del. quantity		
cm ³ /1000 strokes	:	275.0
Tolerance		
cm ³ /1000 strokes	:	+/- 10.0
Check tolerance		
cm ³ /1000S.	:	+/- 14.0

LOW IDLE

Rated speed rpm	:	350
Rack travel in mm	:	5.30
Tolerance mm	:	+/- 0.10
Del. quantity		
cm ³ /1000 strokes	:	17.0
Tolerance		
cm ³ /1000 strokes	:	+/- 3.0
Check tolerance		
cm ³ /1000S.	:	+/- 6.0
Spread		
Tolerance		
cm ³ /1000 strokes	:	8.0
Check tolerance		
cm ³ /1000S.	:	12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 17.06.98
Test oil : ISO 4113

Combination No. : 0 402 846 302

Injection pump
Pump designation : PE6P120A320RS8520
EP type number : 0 412 826 202

Governor
Governor design. : RQV275...1000PA1269K
Governor no. : 0 421 815 969

Cust. part No. : 1310222/2

Customer-spec. information
Customer : DAF
Motor : XF 355 M
Power KW : 355.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 086

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 110
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 089

Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 14.05
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 344.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 5.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 13.0
 Rated speed rpm : 275
 Rack travel in mm : 6.00
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 14.5
 Tolerance cm³/1000 strokes : + - 3.0
 Check tolerance cm³/1000S. : + - 6.0
 Spread
 Tolerance cm³/1000 strokes : 6.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1058
 guide sleeve travel mm : 9.97
 Tolerance mm : + - 0.15
 Rated speed rpm : 275
 guide sleeve travel mm : 2.04
 Tolerance mm : + - 0.20
 Rated speed rpm : 399
 guide sleeve travel mm : 3.65
 Tolerance mm : + - 0.25
 Rated speed rpm : 1260

guide sleeve travel mm : 13.50
 Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

Rated speed rpm : 1121
 Rack travel in mm : 13.30
 Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
 Aneroid pressure hPa : 1500
 Del. quantity cm³/1000 strokes : 344.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 5.0
 Spread
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 13.0

CONTROL LEVER

control lever position degree : 118.0
 tolerance degree : + - 4.0

RATED SPEED
 rack travel mm : 13.05
 Rated speed rpm : 1045
 Tolerance 1/min : + - 5
 Check speed 1/min : + - 10
 rack travel mm : 4.00
 Rated speed rpm : 1140
 Tolerance 1/min : + - 15
 Check speed 1/min : + - 20
 rack travel mm : 0.70
 Tolerance mm : + - 0.70
 Rated speed rpm : 1275

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175
CRT mm min. : > 7.00

Testing:

Rated speed rpm : 275
rack travel mm : 6.00
Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 800
rack travel mm : 14.05
Tolerance mm : + - 0.10

Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05

Rated speed rpm : 700
rack travel mm : 13.40
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 12.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 12.45
Tolerance mm : + - 0.10

Rated speed rpm : 980
rack travel mm : 14.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 14.05
Tolerance mm : + - 0.05

Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + - 0.10

MEASUREMENT

Rated speed rpm : 980
Pressure hPa : 750
rack travel mm : 12.80
Tolerance mm : + - 0.05

Pressure hPa : 380
rack travel mm : 10.30
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
rack travel mm : 13.80
Tolerance mm : + - 0.05
Del. quantity
cm3/1000 strokes : 361.0
Tolerance
cm3/1000 strokes : + - 2.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 10.0
Check tolerance
cm3/1000S. : 15.0

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm3/1000 strokes : 199.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 5.0
Spread
Tolerance
cm3/1000 strokes : 10.0
Check tolerance
cm3/1000S. : 15.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 6.00

Tolerance mm : + - 0.10

Del. quantity

cm³/1000 strokes : 14.5

Tolerance

cm³/1000 strokes : + - 3.0

Check tolerance

cm³/1000S. : + - 6.0

Spread

Tolerance

cm³/1000 strokes : 6.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 24.04.98
Test oil : ISO 4113

Combination No. : 0 402 946 013

Injection pump
Pump designation : PES6P120A320RS8028
EP type number : 0 412 926 021

Governor
Governor design. : RQV275...1250PA1189K
Governor no. : 0 421 815 974

Cust. part No. : CCEP 5146A 66-220

Customer-spec. information

Customer : RENAULT V.I.
Motor : MIDR 06.02.26Y41
Power KW : 184.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 2 417 413 078

Inlet press. bar : 2.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + - 1.0

Prestroke mm : 5.00
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 11.00
Tolerance mm : + - 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Start of delivery mark

°NW after s.o.d. : -0.25
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

Barrel no. : 1

Beginning of delivery difference

betw. rack trav.
mm : 21.00
and maximum rack
travel : 11.00
Difference ° CS : 2.25

CRT ZERO POSITION

Rack travel in mm : 14.40
Tolerance mm : + - 0.05

BASIC SETTING

Rated speed rpm : 1250

Del. quantity
cm³/1000 strokes : 276.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : -7.60
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 47.0

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

**(B) SETTING OF INJECTION PUMP
WITH GOVERNOR**

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1332
guide sleeve
travel mm : 10.07
Tolerance mm : + - 0.25

Rated speed rpm : 275
guide sleeve
travel mm : 1.10
Tolerance mm : + - 0.25

Rated speed rpm : 912
guide sleeve
travel mm : 6.79
Tolerance mm : + - 0.25

Rated speed rpm : 412
guide sleeve
travel mm : 2.53
Tolerance mm : + - 0.25

Rated speed rpm : 462
guide sleeve
travel mm : 3.16
Tolerance mm : + - 0.25

Rated speed rpm : 550
guide sleeve
travel mm : 3.97
Tolerance mm : + - 0.25

Rated speed rpm : 1630
guide sleeve
travel mm : 13.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1420

Rack travel in mm : 13.50
Tolerance mm : + - 1.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250
Aneroid pressure
hPa : 1600

Del. quantity
cm³/1000 strokes : 276.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 303.0
tolerance degree : \pm 4.0

RATED SPEED

rack travel mm : -1.00
Rated speed rpm : 1325
Tolerance 1/min : \pm 15

rack travel mm : -10.40
Rated speed rpm : 1480
Tolerance 1/min : \pm 5

rack travel mm : -13.90
Tolerance mm : \pm 0.50
Rated speed rpm : 1600

LOW IDLE

control lever
position degree : 252.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : < -6.90

Testing:

Rated speed rpm : 275
rack travel mm : -7.60
Tolerance mm : \pm 0.10

Rated speed rpm : 380

TORQUE CONTROL

Rated speed rpm : 1250

Rated speed rpm : 800
rack travel mm : -0.75
Tolerance mm : \pm 0.10

Rated speed rpm : 350
rack travel mm : -4.10
Tolerance mm : \pm 0.25

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1250
Pressure hPa : 1600
Tolerance mm : \pm 0.10

Rated speed rpm : 1000
Pressure hPa : -
rack travel mm : -4.40
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 1250

Pressure hPa : 240
rack travel mm : -3.60
Tolerance mm : \pm 0.20

Pressure hPa : 480
rack travel mm : -1.60
Tolerance mm : \pm 0.05

Start interlock

Rated speed rpm : > 175
Rated speed rpm : < 240

Check speed 1/min : > 155
Check speed 1/min : < 260

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure

hPa : 1600
Rated speed rpm : 800
Del. quantity cm³/1000 strokes : 287.0
Tolerance cm³/1000 strokes : \pm 3.0
Check tolerance cm³/1000S. : \pm 6.0

rack travel mm : -4.10
Tolerance mm : \pm 0.25

Aneroid pressure
hPa : -
Rated speed rpm : 1000
Del. quantity
cm³/1000 strokes : 181.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
Del. quantity
cm³/1000 strokes : 95.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 275
Rack travel in mm : -7.60
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 47.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 02.06.98
Test oil : ISO 4113

Combination No. : 0 403 246 059

Injection pump
Pump designation : PES6MW100/720RS1526
EP type number : 0 413 206 025

Governor
Governor design. : RQV300...1300MW145
Governor no. : 0 420 083 317

Cust. part No. : 0270741002

Customer-spec. information

Customer : MB-NFZ
Motor : OM366LA
Power KW : 125.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Test oil inlet
temp. °C : 40
Tolerance °C : + - 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + - 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 31.0
Tolerance bar : + - 1.0

Prestroke mm : 4.55
Tolerance mm : + - 0.05
Check
tolerance mm : + - 0.10

Rack travel in mm : 21.00

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + - 0.50
Check
tolerance °NW : + - 0.75

BASIC SETTING

Rated speed rpm : 1300

Rack travel in mm : 11.90
Tolerance mm : + - 0.05

Del. quantity
cm3/1000 strokes : 98.0

Tolerance
cm3/1000 strokes : + - 1.0

Check tolerance
cm3/1000s. : + - 3.0

Spread

Tolerance
cm³/1000 strokes : 4.5

Check tolerance
cm³/1000S. : 7.0

Rated speed rpm : 300

Rack travel in mm : 4.30
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spread
Tolerance
cm³/1000 strokes : 2.0
Check tolerance
cm³/1000S. : 4.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1353
guide sleeve
travel mm : 6.70
Tolerance mm : + - 0.15

Rated speed rpm : 300
guide sleeve
travel mm : 1.01
Tolerance mm : + - 0.20

Rated speed rpm : 1090
guide sleeve
travel mm : 4.70
Tolerance mm : + - 0.25

Rated speed rpm : 690
guide sleeve
travel mm : 2.97
Tolerance mm : + - 0.25

Rated speed rpm : 1683
guide sleeve
travel mm : 12.00
Tolerance mm : + - 0.25

Rated speed rpm : 1780
guide sleeve
travel mm : 13.50

Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : 110
Rated speed rpm : 1500

Rack travel in mm : 10.00
Tolerance mm : + - 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1300
Aneroid pressure
hPa : 1000
Del. quantity
cm³/1000 strokes : 98.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0
Spread
Tolerance
cm³/1000 strokes : 4.5
Check tolerance
cm³/1000S. : 7.0

CONTROL LEVER

control lever
position degree : 100.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 10.90
Rated speed rpm : 1345
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1460
Tolerance 1/min : + - 15

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1550

LOW IDLE

control lever
position degree : 55.0

tolerance degree : + 4.0
 Setting point w/out bumper spring
 Rated speed rpm : 200
 CRT mm min. : > 4.80

Testing:

Rated speed rpm : 300
 rack travel mm : 4.30
 Tolerance mm : + 0.10

TORQUE CONTROL
 Rated speed rpm : 1300
 rack travel mm : 11.90
 Tolerance mm : + 0.05

 Rated speed rpm : 750
 rack travel mm : 11.90
 Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

CRT ZERO POSITION

Rack travel in mm : 10.15
 Tolerance mm : + 0.10

Rated speed rpm : 500
 Pressure hPa : 1000
 rack travel mm : 11.90
 Tolerance mm : + 0.05

Rated speed rpm : 500
 Pressure hPa : -
 Tolerance mm : + 0.10

MEASUREMENT

Rated speed rpm : 500

 Pressure hPa : 350
 rack travel mm : 1.30
 Tolerance mm : + 0.10

 Pressure hPa : 250
 rack travel mm : 0.65
 Tolerance mm : + 0.10

Start interlock

Rated speed rpm : > 100
 Rated speed rpm : < 220

 Check speed 1/min : > 80
 Check speed 1/min : < 240

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : 1000
 Rated speed rpm : 750
 Del. quantity
 cm³/1000 strokes : 92.0
 Tolerance
 cm³/1000 strokes : + 1.5
 Check tolerance
 cm³/1000S. : + 4.0
 Spread
 Tolerance
 cm³/1000 strokes : 6.0
 Check tolerance
 cm³/1000S. : 9.0

Aneroid pressure
 hPa : -
 Rated speed rpm : 500
 Del. quantity
 cm³/1000 strokes : 61.0
 Tolerance
 cm³/1000 strokes : + 1.0
 Check tolerance
 cm³/1000S. : + 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
 Del. quantity
 cm³/1000 strokes : 125.0
 Tolerance
 cm³/1000 strokes : + 5.0
 Check tolerance
 cm³/1000S. : + 8.0

LOW IDLE

Rated speed rpm : 300

 Rack travel in mm : 4.30
 Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Speed
Tolerance
cm³/1000 strokes : 2.0
Check tolerance
cm³/1000S. : 4.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 23.06.98
Test oil : ISO 4113

Combination No. : 0 400 876 434

Injection pump
Pump designation : PES6A95D410RS2864
EP type number : 0 410 896 888

Governor
Governor design. : RSV400...1050A8C2263
: -11L
Governor no. : 0 420 232 635

Cust. part No. : 87 801 607

Customer-spec. information

Customer : NH
Motor : P 396
Power KW : 176.0

TEST BENCH REQUIREMENTS

Inlet Line : 1.3

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 419 992 198

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 2.60
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 13.75
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 137.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spread

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

Rated speed rpm : 450

Rack travel in mm : 5.50
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 12.0

Tolerance
cm³/1000 strokes : + - 2.0

Check tolerance
cm³/1000S. : + - 4.5

Spread

Tolerance
cm³/1000 strokes : 5.5

Check tolerance
cm³/1000S. : 9.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 4.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700

Aneroid pressure
hPa : 1200

Del. quantity
cm³/1000 strokes : 137.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 3.0

Spread
Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 8.0

CONTROL LEVER

control lever
position degree : 98.0
tolerance degree : + - 4.0

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 1095
rack travel mm : 10.60

Rated speed rpm : 1165
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1096
rack travel mm : 10.60

Rated speed rpm : 1166
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1097
rack travel mm : 10.60

Rated speed rpm : 1167
Tolerance 1/min : + - 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + - 0.55
Rated speed rpm : 1300

Rated speed rpm : 1098
rack travel mm : 10.60

Rated speed rpm : 1168
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1099
rack travel mm : 10.60

Rated speed rpm : 1169
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

Rated speed rpm : 1100
rack travel mm : 10.60

Rated speed rpm : 1170
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.85
Tolerance mm : + 0.55
Rated speed rpm : 1300

LOW IDLE

control lever
position degree : 78.0
tolerance degree : + 4.0

Testing:

Rated speed rpm : 450
rack travel mm : 5.50
Tolerance mm : + 0.10

rack travel mm : 2.00
Rated speed rpm : 585
Tolerance 1/min : + 30

TORQUE CONTROL
Rated speed rpm : 700
rack travel mm : 13.75
Tolerance mm : + 0.10

Rated speed rpm : 500
rack travel mm : 13.80
Tolerance mm : + 0.10

Rated speed rpm : 1050
rack travel mm : 11.20
Tolerance mm : + 0.05

Rated speed rpm : 1050
rack travel mm : 12.00
Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200
rack travel mm : 13.80
Tolerance mm : + 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 11.00
Tolerance mm : + 0.05

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 700
rack travel mm : 12.85
Tolerance mm : + 0.05

Pressure hPa : 600
rack travel mm : 11.90
Tolerance mm : + 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 98.5
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000s. : + 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 164.0
Tolerance
cm³/1000 strokes : + - 8.0
Check tolerance
cm³/1000S. : + - 11.0

LOW IDLE

Rated speed rpm : 450
Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 12.0
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 4.5
Spred
Tolerance
cm³/1000 strokes : 5.5
Check tolerance
cm³/1000S. : 9.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 26.02.98
Test oil : ISO 4113

Combination No. : 0 402 034 702

Injection pump
Pump designation : PES4P120B120RS3379
EP type number : 0 412 024 702

Governor
Governor design. : RQV475...1250PA1380K
Governor no. : 0 421 815 560

Cust. part No. : 3933367

Customer-spec. information

Customer : CDC
Motor : 4BTA-A
Power KW : 82.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 103

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 015

Outside diameter : 6.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 3.60
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 3- 4- 2

Phasing : 0-90-180-270
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 7.00
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 1250

Rack travel in mm : 10.15
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 118.5

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spread

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

Rated speed rpm : 475

Rack travel in mm : 5.50

Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 26.5

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 5.0

Spread

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1312

guide sleeve

travel mm : 9.56

Tolerance mm : + - 0.15

Rated speed rpm : 475

guide sleeve

travel mm : 1.75

Tolerance mm : + - 0.20

Rated speed rpm : 993

guide sleeve

travel mm : 6.53

Tolerance mm : + - 0.25

Rated speed rpm : 680

guide sleeve

travel mm : 3.84

Tolerance mm : + - 0.25

Rated speed rpm : 1660

guide sleeve

travel mm : 13.50

Tolerance mm : + - 0.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1250

Aneroid pressure

hPa : 350

Del. quantity
cm³/1000 strokes : 118.5

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spread

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

CONTROL LEVER

control lever

position degree : 117.0

tolerance degree : + - 4.0

RATED SPEED

rack travel mm : 9.10

Rated speed rpm : 1315

Tolerance 1/min : + - 15

rack travel mm : 4.00

Rated speed rpm : 1400

Tolerance 1/min : + - 5

rack travel mm : 0.50

Tolerance mm : + - 0.50

Rated speed rpm : 1500

LOW IDLE

control lever

position degree : 73.0

tolerance degree : + - 4.0

Control lever difference

Grad : 44.0

tolerance degree : + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 400
CRT mm min. : > 6.80

Testing:

Rated speed rpm : 475
rack travel mm : 5.50
Tolerance mm : + - 0.10

Rated speed rpm : 550

TORQUE CONTROL

Rated speed rpm : 1250
rack travel mm : 10.15
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 9.75
Tolerance mm : + - 0.10

Rated speed rpm : 550
rack travel mm : 9.45
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 1250
Pressure hPa : 350

Rated speed rpm : 1250
Pressure hPa : -
rack travel mm : 9.00
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 1250

Pressure hPa : 265
rack travel mm : 9.80
Tolerance mm : + - 0.15

Pressure hPa : 200
rack travel mm : 9.40
Tolerance mm : + - 0.15

Start interlock

Rated speed rpm : > 100
Rated speed rpm : < 395

Check
speed 1/min : > 80
Check
speed 1/min : < 405

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 350
Rated speed rpm : 750
Del. quantity
cm3/1000 strokes : 110.5
Tolerance
cm3/1000 strokes : + - 3.0
Check tolerance
cm3/1000S. : + - 6.0
Spread
Tolerance
cm3/1000 strokes : 8.0
Check tolerance
cm3/1000S. : 12.0

rack travel mm : 9.45
Tolerance mm : + - 0.20

Aneroid pressure
hPa : -
Rated speed rpm : 1250
Del. quantity
cm3/1000 strokes : 103.0
Tolerance
cm3/1000 strokes : + - 1.0
Check tolerance
cm3/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 21.00
Tolerance mm : + - 0.50
Del. quantity
cm3/1000 strokes : 176.0
Tolerance
cm3/1000 strokes : + - 20.0
Check tolerance
cm3/1000S. : + - 25.0

LOW IDLE

Rated speed rpm : 475

Rack travel in mm : 5.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 26.5
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 5.0
Spred
Tolerance
cm³/1000 strokes : 4.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 23.06.98
Test oil : ISO 4113

Combination No. : 0 403 466 182

Injection pump
Pump designation : PES6MW100/120RS1247
EP type number : 0 413 406 248

Governor
Governor design. : RSV500...1100MW5A412
Governor no. : 0 420 085 303

Cust. part No. : 3935106

Customer-spec. information
Customer : CDC
Motor : 6 CTA
Power KW : 179.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 2 417 413 093

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 17.0
Tolerance bar : + 1.0

Prestroke mm : 3.20
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Start of delivery blocking

°NW after s.o.d. : 8.50
Tolerance : + 0.50
Check tolerance °NW : + 0.75

Barrel no. : 1

Beginning of delivery difference

and maximum rack travel : 15.00
Difference ° CS : 1.50

BASIC SETTINGRated speed rpm : 1100

Rack travel in mm : 13.20
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 163.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 7.5

Rated speed rpm : 500

Rack travel in mm : 5.35
Tolerance mm : + 0.10

Del. quantity
cm³/1000 strokes : 21.0
Tolerancecm³/1000 strokes : + 2.0
Check tolerancecm³/1000S. : + 4.5
SpredTolerance
cm³/1000 strokes : 3.5
Check tolerancecm³/1000S. : 5.5

**(B) SETTING OF INJECTION PUMP
WITH GOVERNOR**

GUIDE SLEEVE POSITIONcontrol lever
position degree : - 3
Rated speed rpm : 800Rack travel in mm : 0.50
Tolerance mm : + 0.20governor spring
pre-tension
click setting x : 3.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 1100

Aneroid pressure

hPa : 1200

Del. quantity
cm³/1000 strokes : 163.0Tolerance
cm³/1000 strokes : + 1.0Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance

cm³/1000S. : 7.5

CONTROL LEVERcontrol lever
position degree : 109.0

tolerance degree : + 4.0

RATED SPEED

rack travel mm : 12.20

Rated speed rpm : 1165

Tolerance 1/min : + 5

Check

speed 1/min : + 10

rack travel mm : 4.00

Rated speed rpm : 1260

Tolerance 1/min : + 5

Check

speed 1/min : + 10

rack travel mm : 1.00

Tolerance mm : + 0.70

Rated speed rpm : 1350

rack travel mm : 4.00

Rated speed rpm : 1265

Tolerance 1/min : + 15

Check

speed 1/min : + 20

LOW IDLE

control lever
position degree : 85.0
tolerance degree : + - 4.0

Control lever difference
Grad : 21.0
tolerance degree : + - 6.0

Setting point w/out bumper spring

Rated speed rpm : 500
rack travel mm : 4.85
Tolerance mm : + - 0.10

Rated speed rpm : 100

CRT mm min. : > 19.00

Testing:

Rated speed rpm : 500
rack travel mm : 5.35
Tolerance mm : + - 0.10

TORQUE CONTROL

Rated speed rpm : 1100
rack travel mm : 13.20
Tolerance mm : + - 0.05

Rated speed rpm : 750
rack travel mm : 13.55
Tolerance mm : + - 0.20

Rated speed rpm : 1000
rack travel mm : 13.55
Tolerance mm : + - 0.20

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1200

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 11.05
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 900
rack travel mm : 13.30

Tolerance mm : + - 0.20
Pressure hPa : 560
rack travel mm : 11.80
Tolerance mm : + - 0.20

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1200
Rated speed rpm : 1000
Del. quantity
cm³/1000 strokes : 170.5
Tolerance
cm³/1000 strokes : + - 2.0
Check tolerance
cm³/1000S. : + - 5.0
Spread
Tolerance
cm³/1000 strokes : 6.0
Check tolerance
cm³/1000S. : 9.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 119.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 3.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.50
Tolerance mm : + - 1.00
Del. quantity
cm³/1000 strokes : 140.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 13.0

LOW IDLE

Rated speed rpm : 500
Rack travel in mm : 5.35
Tolerance mm : + - 0.10

Def. quantity
cm³/1000 strokes : 21.0
Tolerance
cm³/1000 strokes : + 2.0
Check tolerance
cm³/1000S. : + 4.5
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 23.06.98
Test oil : ISO 4113

Combination No. : 0 401 846 996

Injection pump
Pump designation : PE6P120A320RS3405
EP type number : 0 411 826 822

Governor
Governor design. : RQ750PA783-1
Governor no. : 0 421 801 432

Cust. part No. : 3828439 P01 v.05.98

Customer-spec. information

Customer : PENTA
Motor : TWD 1211 G
Power Kw : 286.0

TEST BENCH REQUIREMENTS

Inlet line : 3.1

Vibration
damper
(RoBo diaphragm) : 4.2

Test oil inlet
temp. °C : 40
Tolerance °C : ± 2.0

Overflow valve : 2 417 413 077

Inlet press. bar : 2.0

Overflow quantity
min. l/h : 215
Tolerance l/h : ± 20.0

Test nozzle holder
assembly : 1 688 901 019

Opening pressure
bar : 208.5
Tolerance bar : ± 1.5

Test Lines : 1 680 750 075
Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 1000

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : ± 1.0

Prestroke mm : 3.50
Tolerance mm : ± 0.05
Check
tolerance mm : ± 0.10

Rack travel in mm : 10.50
Tolerance mm : ± 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : ± 0.50
Check
tolerance °NW : ± 0.75

Start of delivery mark

Tolerance : ± 0.50
Check
tolerance °NW : ± 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Rack travel in mm : 12.50
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 306.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 300
Del. quantity
cm³/1000 strokes : 20.0

Tolerance
cm³/1000 strokes : + 3.0

Check tolerance
cm³/1000S. : + 6.0

Spred
Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 758
guide sleeve
travel mm : 3.30
Tolerance mm : + 0.15

Rated speed rpm : 510
guide sleeve
travel mm : -8.85
Tolerance mm : + 0.25

Rated speed rpm : 870
guide sleeve
travel mm : 17.76
Tolerance mm : + 0.25

Rated speed rpm : 821

guide sleeve
travel mm : 10.00
Tolerance mm : + 0.25

Rated speed rpm : 880
guide sleeve
travel mm : 11.50
Tolerance mm : + 0.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 700
Aneroid pressure
hPa : -

Del. quantity
cm³/1000 strokes : 306.0
Tolerance
cm³/1000 strokes : + 1.0
Check tolerance
cm³/1000S. : + 4.0
Spred
Tolerance
cm³/1000 strokes : 5.0
Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 88.0
tolerance degree : + 4.0

RATED SPEED
rack travel mm : 11.50
Rated speed rpm : 751
Tolerance 1/min : + 3

rack travel mm : 4.00
Rated speed rpm : 790
Tolerance 1/min : + 15

rack travel mm : 0.50
Tolerance mm : + 0.50
Rated speed rpm : 850

ASSEMBLY GOVERNOR SETTING

Rated speed rpm : 748
rack travel mm : 11.50

Rated speed rpm : 789
Tolerance 1/min : + 5
rack travel mm : 4.00

rack travel mm : 0.50
Tolerance mm : + 0.50
Rated speed rpm : 850

Rated speed rpm	:	749
rack travel mm	:	11.50
Rated speed rpm	:	790
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.50
Tolerance mm	:	+ - 0.50
Rated speed rpm	:	850
Rated speed rpm	:	750
rack travel mm	:	11.50
Rated speed rpm	:	791
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.50
Tolerance mm	:	+ - 0.50
Rated speed rpm	:	850
Rated speed rpm	:	751
rack travel mm	:	11.50
Rated speed rpm	:	792
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.50
Tolerance mm	:	+ - 0.50
Rated speed rpm	:	850
Rated speed rpm	:	752
rack travel mm	:	11.50
Rated speed rpm	:	793
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.50
Tolerance mm	:	+ - 0.50
Rated speed rpm	:	850
Rated speed rpm	:	753
rack travel mm	:	11.50
Rated speed rpm	:	794
Tolerance 1/min	:	+ - 5
rack travel mm	:	4.00
rack travel mm	:	0.50
Tolerance mm	:	+ - 0.50
Rated speed rpm	:	850

TORQUE CONTROL

Rated speed rpm	:	700
rack travel mm	:	12.50
Tolerance mm	:	+ - 0.05

LOW IDLE

Rated speed rpm	:	300
Del. quantity		
cm ³ /1000 strokes	:	20.0
Tolerance		
cm ³ /1000 strokes	:	+ - 3.0
Check tolerance		
cm ³ /1000S.	:	+ - 6.0
Spred		
Tolerance		
cm ³ /1000 strokes	:	5.0
Check tolerance		
cm ³ /1000S.	:	8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 24.06.98
Test oil : ISO 4113

Combination No. : 0 402 046 883

Injection pump
Pump designation : PES6P120A1320/5LS339
: 9
EP type number : 0 412 026 808

Governor
Governor design. : RQ750PA1387
Governor no. : 0 421 801 834

Cust. part No. : 1409259

Customer-spec. information

Customer : SCANIA
Motor : DSC12 40A

TEST BENCH REQUIREMENTS

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 025

Inlet press. bar : 2.5
Tolerance bar : + 0.1

Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 104

Opening pressure
bar : 251.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.65
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 20.50
Tolerance mm : + 0.50

Firing order : 1- 4- 2- 6- 3-
: 5

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 700

Tolerance mm : + 0.05

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000S. : + 8.0

Spred _____

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

Tolerance mm : + - 0.10

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 8.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

FULL LOAD DELIVERY AT FULL LOAD STOP

Aneroid pressure

hPa : 1500

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 8.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

CONTROL LEVER

control lever
position degree : 26.0
tolerance degree : + - 4.0

control lever
position degree : 88.0
tolerance degree : + - 4.0

RATED SPEED

Rated speed rpm : 750
Tolerance 1/min : + - 5

Check
speed 1/min : + - 10

rack travel mm : 4.00

Rated speed rpm : 775

Tolerance 1/min : + - 15

Check
speed 1/min : + - 20

Tolerance mm : + - 0.50

Rated speed rpm : 850

LOW IDLE

Setting point w/out bumper spring

CRT mm min. : > 1.50

Testing:

Rated speed rpm : 250

Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 700

Tolerance mm : + - 0.05

Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500

Pressure hPa : 1500

Tolerance mm : + - 0.05

Rated speed rpm : 500

Pressure hPa : -

Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500

Pressure hPa : 350

Tolerance mm : + - 0.15

Pressure hPa : 750

Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Tolerance
cm³/1000 strokes : ± 4.0
Check tolerance
cm³/1000S. : ± 8.0

LOW IDLE

Tolerance mm : ± 0.10
Tolerance
cm³/1000 strokes : ± 3.0
Check tolerance
cm³/1000S. : ± 6.0
Spread
Tolerance
cm³/1000 strokes : 4.0
Check tolerance
cm³/1000S. : 8.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS**Note remarks**

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 09.06.98
Test oil : ISO 4113

Combination No. : 0 402 048 707

Injection pump
Pump designation : PES8P120A320RS3300
EP type number : 0 412 028 707

Governor
Governor design. : RQV350...1400PA1028
Governor no. : 0 421 813 987

Cust. part No. :

Customer-spec. information

Customer : FINCANTIERI
Motor : 1308 V
Power KW : 500.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 1.5

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.55
Tolerance mm : + 0.05
Check tolerance mm : + 0.10

Firing order : 1- 2- 7- 8- 4
: - 5- 6- 3

Phasing : 0-45-90-135-180
: -225-270-315
Tolerance : + 0.50
Check tolerance °Nw : + 0.75

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 15.35
Tolerance mm : + 0.05

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : + 1.0

Check tolerance
cm³/1000s. : + 4.0

Spread

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 350

Rack travel in mm : 8.10
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 39.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred
Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1415

guide sleeve
travel mm : 8.38
Tolerance mm : + - 0.15

Rated speed rpm : 350

guide sleeve
travel mm : 1.56
Tolerance mm : + - 0.20

Rated speed rpm : 915

guide sleeve
travel mm : 5.32
Tolerance mm : + - 0.25

Rated speed rpm : 520

guide sleeve
travel mm : 3.41
Tolerance mm : + - 0.25

Rated speed rpm : 1750

guide sleeve
travel mm : 11.50
Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1510

Rack travel in mm : 14.30
Tolerance mm : + - 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
Aneroid pressure
hPa : 1000

Del. quantity
cm³/1000 strokes : 288.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred
Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 118.0
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 14.30
Rated speed rpm : 1395
Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1615
Tolerance 1/min : + - 15

rack travel mm : 0.50
Tolerance mm : + - 0.50
Rated speed rpm : 1750

LOW IDLE

control lever
position degree : 73.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 250

CRT mm min. : > 10.50

Testing:

Rated speed rpm : 350
rack travel mm : 8.10
Tolerance mm : + - 0.10

Rated speed rpm : 525

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 1350
rack travel mm : 15.30
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1000
rack travel mm : 15.35
Tolerance mm : + - 0.05

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 10.80
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 400
rack travel mm : 12.00
Tolerance mm : + - 0.20

Pressure hPa : 500
rack travel mm : 13.75
Tolerance mm : + - 0.05

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1000
Rated speed rpm : 1350
Del. quantity
cm³/1000 strokes : 278.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 139.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 20.25
Tolerance mm : + - 0.75
Del. quantity
cm³/1000 strokes : 420.0
Tolerance
cm³/1000 strokes : + - 15.0
Check tolerance
cm³/1000S. : + - 19.0

LOW IDLE

Rated speed rpm : 350
Rack travel in mm : 8.10
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 39.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 22.06.98
Test oil : ISO 4113

Combination No. : 0 402 086 705

Injection pump
Pump designation : PES6P100B321RS3388
EP type number : 0 412 006 714

Governor
Governor design. : RSV400...1125P0A694
Governor no. : 0 421 833 617

Cust. part No. : 51.10100-7606

Customer-spec. information

Customer : MAN
Motor : D0826 LE527
Power KW : 169.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 047

Inlet press. bar : 2.0
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 101

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test Lines : 1 680 750 008

Outside diameter : 6.0

x inside diameter : 2.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 26.0
Tolerance bar : + 1.0

Prestroke mm : 3.30
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 13.50
Tolerance mm : + 0.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300

Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery blocking

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 925

Rack travel in mm : 13.90
Tolerance mm : + - 0.05

Del. quantity
cm³/1000 strokes : 169.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 6.0

Rated speed rpm : 400

Rack travel in mm : 4.80
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 25.0

Tolerance
cm³/1000 strokes : + - 3.0

Check tolerance
cm³/1000S. : + - 6.0

Spred

Tolerance
cm³/1000 strokes : 3.5

Check tolerance
cm³/1000S. : 5.5

(B) SETTING OF INJECTION PUMP
WITH GOVERNOR

GUIDE SLEEVE POSITION

control lever
position degree : - 3
Rated speed rpm : 800

Rack travel in mm : 0.50
Tolerance mm : + - 0.20

governor spring
pre-tension
click setting x : 5.50

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 925
Aneroid pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 169.0

Tolerance
cm³/1000 strokes : + - 1.0

Check tolerance
cm³/1000S. : + - 4.0

Spred

Tolerance
cm³/1000 strokes : 4.0

Check tolerance
cm³/1000S. : 6.0

CONTROL LEVER

control lever
position degree : 104.4
tolerance degree : + - 4.0

RATED SPEED
rack travel mm : 12.10
Rated speed rpm : 1175

Tolerance 1/min : + - 5

rack travel mm : 4.00
Rated speed rpm : 1260

Tolerance 1/min : + - 15

rack travel mm : 0.85
Tolerance mm : + - 0.55

Rated speed rpm : 1400

rack travel mm : 4.00
Rated speed rpm : 1265

Tolerance 1/min : + - 15

LOW IDLE

control lever
position degree : 80.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 400
rack travel mm : 4.30

Tolerance mm : + - 0.10

Testing:

Rated speed rpm : 400
rack travel mm : 4.80
Tolerance mm : + - 0.10

rack travel mm : 2.00
Rated speed rpm : 500
Tolerance 1/min : + - 30

TORQUE CONTROL

Rated speed rpm : 925
rack travel mm : 13.90
Tolerance mm : + - 0.05

Rated speed rpm : 1125
rack travel mm : 13.10
Tolerance mm : + - 0.10

Rated speed rpm : 700
rack travel mm : 14.00
Tolerance mm : + - 0.10

Rated speed rpm : 1000
rack travel mm : 13.70
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 500
Pressure hPa : 1500
rack travel mm : 14.00
Tolerance mm : + - 0.10

Rated speed rpm : 500
Pressure hPa : -
rack travel mm : 9.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 500
Pressure hPa : 150
rack travel mm : 10.00
Tolerance mm : + - 0.05

Pressure hPa : 800
rack travel mm : 13.20
Tolerance mm : + - 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 1125
Del. quantity
cm³/1000 strokes : 146.5
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : 1500
Rated speed rpm : 700
rack travel mm : 14.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 184.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0

Aneroid pressure
hPa : -
Rated speed rpm : 500
Del. quantity
cm³/1000 strokes : 90.0
Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0

STARTING FUEL DELIVERY

Rated speed rpm : 100
rack travel mm : 9.50
Tolerance mm : + - 0.20
Del. quantity
cm³/1000 strokes : 112.0
Tolerance
cm³/1000 strokes : + - 10.0
Check tolerance
cm³/1000S. : + - 14.0

LOW IDLE

Rated speed rpm : 400
Rack travel in mm : 4.80
Tolerance mm : + - 0.10

Del. quantity
cm³/1000 strokes : 25.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spred
Tolerance
cm³/1000 strokes : 3.5
Check tolerance
cm³/1000S. : 5.5

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and adjustment instructions.
See microcard(s) W400/...

Edition : 22.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 667

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1278K
Governor no. : 0 421 815 509

Cust. part No. : 1310221/1

Customer-spec. information

Customer : DAF
Motor : XF 315 M
Power KW : 315.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 140
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 980

Rack travel in mm : 13.40
Tolerance mm : + 0.05

Del. quantity cm³/1000 strokes : 318.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 4.0
 Spred
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0
 Rated speed rpm : 275
 Rack travel in mm : 3.50
 Tolerance mm : + - 0.10
 Del. quantity cm³/1000 strokes : 13.5
 Tolerance cm³/1000 strokes : + - 3.0
 Check tolerance cm³/1000S. : + - 6.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1077
 guide sleeve travel mm : 10.24
 Tolerance mm : + - 0.15
 Rated speed rpm : 275
 guide sleeve travel mm : 2.04
 Tolerance mm : + - 0.20
 Rated speed rpm : 704
 guide sleeve travel mm : 6.53
 Tolerance mm : + - 0.25
 Rated speed rpm : 400

guide sleeve travel mm : 3.92
 Tolerance mm : + - 0.25
 Rated speed rpm : 1310
 guide sleeve travel mm : 13.50
 Tolerance mm : + - 0.50

GUIDE SLEEVE POSITION

control lever position degree : - 1
 Rated speed rpm : 1158
 Rack travel in mm : 12.00
 Tolerance mm : + - 2.70

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 980
 Aneroid pressure hPa : 1500
 Del. quantity cm³/1000 strokes : 318.0
 Tolerance cm³/1000 strokes : + - 1.0
 Check tolerance cm³/1000S. : + - 4.0
 Spred
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 119.0
 tolerance degree : + - 4.0
 RATED SPEED
 rack travel mm : 12.40
 Rated speed rpm : 1040
 Tolerance 1/min : + - 5
 Check
 speed 1/min : + - 10
 rack travel mm : 4.00
 Rated speed rpm : 1145
 Tolerance 1/min : + - 15
 Check
 speed 1/min : + - 20
 rack travel mm : 0.50

Tolerance mm : \pm 0.50
Rated speed rpm : 1275

LOW IDLE

control lever position degree : 72.0
tolerance degree : \pm 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 6.30

Testing:

Rated speed rpm : 275
rack travel mm : 3.50

Tolerance mm : \pm 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 980
rack travel mm : 13.40
Tolerance mm : \pm 0.05

Rated speed rpm : 750
rack travel mm : 13.35
Tolerance mm : \pm 0.05

Rated speed rpm : 700
rack travel mm : 13.05
Tolerance mm : \pm 0.10

Rated speed rpm : 600
rack travel mm : 12.55
Tolerance mm : \pm 0.10

Rated speed rpm : 500
rack travel mm : 12.05
Tolerance mm : \pm 0.10

Rated speed rpm : 1000
rack travel mm : 13.40
Tolerance mm : \pm 0.10

Rated speed rpm : 980
rack travel mm : 13.80
Tolerance mm : \pm 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 980
Pressure hPa : 1500
rack travel mm : 13.40
Tolerance mm : \pm 0.05

Rated speed rpm : 980
Pressure hPa : -
rack travel mm : 8.55
Tolerance mm : \pm 0.20

MEASUREMENT

Rated speed rpm : 980
Pressure hPa : 520
rack travel mm : 12.20
Tolerance mm : \pm 0.05

Pressure hPa : 210
rack travel mm : 9.80
Tolerance mm : \pm 0.15

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
hPa : 1500
Rated speed rpm : 750
Del. quantity
cm³/1000 strokes : 342.0
Tolerance
cm³/1000 strokes : \pm 2.0
Check tolerance
cm³/1000S. : \pm 5.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

rack travel mm : 13.05
Tolerance mm : \pm 0.10

Aneroid pressure
hPa : -
Rated speed rpm : 600
Del. quantity
cm³/1000 strokes : 195.0

Tolerance
cm³/1000 strokes : + - 1.0
Check tolerance
cm³/1000S. : + - 4.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275
Rack travel in mm : 3.50
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 13.5
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spred
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 22.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 668

Injection pump
Pump designation : PE6P120A320RS7412
EP type number : 0 412 626 953

Governor
Governor design. : RQV275...1000PA1278
: -1K
Governor no. : 0 421 815 510

Cust. part No. : 1310220/1

Customer-spec. information

Customer : DAF
Motor : XF 280 M
Power KW : 280.0

TEST BENCH REQUIREMENTS

Inlet line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 145
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089
Outside diameter : 8.0
x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.45
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 750

Rack travel in mm : 12.60

Tolerance mm : + 0.05
 Del. quantity cm³/1000 strokes : 303.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spred
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0
 Rated speed rpm : 275
 Rack travel in mm : 3.50
 Tolerance mm : + 0.10
 Del. quantity cm³/1000 strokes : 13.5
 Tolerance cm³/1000 strokes : + 3.0
 Check tolerance cm³/1000S. : + 6.0
 Spred
 Tolerance cm³/1000 strokes : 8.0
 Check tolerance cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1062
 guide sleeve travel mm : 10.04
 Tolerance mm : + 0.15
 Rated speed rpm : 275
 guide sleeve travel mm : 2.04
 Tolerance mm : + 0.20
 Rated speed rpm : 697
 guide sleeve travel mm : 6.48
 Tolerance mm : + 0.25
 Rated speed rpm : 400

guide sleeve travel mm : 3.92
 Tolerance mm : + 0.25
 Rated speed rpm : 1310
 guide sleeve travel mm : 13.50
 Tolerance mm : + 0.50
 GUIDE SLEEVE POSITION
 control lever position degree : - 1
 Rated speed rpm : 1171
 Rack travel in mm : 10.70
 Tolerance mm : + 2.00

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 750
 Aneroid pressure hPa : 1500
 Del. quantity cm³/1000 strokes : 303.0
 Tolerance cm³/1000 strokes : + 1.0
 Check tolerance cm³/1000S. : + 4.0
 Spred
 Tolerance cm³/1000 strokes : 5.0
 Check tolerance cm³/1000S. : 9.0

CONTROL LEVER

control lever position degree : 118.0
 tolerance degree : + 4.0
 RATED SPEED
 rack travel mm : 11.35
 Rated speed rpm : 1050
 Tolerance 1/min : + 5
 Check speed 1/min : + 10
 rack travel mm : 4.00
 Rated speed rpm : 1150
 Tolerance 1/min : + 15
 Check speed 1/min : + 20
 rack travel mm : 0.50

Tolerance mm : + - 0.50
Rated speed rpm : 1275

LOW IDLE

control lever position degree : 71.0
tolerance degree : + - 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 6.10

Testing:

Rated speed rpm : 275
rack travel mm : 3.50
Tolerance mm : + - 0.10

Rated speed rpm : 300

TORQUE CONTROL

Rated speed rpm : 750
rack travel mm : 12.60
Tolerance mm : + - 0.05

Rated speed rpm : 980
rack travel mm : 12.35
Tolerance mm : + - 0.10

Rated speed rpm : 900
rack travel mm : 12.60
Tolerance mm : + - 0.10

Rated speed rpm : 700
rack travel mm : 12.30
Tolerance mm : + - 0.10

Rated speed rpm : 600
rack travel mm : 11.80
Tolerance mm : + - 0.10

Rated speed rpm : 500
rack travel mm : 11.40
Tolerance mm : + - 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 775
Pressure hPa : 1500
rack travel mm : 12.65
Tolerance mm : + - 0.05

Rated speed rpm : 775
Pressure hPa : -
rack travel mm : 8.50
Tolerance mm : + - 0.20

MEASUREMENT

Rated speed rpm : 775

Pressure hPa : 450
rack travel mm : 12.10
Tolerance mm : + - 0.05

Pressure hPa : 170
rack travel mm : 9.90
Tolerance mm : + - 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure hPa : 1500
Rated speed rpm : 980
Del. quantity cm³/1000 strokes : 272.0
Tolerance cm³/1000 strokes : + - 2.0
Check tolerance cm³/1000S. : + - 5.0
Spread
Tolerance cm³/1000 strokes : 8.0
Check tolerance cm³/1000S. : 12.0

rack travel mm : 12.60
Tolerance mm : + - 0.10

Aneroid pressure hPa : -
Rated speed rpm : 600
Del. quantity cm³/1000 strokes : 184.0
Tolerance cm³/1000 strokes : + - 1.0
Check tolerance cm³/1000S. : + - 4.0
Spread
Tolerance cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 3.50

Tolerance mm : + 0.10

Del. quantity

cm³/1000 strokes : 13.5

Tolerance

cm³/1000 strokes : + 3.0

Check tolerance

cm³/1000S. : + 6.0

Spread

Tolerance

cm³/1000 strokes : 8.0

Check tolerance

cm³/1000S. : 12.0

End of test specification sheet

BOSCH INJ. PUMP TEST SPECIFICATIONS

Note remarks

Refer to Service Info for test and
adjustment instructions.
See microcard(s) W400/...

Edition : 23.06.98
Test oil : ISO 4113

Combination No. : 0 402 646 670

Injection pump
Pump designation : PE6P120A320RS7438
EP type number : 0 412 626 965

Governor
Governor design. : RQV275...1150PA1296K
Governor no. : 0 421 815 523

Cust. part No. : 1316183

Customer-spec. information

Customer : DAF
Motor : PF 235 M
Power KW : 230.0

TEST BENCH REQUIREMENTS

Inlet Line : 3.2

Test oil inlet
temp. °C : 40
Tolerance °C : + 2.0

Overflow valve : 1 417 413 000

Inlet press. bar : 1.5
Tolerance bar : + 0.1

Overflow quantity
min. l/h : 150
Tolerance l/h : + 20.0

Test nozzle holder
assembly : 1 688 901 105

Opening pressure
bar : 208.5
Tolerance bar : + 1.5

Test lines : 1 680 750 089

Outside diameter : 8.0

x inside diameter : 3.0
x length mm : 600

REMARKS

(A) INJECTION PUMP SETTING VALUES
Set equal delivery quant.
per values _____

BEGINNING OF DELIVERY

Test pressure bar : 15.0
Tolerance bar : + 1.0

Prestroke mm : 4.85
Tolerance mm : + 0.05
Check
tolerance mm : + 0.10

Rack travel in mm : 10.50
Tolerance mm : + 1.50

Firing order : 1- 5- 3- 6- 2-
: 4

Phasing : 0-60-120-180-240
: -300
Tolerance : + 0.50
Check
tolerance °NW : + 0.75

Start of delivery mark

Tolerance : + 0.10
Check
tolerance °NW : + 0.75

Barrel no. : 1

BASIC SETTING

Rated speed rpm : 850

Rack travel in mm : 13.50
Tolerance mm : \pm 0.05

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : \pm 0.10

Del. quantity
cm³/1000 strokes : 16.0

Tolerance
cm³/1000 strokes : \pm 3.0

Check tolerance
cm³/1000S. : \pm 6.0

Spred

Tolerance
cm³/1000 strokes : 8.0

Check tolerance
cm³/1000S. : 12.0

(B) SETTING OF INJECTION PUMP WITH GOVERNOR

GUIDE SLEEVE TRAVEL

Rated speed rpm : 1201
guide sleeve
travel mm : 10.07
Tolerance mm : \pm 0.15

Rated speed rpm : 275
guide sleeve
travel mm : 1.71
Tolerance mm : \pm 0.20

Rated speed rpm : 811
guide sleeve
travel mm : 6.79
Tolerance mm : \pm 0.25

Rated speed rpm : 450

guide sleeve
travel mm : 3.85
Tolerance mm : \pm 0.25

Rated speed rpm : 1480
guide sleeve
travel mm : 13.50
Tolerance mm : \pm 0.50

GUIDE SLEEVE POSITION

control lever
position degree : - 1
Rated speed rpm : 1321

Rack travel in mm : 12.25
Tolerance mm : \pm 1.30

FULL LOAD DELIVERY AT FULL LOAD STOP

Rated speed rpm : 850
Anoiod pressure
hPa : 1500

Del. quantity
cm³/1000 strokes : 259.0

Tolerance
cm³/1000 strokes : \pm 1.0

Check tolerance
cm³/1000S. : \pm 4.0

Spred

Tolerance
cm³/1000 strokes : 5.0

Check tolerance
cm³/1000S. : 9.0

CONTROL LEVER

control lever
position degree : 119.0
tolerance degree : \pm 4.0

RATED SPEED
rack travel mm : 12.20
Rated speed rpm : 1185

Tolerance 1/min : \pm 5
Check

speed 1/min : \pm 10
rack travel mm : 4.00

Rated speed rpm : 1310
Tolerance 1/min : \pm 15
Check

speed 1/min : \pm 20

rack travel mm : 0.70
 Tolerance mm : + 0.70
 Rated speed rpm : 1450

LOW IDLE

control lever
 position degree : 73.0
 tolerance degree : + 4.0

Setting point w/out bumper spring

Rated speed rpm : 175

CRT mm min. : > 7.60

Testing:

Rated speed rpm : 275
 rack travel mm : 5.00
 Tolerance mm : + 0.10

Rated speed rpm : 395

TORQUE CONTROL

Rated speed rpm : 850
 rack travel mm : 13.50
 Tolerance mm : + 0.05

Rated speed rpm : 1130
 rack travel mm : 13.20
 Tolerance mm : + 0.10

Rated speed rpm : 1000
 rack travel mm : 13.25
 Tolerance mm : + 0.10

Rated speed rpm : 800
 rack travel mm : 13.45
 Tolerance mm : + 0.10

Rated speed rpm : 650
 rack travel mm : 12.70
 Tolerance mm : + 0.10

Rated speed rpm : 500
 rack travel mm : 11.90
 Tolerance mm : + 0.10

ANEROID/ALTITUDE COMPENSATOR TEST

SETTING

Rated speed rpm : 875
 Pressure hPa : 1500
 rack travel mm : 13.50
 Tolerance mm : + 0.10

Rated speed rpm : 875
 Pressure hPa : -
 rack travel mm : 9.00
 Tolerance mm : + 0.10

MEASUREMENT

Rated speed rpm : 875
 Pressure hPa : 650
 rack travel mm : 12.70
 Tolerance mm : + 0.05

Pressure hPa : 350
 rack travel mm : 10.60
 Tolerance mm : + 0.10

FUEL DELIVERY CHARACTERISTICS

Aneroid pressure
 hPa : 1500
 Rated speed rpm : 1130
 Del. quantity
 cm³/1000 strokes : 232.0
 Tolerance
 cm³/1000 strokes : + 2.0
 Check tolerance
 cm³/1000S. : + 5.0
 Spread
 Tolerance
 cm³/1000 strokes : 8.0
 Check tolerance
 cm³/1000S. : 12.0

rack travel mm : 13.25
 Tolerance mm : + 0.10

Aneroid pressure
 hPa : -
 Rated speed rpm : 600
 Del. quantity
 cm³/1000 strokes : 166.0
 Tolerance
 cm³/1000 strokes : + 1.0
 Check tolerance
 cm³/1000S. : + 4.0
 Spread

Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

LOW IDLE

Rated speed rpm : 275

Rack travel in mm : 5.00
Tolerance mm : + - 0.10
Del. quantity
cm³/1000 strokes : 16.0
Tolerance
cm³/1000 strokes : + - 3.0
Check tolerance
cm³/1000S. : + - 6.0
Spread
Tolerance
cm³/1000 strokes : 8.0
Check tolerance
cm³/1000S. : 12.0

End of test specification sheet